



MT/ST I/O

Part No./Price List

Technical Information Index

Form No. 241-5158-1

Revised October, 1978

**Magnetic Tape "Selectric" Typewriter
"Selectric" Input/Output Typewriter**

INSTRUCTIONS

This manual is to be used with APM F/N 241-5990-0. It contains information for the following products:

Product Name	Identification Code	Product Code
Magnetic Tape "Selectric" Typewriter	MT/ST	23
"Selectric" Input/Output Typewriter	I/O	22

FOOTNOTES — A number with an asterisk on each side (* 1 *) in the description column refers to a note at the end of the mechanism list that explains level activity and other information. Machine serial numbers shown are approximate.

SPECIAL PART NO. IDENTIFICATION

Parts Packet Parts — Part numbers contained in parts packets are identified by a two-digit number printed on the right of the selling price.

Example: 1070029 Pin Clevis .15 06
is in Packet No. 6 (1280706)

TECHNICAL INFORMATION INDEX INSTRUCTIONS

The Technical Information Index (TII) located in the back of this manual is designed to replace the current MT/ST — I/O TII.

Starting with the February, 1979 PN/PL revision, it will also include the "CEM Contents Page" and the "Combined Service Information Booklet" reference.

CE Recommended Parts Inventory — Part numbers identified by a single number sign "#" printed to the right of the selling price are contained in the CE Recommended Parts Inventory.

CEM INFORMATION — When new parts information is released in a CEM and the parts are not shown in the illustration portion of the Parts Catalog, the CEM no. and the reference number will be printed at the beginning of the proper mechanism.

When a selling price is required that is not shown in this listing, contact your local IBM branch office.

SPECIAL ENGINEERING REQUEST (SER) & MISCELLANEOUS EQUIPMENT SPECIFICATION (MES) PARTS INFORMATION

Features and devices (MESs) or specification changes (SERs) wished by the customer must be ordered through CE management and branch office sales.

Replacement parts for features, devices and SERs not shown in the Parts Catalog must also be ordered through CE management and branch office sales.

World Trade Part Numbers — Are indicated by a WT printed to the right of the price column. All prices are for USA use only.

PARTS PACKETS

Part No.	Packet No.	Contents
1280701	1	Screws
1280702	2	Screws
1280703	3	Clips
1280704	4	Springs
1280705	5	Springs
1280706	6	Clevis
1280707	7	Nuts
1280708	8	Washers
1280709	9	Studs
1280710	10	Misc.
1269011	11	224
1275112	12	270
1152413	13	Copier
1152414	14	Copier
1152415	15	Copier
1152416	16	Copier
1202817	17	MT/ST
1459218	18	MT/SC
1452819	19	MC/ST
1275620	20	I/O

Prices Subject To Change

CURRENT MT/ST, "SELECTRIC" I/O PUBLICATIONS

	FORM NO.	PUB. DATE
Adjustment Parts Manual	241-5990-0	Mar. 1977
Safety & Service Manual	241-5480-4	Jan. 1975
Service Manual ("Selectric" I/O)	241-5737-0	Jul. 1973

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SELECTRIC I-O

01-BACKSPACE

1	1187433 PAWL BACKSPACE USE W/4TH LEVEL TAB	.55
1	1141536 PAWL BACKSPACE USE W/GANG CL	.20
2	1123827 SPRING BS PAWL	.03 04
2	1187431 SPRING BS PAWL USE W/4TH LEVEL TAB	.35 20
3	1124614 STUD BS RACK	.20 09
3	1147335 STUD DULL GRAY SHOULD BE USED WHEN A NEW RACK IS INSTALLED	.10
3	1205771 STUD TORQUE BAR BACKUP	.10
4	BACKSPACE RACK, SEE NOTE WITH REF 3	
4	1124618 RACK, BS 10P 11"	3.35
4	1147319 RACK BS 12P 15"	6.10
4	1124568 RACK BS 12P 11	3.35
4	1147320 RACK BS 10P 15"	4.55
5	37913 NUT	.08 07
6	1124612 STUD	.20 09
7	1124615 STUD	.20 09
8	1205770 NUT BS RACK	.10
9	1141072 SCREW	.10 01
10	1124489 LATCH ASM BS	1.85
10	1159485 LATCH ASM BS ABOVE 11 S/N 4615351 & 15 S/N 4612100	2.20
11	1138799 LEVER INTFSPR 10 PITCH SILVER COLOR	.20
11	1138800 LEVER INTFSPR 12 PITCH BLACK COLOR W/NOTCH	.40
11	1124613 *1* LEV 10P	.95
11	1132204 *1* LEV 12P	1.25
12	1187179 NUT	.04
13	1187181 SPRING	.03
14	1134948 SPRING	.03
15	1187514 INTERPOSER BS	1.10
16	1073863 SPRING	.03 04
17	1133686 KEYLEVE BS	.60
18	1071687 SPRING	.03 12
19	1124450 KEYBUTTON GRAY	.70
19	1171981 KEYBUTTON CHAR	.70
19	1138769 KEYBUTTON NAVY	.70
19	1124844 KEYBUTTON BLUE	.70
20	1071449 SPRING	.03
21	1124616 SPACER .062 IN	.03
22	1073418 RETAINER	.01 03
23	1091618 SPRING RACK 11	.04 12
23	58852 SPRING RACK 15	.05
24	1187404 SPACER	.15
25	1166765 WICK LUB	.10

26	1134977 BRACKET BAIL	.75
27	1164576 SCREW	.02 02
28	1159583 BAIL REPEAT	.45
28	1187237 BAIL REPEAT W/SB LUG	.65
29	1141838 SPRING REPEAT	.04
30	528552 CLIP GRIP	.04 03
31	25282 RETAINER BS LAT	.03 12
32	953896 SPACER	2.40
33	953894 SUPPORT	4.45
34	953897 FI BM	2.75

1 USED BELOW S/N 4012015

02-CARRIER-ROCKER

1	1124158 SCREW	.10
2	1124161 ECCENTRIC ANVIL	.55
3	1145543 SCREW ANVIL MT	.05
3	1172123 SCREW SINGLE	.05
4	1124163 BKT LH ANVIL	.10
5	1141640 SUPPORT 15 USE W/IMP CONT C&R	11.75
5	1287435 SOCKET, UPPER	23.25 #
5	1128047 SUPPORT 15	6.15
5	1159796 SUPPORT CARRIER	14.00
6	1128054 ECCENTRIC ANVIL	.20
7	38051 NUT	.08 07
9	1124162 BKT RH ANVIL	.10
10	1175106 SCREW PRINT CAM	.10 02
11	1128126 BUFFER CAR 15	.10
12	1128124 ECCENTRIC	1.25
13	38262 SCREW BUFFER	.08 02
14	1135591 PLATE RH	.35
14	1124648 *7* PLATE RH	.30
15	1164736 *1*SHAFT PR 11	3.75
15	1164738 *1*SHAFT PR 15	4.45
15	1138846 *2*SHAFT PR 11	5.90
15	1138848 *2*SHAFT PR 15	4.45
15	1124169 SHAFT PRNT 11IN USED BELOW 4604700	2.95
15	1128048 SHAFT PRNT 15IN USED BELOW 4604700	7.40
16	1132212 PIN	.01
17	1164576 SCREW	.02 02
18	1124168 RETAINER RH	.10
18	1141749 RETAINER LH	.07
19	1124167 BEARING RH	1.30
19	1164740 *1* BEARING	.10
20	38261 SCREW	.05
21	1124646 RETAINER	.60
21	1141508 RETAINER LATE	.10
22	1124647 WIPER SH	.03 #
23	1124176 STUD L1	.95

23	1175054 STUD L2 ALSO ORDER REF 66 & L2 REF 169	1.00
24	1141200 CARRIER CASTING BELOW 11 S/N 4036419 & 15 S/N 4354172 ORDER WASHER P/N 1141189 & REF 216	6.30
25	1141159 *3* SCREW	1.70
26	1141158 *3* SHOE UPPER	1.10
27	1141160 *3* WASHER	.02
28	1141209 NUT	.10
29	37913 NUT	.08 07
30	1206616 BRKT, DETENT	1.10
31	1175101 SCREW	.05 01
32	1134803 ROLLER CAM FOL BELOW S/N 4014700 ALSO REP REF 181	.35
33	472729 SCREW	.08 17
34	1090511 WASHER BELOW S/N 4604700	.02
34	1141458 *2* WASHER	.05
35	1135590 PLATE LH	.25
36	1164740 *1* BEARING LH	.10
36	1138845 *2* BEARING LH	.95
36	1124166 BEARING BELOW S/N 4604700	.40
38	1164739 *1* GEAR PRT SH	1.75
38	1123679 GEAR PR SH USED BELOW S/N 4618349	7.45
39	1175107 SCREW	.05 01
41	1175868 *4* WASHER	.02
42	1159350 GEAR OLD STYLE	.95
42	1175865 *4* GEAR UPPER	.80 #
43	1203364 *4* STUD UPPER	.55
44	1175866 *4* SCREW	.55
46	38214 NUT	.08
47	1124287 SCREW	.05
48	1164092 *6* CAM FD & DET	2.40
48	1164240 CAM FD & DET USE W/IMP CONT C&R IDENTIFY BY TWO MARKS ON CAM	1.45
48	1164095 CAM CARBON	1.45
48	1159507 *5* CAM RED RIB	1.60
49	1138849 *6* SLEEVE PRT	3.75
49	1206925 PRT SLV DI FILM	3.90
49	1166102 PRT SLV DI FAB	3.55
49	1159508 *5* SLEEVE R R	4.45
50	257971 SCREW PRINT CA ABOVE 11 S/N 4085700 & 15 S/N 4382850	.10 02
50	257961 SCREW PRINT CAM	.10
51	1124174 CAM PRINT	3.25
52	1206813 *6* KEY	.30
53	1175220 C-CLIP ABOVE S/N 4618349	.10

57	332747 RETAINER	.04 13
60	1159908 *12* C&R FABRI 111.00	111.00
60	1159905 *12* C&R REDRIB	115.00
60	1292077 *12* C&R ASM NO STICK SHFT OR DI FOR REDRIB ORDER BM	103.00
60	1166704 *12* C&R FAB DI	85.00
60	1166443 *12* C&R FILMDI	85.00
60	1230131 *12* C&R RED DI	151.00
62	1141626 YOKE	.25
63	1073418 RETAINER	.01 03
64	1141619 FOLLOWER	2.90
65	1141630 SPRING	.04
65	1168272 SPRING M-P SP	.40
66	1164290 WASHER USE WITH REF 23 & REF 10	.02
67	1123827 SPRING	.03 04
68	1127760 SCREW PR CAM	.10
69	1141627 CAM PRINT DI	1.40
69	1168262 CAM N.P. SP.	.85
70	1141629 STOP ROCKER	.30
72	114985 NUT	.03 07
73	1175102 SCREW	.05
74	1164580 SCREW	.02
75	1141624 BKT TAB CORD	.85
77	56722 LOCKWASHER	.01 08
78	1147260 SHOE ASM LOWER	.50
79	1164218 WASHER SHOE ECC	.40
80	1141770 SHOE UPPER	.01
81	1141772 STUD SHOE ECC	.60
82	1141771 SCREW	.02
83	1141636 CLIP	.06
84	1141763 CABLE 11	1.55 #
84	1141765 CABLE 15	1.55 #
85	1141637 GUIDE CABLE	.05 #
86	1090657 WASHER	.02 12
87	1164582 SCREW	.02
88	1166164 SPRING SHOE	.35
90	1141622 STUD	.05
91	56722 LOCKWASHER	.01 08
92	6503 NUT	.08
93	1164878 STUD DI L4	.70
93	1164562 STUD PRE DI L2 IF FOLL IS NOT COUNTERSUNK ORDER REF 64, 92 & 93. DO NOT USE WASHER REF 66 WITH STUD REP 93	.70
94	1164435 PAD BEARING	.15
95	1124827 SCREW MTG	.10
150	1124218 RETAINER	.04
151	1175103 SCREW	.05 02
152	1133660 SPRING	.05
153	1132148 KEY TILT PULL	.15

SELECTRIC I-O

154	1124712	PULLEY TILT	7.05	195	1141371	WASHER	.02	1167XXX	MTRSR 1194XXX. ALV		AGEMENT FOR ORDERING PROC.			
155	1124196	PULLEY ROTATE	2.65	#	196	1138353	SCREW	.09	12	OTHER ELEMENT INFO IS	274	SEE REF 273		
156	1124745	KEY ROTATE PULL	.30		197	45611	WASHER	.10	19	CONTAINED IN TYPE CATALOG	275	SEE REF 273		
157	1164952	SCREW ROT PULL	.10		198	1124831	GUIDE DETENT	.05		FORM #241-5687	276	SEE REF 273		
158	1141238	CLIP ROT PULLEY	.10		198	1206789	GUIDE DETENT L2	.45		-	277	1203863 RETAINER		
159	1164580	SCREW	.02	02	199	1164285	LEVER ROT DET	2.25	230	1128456 BKT TILT SPRING	.60	278	1203862 ROTATE SPG ALSO	
160	1132118	DOWEL STRIKER	.03		200	1133574	*8*RING TILT	27.00	232	1128459 SPRING	1.10		ORDER REF 277	
161	438554	SCREW	.08		201	1266687	*8*RING ASM	23.00	233	1091388 *10* WASHER NOT	.02	300	1147698 SPRING	
162	1127742	STRIKER	1.95		202	1205567	SPRING ROT DET	.03		USED WITH/PLASTIC PULLEY		403	1205589 SCREW	
162	1128450	STRIKER USED ABOVE	2.75		203	1205589	SCREW	.06	234	1174427 *10* TILT PULLY	1.80	408	1206790 SCREW SHOLDERED	
163	1124217	PLATE ROT SPR	.08		204	1124188	SPACER	.25	235	1164099 *10* WASHER FLT	.02	409	1141371 WASHER	
163	1164548	PLATE-IMPR CONT	.15		205	1135529	SOCKET UPPER BALL SMALL	5.60	236	1175197 *10* STUD	.30		*1* USED ABOVE S/N 4618349	
164	1132244	SPRING ROTATE	1.60	#	205	1141997	SOCKET UPPER BALL SMALL	2.95	237	1164580 SCREW YOKE MTG	.02	02	WITH REF 53	
165	1073418	C-CLIP	.01	03		BALL USE ON STICK SHIFT			238	1128451 STUD TILT LINK	.15	18	-	
166	1132279	FOLLOWER RESTOR	1.70		205	1205569	BALL SOCKET USE WITH SPRING BIAS TILT RING	2.75	239	251989 RETAINER	.02	03	*2* USED BETWEEN S/N 4604700 AND 4618349	
167	1127723	STUD	1.10		206	1123822	SHIM TILT RING A	.08	240	1128442 TILT RING,USED WITH SMALL UPPER BALL SOCK	8.85		-	
170	1127722	NUT	.05	14	206	1123822	SHIM TILT RING B	.05	240	1205572 TILT RING SPRG	9.10		*3* ON MACHINES BELOW	
171	236571	RETAINER	.04	03	206	1123823	SHIM TILT RING C	.05	08	241	1287435 TILT RING ASM	23.25	#	11-4080724 & 15-4379694
172	1164580	SCREW	.02	02	206	1123824	SHIM TILT RING D	.05	08		SPRING BIASED			REPL OF REF 25,26 OR 27
173	1138843	SCREW	.04		206	1123825	SHIM TILT RING E	.05	08	242	1164550 LOWER BALL SOCK ABOVE S/N 4610347	1.55	#	REQ. REPLACING ALL THREE
174	1164775	SCREW L1	.10	02	206	1128281	SHIM TILT RING E	.05	08	243	1128434 YOKE	5.35		-
174	6519552	SCREW L2	.06		207	1134785	*9* GUIDE DET	1.90		244	1175352 NUT	.02		*4* MACHINES ABOVE S/N
175	1124573	ECCENTRIC	.55		208	45611	*9* WASHER	.10	19	244	1175352 NUT SHOLDERED	.10		4991440 HAVE THIS CHANGE.
176	1124572	PLATE VEL CONT	1.65		209	1124835	*9* SCREW	.10		245	1175352 *11* WASHER	.10		MACH BELOW THIS NUMBER
177	1128457	SHAFT PIVOT	1.85		210	1164151	LEVER TILT DET	1.45		246	1128458 *11* LEVER	.15		REF 41,42,43,44 AND 57
178	38250	SCREW	.08			BETWEEN 4602000 & 4603500			247	1128495 *11* SCREW	.15		MUST BE ORDERED	
179	1124219	GUIDE TAPE	2.00			REQUIRE REP OF REF 199ALSO			249	1128438 ROCKER	2.95		*5* USED PRIOR TO STICK	
180	1124838	SUPPORT DET LEV	.25		211	1147655	SCREW	.10	01	249	1164790 ROCKER USED ON IMP CONT CR	2.30		SHIFT.ABOVE S/N 4680563
181	1124179	LEVER DET ACT	.20		212	1133658	SPRING	.05		250	1128449 TAPE GUIDE	.40		USE REF 48 & 49 TOGETHER
183	1141323	SCREW	1.80		213	1124832	STUD TILT DET	.40		250	1164044 TAPE GUIDE USE ON IMP CONTROL	.45		-
184	1141235	YOKE ASSM WHEN REP YOKE BELOW S/N 405365 & S/N 4365296,ALSO ORDER REF 190	14.50		214	1090268	NUT	.02		251	186712 SCREW	.01	01	*6* BELOW 11-4034780 & 15-4352650 REP OF EITHER REF 48,49 OR 52 REQ REP OF ALL THREE
185	263680	WASHER	.01		215	1123785	NUT	.05		252	6520502 ROCKER PIV SHFT	.70		-
186	1123588	SCREW	.03	01	216	1078497	WASHER USED WITH REF 217	.03		252	ALSO ORDER REF 172 L2			*7* USE ON 15 WITH LEAF MARGIN RACK LOAD SPRING BELOW S/N 4604996
187	1124190	PIN TILT RING	.40	#		4036419 & 4354172			253	1280498 B/M TILT BELLCR	2.45			
188	1123828	SCREW	.07		218	1124234	STUD	.20			INCLUDES REF 233,234,235 & 236			-
189	1127767	SHIM TILT A	.35		220	1124224	ANCHOR	.03		256	1272176 B/M DET SUPPORT	1.45		
189	1127768	SHIM TILT B	.45		221	1141199	ROCKER ASM B/M	29.50		257	1164580 SCREW,BRACKET	.02	02	*8* TO INSTALL TILT RING BELOW 11-4032020 & 15-4351475,ORDER REF 194 & 195-FILE YOKE TO REMOVE INTERFERENCE WITH REF 194
189	1127769	SHIM TILT C	.10			INCLUDES YOKE,ROCKER & STRIKER,SEE NOTE AFTER REF 184			258	1141625 BRKT TILT	.25	#		
189	1141175	SHIM TILT D	.10						259	1141757 LEVER ASSEMBLY	2.25			
190	1124204	TUBE TILT	7.55						260	1141759 ECCENTRIC	.50			
191	1141176	SHIM LWR BALL A	.55		224		SELECTRIC I/O TYPE ELEMENTS		261	338238 SCREW	.08			
191	1164335	SHIM,LWR BALL A	.02		224	1167030	ELEMENT-I/O	18.00		265	1141632 BEARING LOWER	2.05		
191	1127771	SHIM LWR BALL C	.25		224	1194196	ELEMENT-MTRSR	18.00		266	1141760 LEVER WIRE	.95		
191	1127772	SHIM LWR BALL D	.85			ABOVE INFO USED IN PRICING			267	1272473 ROCKER & YOKE	19.00			
191	1127773	SHIM LWR BALL E	.15			NOTE-ELEMENTS CAN BE ORDERED BY ADDING THE NUMBER MOLDED ON TOP OF THE ELEMENT TO THE PREFIX LISTED BELOW SE I/O			268	1174011 RETAINER TAPE	1.15		*9* USED WITH OLD LEVEL TILT RING	
191	1127774	SHIM LWR BALL F	.20						270	1164791 SUPPORT TAPE	3.15			
191	1164563	SHIM .025 GEARLESS TILT	.25							735-4623736 & 775-4671849				
192	1124197	SOCKET ASSEM	3.55						271	1274876 BUFFER CARRIER	1.90			
193	1124220	JOINT BALL	1.85	#					272	1274878 B/M ESC BUFFER	25.75			
194	1141182	NUT	.20	07					273		CONTACT CE MAN-			*10* BELOW S/N 4604800 REQUIRES REPL. OF REF 233, 234,235 & 236 INCL IN B/M 1280498 TILT TAPE MUST BE REPLACED ALSO

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192 1203695 TOP & CTR B/M	76.25	10 1123831 LINK	.10	33 219633 C-CLIP	.02 03	53 BELOW S/N ABOVE ALSO
192 1203697 TOP & CTR B/M	144.00	10 1141352 LINK W/CLEVIS	.55	33 1141223 RETAINER	.01 20	ORDER REF 218 & 247
192 1203698 TOP & CTR B/M	144.00	11 1147447 NUT,ESC LINK	.05	35 257187 NUT STUD	.08 13	MECH 18 FOR 4TH LEVEL TAB
192 1203701 TOP & CTR B/M	66.00	12 1123774 *1* GUIDE ASSM	1.65	36 1187441 UPSTOP TRIG 15	.20	
192 1275385 TOP & CTR B/M	95.75	12 1123774 *1* GUIDE ASSM	1.65	37 1128113 STUD TRIGGER ST	.10	
192 1275386 TOP & CTR B/M	95.75	FOR NEW LEVEL SEE REF 19 & 20		38 22066 WASHER	.03	
192 1203685 COVER B/M TOP & CENTER 775 WITH VFC	93.75	13 38562 *1* SCREW	.03	39 1175198 *2* STOP T-BAR	.07	
192 1203697 COVER B/M TOP & CENTER 775 WITH VFC & PROGRAM SEARCH	144.00	14 123491 SPR TRIGGER 11	.40	42 43373 SPRING 11	.05	1 326264 PIN,15"
193 1187224 LABEL PATENT	.75	15 1134884 *1* SPG TRG 11	.05	42 1141073 SPRING 15	.05	1 170215 SCREW
202 1176856 PLATE LOCKOUT EOF SWITCH	4.05	15 1164789 SPRING TRIGGER	.30	43 1166517 CLIP TAB LATCH	.10	2 38051 NUT
250 1203941 LEVER,COV LATCH	11.50 WT	16 1187226 TRIGGER ASM 11 ABOVE 4615351	4.35	52 1127745 SCREW	.02 01	3 6364 WASHER
251 1203492 BRKT,LATCH	WT	16 1187230 TRIGGER ASM 15 ABOVE 4612100	2.80	53 1187435 *3* ESCAPEMENT BRACKET W/O CABLE DEFLECTOR	15.50	4 1132185 ECCENTRIC,LH 11
252 56722 LOCKWASHER	.01 08	16 1133511 TRIGGER ASM 11	1.05	55 1187228 PLATE TRIG ADJ ABOVE 4615351	1.45	5 1124296 SCREW,LH 11
253 1090037 NUT	.02 07	16 1128101 TRIGGER ASM 15	1.00	56 1081114 SCREW TRIG ADJ ABOVE 4612100	.08	5 1135592 SCREW,USED WITH BEARING PLATE PN 1135590
254 1164261 CLIP,COV LATCH	.05 WT	16 1124469 *1* TRG ASM 11	5.40	57 1175199 STUD	.07	6 1132147 WICK
255 1105663 SCREW	.20 WT	17 1127733 SCREW BRACKET	.05 01	58 1187232 STUD TRIGGER 11	.65	7 1124506 BEARING ESC SHAFT ALSO INSTALL LEVEL 2 CR CORD DRUM MECH 03 REF 31
256 811421 SCREW	.05 WT	18 1128366 BRACKET RH 15	.30	58 1187449 STUD TRIGGER 15	.10	8 FRAME-ASM POWER INFORMATION REGARDING THE ORDERING PROCEDURE MAY BE FOUND IN THE BRANCH OFFICE MANUAL, PARTS SECTION UNDER RESTRICTED AVAILABLE PARTS
257 1090970 WASHER	.02 WT	18 1159338 BRACKET RH 15 ABOVE 4612100	.80	59 1187227 TRIGGER COUNTER SUNK 11	.65	9 FOR REF ONLY
1 RM INDICATES RING MOUNT COVER FS INDICATES FREE STANDING COVER		19 1128226 STUD TRG GUIDE	.55	59 1187231 TRIGGER COUNTER SUNK 15	1.45	10 338238 SCREW
2 731-735 ABOVE S/N 4627776 USE SELF TAP SCREW 811421		20 37913 NUT	.08 07	59 1187233 TRIGGER PLAIN	.75	11 38214 NUT
3 SEE COVER CHART IN BACK OF THIS PUBLICATION FOR P/F & DESCRIPTION. SPECIFY COLOR		21 1135314 BRACKET LH 15	1.35	60 1187229 LEVER S/B 11	1.05	12 1135163 ANCHOR,RH
** PARTS USED WITH ACOUSTIC-FILTER HOOD		22 1141928 SCREW	.04	60 1187234 LEVER S/B 15	1.30	13 1135164 ANCHOR,LH
		23 1148310 *3* BRKT ESC W/O CABLE DEFLECTOR	2.50	63 1141141 RETAINER	.03	14 1141226 GUARD,KEYLEVER
		23 953931 BRKT,ESC W/LONG PAWL MTG STUD.	25.75	64 1274878 B/M ESC BUFFER	25.75	14 1134823 GUARD,KEYLEVER
		23 1187435 BRKT,ESC 745 W/LONG PAWL MTG STUD	15.50	65 1203377 SUPPORT MTR BKT	.50	14 1128889 GUARD,USED WITH ADJ PLATE STOP
		24 1128201 PAWL ESCAPEMENT	1.00 #	66 38282 SCREW SUPPORT	.05	15 NOT AVAIL,ORDER KEYBOARD ASM MECH 21
		25 1132064 SPRING PAWL	.04 04	67 1187434 HEX SCREW	.15	16 1203582 TAB/ON-OFF STUD TAP HOLE FOR 8/32
		26 1128301 STUD PAWL MTG ABOVE II 4086500 & 4386000	.75	70 1206494 SCREW,LH BACKUP	.20	17 1203726 CENTER BEARING, SMALL USED ON PRE LUB LEVEL MACHINES. MACH S/N BELOW 73X 5938883 AND 775 5975172
		26 1205768 STUD PAWL PIVOT USED WITH CENTER TORQ BAR BACK-UP STUD	.15	71 1205770 NUT	.10	17 1203727 CENTER BEARING LARGE USED ON LUB LEVEL MACHINES
		27 1203586 RACK 10P 11 IN	4.30	72 1205771 SCREW,CNTR BKUP	.10	18 1275413 STUD,LOW VEL
		27 1203587 RACK 12P 11 IN	6.65	73 1124616 SPACER	.03	19 1138975 SCREW,WEDGE
		27 1203588 RACK 10P 15 IN	3.65	100 1269584 B/M PITCH CONV FROM 10P TO 12P 15 IN	38.50	20 1272903 BRACKET,TORQUE BAR (FOR WORN POWER FRAME ESCAPMENT AND TAB TORQUE BAR HOLE)
		27 1203589 RACK 12P 15 IN	5.50	100 1269586 B/M PITCH CONV FROM 12P TO 10P 15 IN	34.50	
		28 1124084 SCREW RACK	.10	154 8158426 ROLLPIN DK	WT	
		29 1132276 *1* BAR TORQ 11	10.75	*1* USED ON 11 BELOW 4012015		
		29 1132282 BAR TORQ 11 BETWEEN 4012015 & 4057225	9.45	*2* REF 95 MECH 23 AND REF27 MECH 03 MUST ALSO BE REPLACED ON MACH BELOW 731-735 4633896 & 775 4684161		
		29 1147387 BAR TORQ 11 ABOVE 4057225	4.30	*3* 775/785 ABOVE S/N 4697849 655 ABOVE S/N 4991732 731-735 ABOVE S/N 4673473 WHEN REP REF		
		29 1147385 BAR TORQ 15 ABOVE 4367458	5.20			
		30 1100936 SPRING	.05 18			
		30 123491 *1* SPRING	.40			
		31 1203373 STOP TORQUE BAR	.50			
		32 1127733 SCREW	.05			

08-ESCAPEMENT

2 1135093 BRKT ASM 11	1.45
2 1159367 BRKT ASM 11 ABOVE S/N 4615351	1.85
3 1110529 CLEVIS PIN	.15 06
4 1127277 CLEVIS PIN	.15
5 1123591 FOLLOWER CAM	1.25
6 1175103 SCREW	.05 02
7 1124538 CAM ESCAPEMENT BELOW II 4064000 AND 15 4370500	2.80
7 1164724 CAM,ESCAPEMENT	.90
8 1090162 SPRING	.03
9 1092125 C-CLIP	.05 03

08-FRAMES

1 326264 PIN,15"	.03
1 170215 SCREW	.05
2 38051 NUT	.08 07
3 6364 WASHER	.01
4 1132185 ECCENTRIC,LH 11	.10
5 1124296 SCREW,LH 11	.06
5 1135592 SCREW,USED WITH BEARING PLATE PN 1135590	.15
6 1132147 WICK	.05
7 1124506 BEARING ESC SHAFT ALSO INSTALL LEVEL 2 CR CORD DRUM MECH 03 REF 31	1.05
8 FRAME-ASM POWER INFORMATION REGARDING THE ORDERING PROCEDURE MAY BE FOUND IN THE BRANCH OFFICE MANUAL, PARTS SECTION UNDER RESTRICTED AVAILABLE PARTS	
9 FOR REF ONLY	
10 338238 SCREW	.08
11 38214 NUT	.08
12 1135163 ANCHOR,RH	.25
13 1135164 ANCHOR,LH	.15
14 1141226 GUARD,KEYLEVER	.75
14 1134823 GUARD,KEYLEVER	1.35
14 1128889 GUARD,USED WITH ADJ PLATE STOP	2.35
15 NOT AVAIL,ORDER KEYBOARD ASM MECH 21	
16 1203582 TAB/ON-OFF STUD TAP HOLE FOR 8/32	1.10
17 1203726 CENTER BEARING, SMALL USED ON PRE LUB LEVEL MACHINES. MACH S/N BELOW 73X 5938883 AND 775 5975172	1.25
17 1203727 CENTER BEARING LARGE USED ON LUB LEVEL MACHINES	1.45
18 1275413 STUD,LOW VEL	2.00
19 1138975 SCREW,WEDGE	.05
20 1272903 BRACKET,TORQUE BAR (FOR WORN POWER FRAME ESCAPMENT AND TAB TORQUE BAR HOLE)	1.80

08-09

SELECTRIC I-O

58	1135593	SCREW	.15	35	1175101	SCREW	.05	01	96	1187640	ACTUATOR	1.00	USED W/LAST COLUMN SWITCH				
59	1074145	WASHER	.01	36	1124020	*1*STUD	.30		97	1132211	WASHER	.02					
60	1203228	BRACKET,LH	.20	37	1138996	SPRING	.05		98	1128238	SCREW	.10	139	45677	WASHER	.10	
61	1187873	BRACKET,RH	.60	38	1124019	*1* SPACER	.10		99	1187627	BELLCRK,BELLRNG	1.65	140	1128173	BAIL,BELLRINGER	.30	
62	38051	NUT	.08	40	1128317	KEYLEVER 11	.40		100	1275390	LEVER ASM GRAY	1.20	142	1073418	C-CLIP	.01	
75	1174370	SCREW	.03	42	1124845	KEYBUTTON	.70		100	1275391	LEVER ASM LT BL	1.35	169	265195	SCREW	.20	
				43	438550	SCREW LH	.01	02	100	1275392	LEVER ASM DK BL	1.85	170		NOT AVAILABLE		
				44	1128065	LEVER LH	.40		100	1275393	LEVER ASM CHARC	1.20	173	1132013	SPACER	.15	
				45	1128066	SHAFT,MAR REL	.10		101	1147657	BRACKET ASM,LCK	.65	174	1164433	SPRING	.05	
				46	1073418	C-CLIP	.01	03	102	123552	SPRING	.40	175	1132012	LEVER, LEVEL 1	.30	
				47	1128063	LEVER RH	.10		103	1159244	LEVER	1.15	175	1164847	LEVER, LEVEL 2	.10	
				48	37913	NUT	.08	07	104	1000223	LINK,LOCKOUT	.10	177	1134829	NUT	.60	
				49	1128323	KEYLEVER	.35						178	1133597	LEVER,KB LOCK	.02	
				50	1115057	SPRING	.04						179	1164838	SPRING	.08	
				52	1133541	SPRING	.10						180	1133598	LEVER,KB LOCK	.85	
				53	438550	SCREW	.01	02	105	1134829	NUT	.02	181	1159241	LINK	.20	
				54	37913	NUT	.08	07	106	1124435	BELLCRANK	.06	182	1090472	WASHER	.02	
				55	1124290	SPRING,MAR RACK	.04	#	108	1133520	LINK,LOCKOUT	.10	183	1159239	SPRING	.05	
				56	1109028	BRACKET	.55		108	1141834	LINK, USED ON IMPRESSION CONTROL CARRIER & ROCKER.		184	1159443	CLEVIS	.30	
				57	38354	SCREW	.08						200	1117759	SCREW	.02	
				58	1070020	CLEVIS	.15	06	110	1123754	CLEVIS	.25	200	1164579	*1* BRACKET	.02	
				60	338238	SCREW	.08		111	1124414	BAIL,LOCKOUT	.30	201	1135591	SPRING	.35	
				61	1128316	STOP LH	.20		112	1110529	CLEVIS	.15	210	20069	C-CLIP	.10	
				62	1128317	KEYLEVER 11	.40		114	1159129	CLAMP	.20	211	1142245	SPACER	.15	
				63	1145446	SPRING	.05		116	1132182	LINK	.20	212	1135990	BAIL,15	6.35	
				64	1128313	RACK 10P 11	4.60		117	1116343	SPRING,LOCKOUT	.10	212	1135990	BAIL,655	6.35	
				64	1128315	RACK 12P 11	5.35		118		FOR REF ONLY		212	1159083	BAIL,11	10.75	
				64	1128305	RACK 10P 15	4.40				USE REF 178,179 &180		238	257187	*3* NUT	.08	
				64	1128307	RACK 12P 15	5.15		119	123552	SPRING	.40	243	1159278	BAIL	6.35	
				65	1141227	STOP RH	.05		120	1071449	SPRING	.03	256	1164721	BELL CLAPPER	.40	
				66	1141229	GUIDE 11	.65		121	1107743	SPRING	.04	257	1164845	COIL SPRING	1.10	
				66	1141232	GUIDE 15	.15		122		FOR REF ONLY		258	1091069	SPRING,CLAPPER	.04	
				67	1164576	SCREW	.02	02	123	1164578	SCREW	.02	#	260	1187723	STUD,BELL MTG	2.00
				68	1141228	STUD CL UNLATCH	.10		124	1132009	BRACKET	.05		261	1138462	NUT,BELL MTG	.10
				69	264641	C-CLIP	.10	03	125	1141117	STUD,BELL MOUNT	1.40		272	1187626	BAIL,BELLRINGER	2.30
				70	1141230	BUSHING 11	.20				BELOW 4011720		272	1135990	BAIL,N.PRINT SP	6.35	
				70	1141231	BUSHING 15	.15		126	150735	SPRING,BELL	.40	273	1187625	BEARING BAIL	.20	
				71	1125066	C-CLIP	.02		127	1123623	BUTTON,BELLCLAP	.04	275	1187639	CAM,KB LOCK	.15	
				72	1141223	RETAINER	.01	20	128	1133627	GROMMET	.04	276	1187637	ARM,KB LOCK	.25	
				73	1134829	NUT LH	.02		129	1138483	RETAINER,BELL	.03	277	1187638	ECCENTRIC	.65	
				74	1928	SCREW	.08	01	130	1090970	SPACER	.02	278	1106650	SPRING	.03	
				75	1164399	LVR,MAR REL 15	.55		131	1133628	BELL	.10	300	1132242	PLATE	.30	
				76	1128066	SHAFT 15	.10		131	1187720	BELL (655)	1.15	301	1117759	SCREW	.02	
				77	1175060	SPRING	.05		132	1132027	BELLCRANK ASM	1.65			*1* USED ON MACHINES BELOW S/N 4012015		
				78	1175102	SCREW RH	.05		133	1125066	C-CLIP	.02			*2* WHEN REPLACING NARROW LEVERS ORDER ASM REF 100.		
				79		REF ONLY.ORDER			134	1073449	SPRING	.10			*3* USED W/FIELD B/M MECH 27 REF 239 REAR ADJ SCREW.		
						REF 90,91 & 92			135		FOR REF ONLY						
				80	1128323	KEYLEVER	.35				USE REF 173,174,175,176 & 177						
				89	123552	SPRING	.40		136	1092125	RETAINER	.05	03				
				90	1164619	SCREW	.10		137	1175101	SCREW	.05	01				
				91	1164664	CLAMP	.25		138	1106650	SPRING	.03					
				92	602229	NUT	.08		138	1091069	SPRING,NEW LC	.04					
				93	45639	SPACER	.05										
				94	338169	LOCK WASHER	.15										
				95	1187631	BRKT,LINELOCK	2.30										

09-MARGIN,LNK-BELL

1	438566	SCREW	.08	15
2	1128162	SPRING	1.90	
3	10574	NUT	.50	
4	1123602	BUSHING LH MAR	.40	
5	1127738	WASHER	.10	
6	1203672	*2*LEVER GRAY	.85	
6	1203673	*2*LEVER LT BLU	1.30	
6	1203674	*2*LEVER DK BLU	1.30	
6	1203675	*2*LEVER DG GRA	.85	
7	1164734	PIN	.01	
8	1164735	SLIDER	.70	
9	1187599	STOP,MAR LH	.80	
10	1173822	SHAFT,BELLCRANK	2.20	
11	251989	C-CLIP	.02	03
12	1173822	SPRING	2.20	
13	1073418	C-CLIP	.01	03
14		NOT AVAILABLE		
		SEE REF 32.		
15	1164576	SCREW	.02	02
16	1123605	ECCENTRIC	.20	
17	1164582	SCREW	.02	12
18	1135082	BRACKET	5.00	
18	1203864	BRACKET MODEL 6	3.75	
19	38262	SCREW	.08	02
20	1135084	POINTER	.65	
21	1134888	WASHER	.03	
22	1124702	BRACKET,POINTER	.07	
23	1164578	SCREW	.02	#
24	38261	SCREW	.05	
25	1123626	BUSHING RH 11	.55	
25	1128166	BUSHING RH 15	.80	
26	1127738	WASHER	.10	
27	2101794	PIN,MAR RACK	.03	
29	1123812	SPRING	.02	05
30	1187668	STOP RH	1.20	
		WHEN REP METAL SET LEVER ORDER REF 32 ALSO		
31	1141175	SPACER	.10	
32	1141474	BELLCRANK 1 PC	.30	
		WHEN REP 2 PC BELLCR ALSO REP REF 18 & 89		
33	1123603	LEVER,MAR REL	1.70	
34	1132122	C-CLIP USED ABV S/N 4032000	.02	03

SELECTRIC I-O

10-KEYBOARD LOCK

1	186923	SCREW	.10	80	1135604	LINK,SHIFT DOWN	.20	19	1174096	RUBBER RING	.65	59	1134826	BRKT,RH	.85
2	1135497	SUPPORT	.30	81	1135603	BELLCCR,SHIFT DN	.10	20	1203353	CONN,ORG MALE	.30	60	1124880	KEYBUTTON,GRAY	.70 #
3	1664400	*2* LOCK,INTPSR	2.10	82	1166437	SUPPORT,LEVEL 2	.15	20	1203354	CONN,ORG FEMALE	.25	60	1124884	KEYBUTTON,BLUE	.70
4	1123754	CLEVIS	.25	83	1166436	LINK,INTPSR LK	1.25	20	1203351	CONN,BLK MALE	.25	60	1187847	KEYBUTTON,655	1.55
5	1135713	LINK	.80	85	6351	SPRING	.40	20	1203355	CONN,BLK FEMALE	.30	60	1187899	KEYBUTTON,2-4-K	1.55
6	37913	NUT	.08 07	86	1176847	COMB,SHIFT LKOT	.70	20	1203352	CONN,BLK FEMALE	.30	60	1138790	KEYBUTTON,NAVY	.70
7	1135496	LEVER	.95	87	1187445	COMB,LOCKOUT	.40	20	5214572	CONN,WHT MALE	.15	61	1124410	LEVER,ON-OFF	.10
8	1090175	SPRING	.04	86	775-785			20	5214573	CONN,WHT FEMALE	.15	62	1133520	LINK,ON-OFF	.10
9	1135130	STUD	.30	87	1187518	COMB,LOCKOUT	.85	20	5214573	CONN,WHT FEMALE	.15	63	1070020	CLEVIS	.15 06
10	1164582	SCREW	.02 12	87	731-735			20	5214573	CONN,WHT FEMALE	.15	64	1073418	RETAINER	.01 03
11	1135498	BRACKET	.60	88	1123827	SPRING.	.03 04	21	5412642	PIN,MALE	.04 13	65	1268619	SWITCH,SING-POL	2.65 #
12	1090162	SPRING,ENERGIZE TO UNLOCK	.03	89	1128864	BAIL,KB LOCK.	1.85	21	5412643	PIN,FEMALE	.04 13	65	1203312	SWITCH,731-735	8.30
12	1090404	SPRING,ENERGIZE TO LOCK.	.03					22	1203374	LEAD W/CLIP	.30	65	1203362	SWITCH,MT/ST	11.50
13	1128649	SCREW,PIVOT	.15					22	1187443	LEAD W/CLIP & PUSH ON CLIP.	.06	67	1197423	NUT, SWITCH	1.60
14	1128647	SCREW,ECCENTRIC	.75					25	1164384	BRACKET	1.70	68	5173811	BELT,DRIVE	1.06
19	1128928	CRANK	.10					26	1173356	SHIELD	1.10	69	1132028	RETAINER	.10
20	438549	SCREW	.08					27	257187	NUT,6/32	.08 13	70	1124799	SOLDERLESS CONN	.15 10
21	1128890	LINK	.15					27	1166519	NUT,6/20	.10	71	1141503	SPACER	.01
27	1070020	CLEVIS	.15 06					28	1141180	SCREW,6/32	.02	72	1134829	NUT	.02
28	1128877	BELLCRANK	2.50					28	1132669	SCREW,6/20	.04	73	1141503	SPACER,60HZ	.01
29	1128885	SPACER	.20					40	1287045	MOTOR,115V 60HZ	62.25	112	1128787	LEVER	.25
30	1128879	SCREW	.50					40	8155245	MOTOR,220V 50HZ	WT	113	124281	SPACER	.15
31	1128874	COMB ASM,LKOUT	1.75					40	1287044	MOTOR,230V 60HZ	62.25	114	38266	SCREW	.08
32	1159376	COMB,775 (MTST)	.25					40	1141328	MOTOR,230V 50HZ	43.25	115	1074145	WASHER	.01
32	1128892	COMB,OTHER	.35					40	1141077	RING,MTR SUPP	1.00	116	257186	NUT	.03
33	15887	SCREW	.08 11					42	1175017	SCREW,MTR SUPP	1.15	117	322065	SCREW,MTR BRKT	.08
34	1090404	SPRING.	.03					43	1134741	HUB,MTR CLUTCH	.65	118	1164580	SCREW,MTR BRKT	.02 02
35	219633	C-CLIP	.02 03					44	1035	SPACER,NYLON 50	.01	119	1159211	INSERT,MYLAR	.06 08
36	1128880	SCREW.	.50					44	1141504	*3* SP,NYLON 60	.01	135	1272824	B/M,CAP MOTOR 115V 60 HZ	82.00
54	338169	LOCKWASHER	.15					45	1128490	SPG,PAWL 60HZ	.15	135	1272655	B/M,CAP MOTOR 220V 50 HZ *2*	64.75
55	1135508	BRACKET,STOP	.90					45	1159132	*3* SPG PAWL 50	.10	135	1275083	B/M,CAP MOTOR 230V 60 HZ *2*	70.25
56	1135506	ROD,PIVOT	.70					45	6512335	SPG,PAWL 50HZ	.01	140	1166999	TUBING,MOTOR	.10
57	1135507	STOP, CC PAWL	1.45					47	1073418	C CLIP	.01 03	141	116170	TUBING, LONG	.08
58	46831	SPRING.	.05 04					48	6512216	PULLEY,50HZ	3.75	142	1166998	CABLE CLAMP	.10
60	1135511	SLIDE & LINK	.75					48	1141502	PULLEY,60HZ	1.50	142	1164579	SCREW	.02 14
62	1128881	LINK	.90					49	1159212	*3* PULLEY 60HZ	2.30	143	56722	LOCKWASHER	.01 08
63	1128863	BAIL ASM	2.30					49	103689	RETAINER	.15	144	1159113	TIE, SMALL	.15 19
64	1138464	RETAINER	.02					50	1134822	CLAMP	.15	145	1159255	TIE, LARGE	.30
65	183835	SPRING	.40					51	1164576	SCREW	.02 02	146	1203355	TAB CONNECTOR	.03
66	1091618	SPRING	.04 12					52	1187732	CORD,6FT 115V	5.75	147	38350	SCREW	.03
67	1128884	ROLLER	.55					52	1187951	3-WIRE,220-50HZ	4.35	200	1269407	CLIP,MOTOR	.45
68	1128646	LEVER	.25					52	1187952	CORD,6FT 230V	5.90	201	738378	SCREW,SELF TAP	.06
69	1138384	RETAINER	.02					52	1187951	CORD,8FT 230V 60 HZ	4.35	202	55901	WASHER,STAR	.03
71	1164576	SCREW	.02 02					53	1076978	CORD,220V 50HZ	4.35	203	1164576	SCREW	.02 02
71	108114	*1* SCREW	.08					53	38051	NUT	.08 07	204	6518899	TERM BLOCK SAF.	WT
72	1135234	*1* BRACKET	1.50					54	1127055	WIRE,GRND	.50	205	8155394	TERM BLOCK	WT
75	1118134	SPACER	.25					56	1164577	SCREW	.02 14	206	438554	SCREW,TERM BLK	.08
76	1092125	RETAINER	.05 03					57	1134825	BRKT,LH	.50	207	56722	LOCKWASHER	.01 08
78	1135573	DIODE,SOLENOID	1.40					58	35665	SCREW	.20	208	1134829	NUT	.02
79	1159854	KB LOCK SOL	14.75												

11-MOTOR-DRIVE

2	1110643	WIRE,GROUND	.30
3	1928	SCREW	.08 01
4	1263006	CLIP	.20
5	1159501	*1* MOTOR,112V 50 HZ	59.25
5	1203882	*1* MOTOR,115V 60 HZ	71.25
5	1203883	*1* MOTOR,220V 50 HZ	67.50
5	1203887	*1* MOTOR,230V 60 HZ	67.50
6	1132508	RETAINER	.15
7	5761553	CLIP	.08
9	1175107	SCREW	.05 01
10	1159175	PULLEY,60 HZ	2.30
10	1159780	PULLEY,50 HZ	3.55
11	5761553	TERMINAL SLIPON	.08
16	5252807	CAP,6 MFD USED ON 115V MOTORS AFTER S/N 735-5910636 775-5965586	7.35
16	5252827	CAP,2 MFD USED ON 220/230V MOTOR AFTER S/N 735-5910636 & S/N 775-5965586	4.60

SELECTRIC I-O

13-FABRIC RIBBON

63	1070020	CLEVIS, PIN	.15	06
64	1141165	FEED ASM, L-1	12.90	
64	1164600	FEED ASM, L-11	6.65	
		WHEN USED TO REPLACE		
		L-1 ALSO ORDER REF 58 P/N		
		1159507		
65	1141303	LATCH, RIB FEED	.10	
		USE BM 1271806 TO INSTALL		
		STENCIL LOCKOUT ON MACH		
		BELOW 11-4053100		
		15-4364790		
70	1141801	BRACKET, TRIGGER	.06	
71	1141800	SPRING, TRIGGER	.10	
72	1141878	TRIGGER, LH	.05	
72	1141889	TRIGGER, RH	.07	
73	1164241	LEVER	.30	
74	1164237	SPRING, DET LEV	.05	
75	1164220	PLATE, RIB FEED	3.45	
76	1164800	SCREW	.02	02
77	1128403	SPRING, LH	.15	#
78	1175101	SCREW, CAM	.05	01
79	1164240	CAM FD & DET	1.45	
80	1128404	SPRING, RH	.15	
81	1196333	RETAINER	.02	03
82	1164555	SPRING, FD LEVER	.04	
83	1164236	LEVER, RIB FEED	.30	
85	1091647	SPRING, FD PAWL	.05	04
90	1187004	WICK, LUB	.02	
		-		
		1 NOT AVAILABLE		
		ORDER REF 70, 71 & 72		

14-FILM RIBBON

1	1073418	CLIP	.01	03
2	1141696	SPOOL	.25	
3	1073418	CLIP	.01	03
4	1141683	LEVER	.95	
10	251989	CLIP	.02	03
11	1164335	WASHER	.02	
12	1141708	ROLL, PRESSURE	.35	
14	251989	CLIP	.02	03
16	1141706	STUD	.25	
18	1123785	NUT	.05	
20	1164838	SPRING	.08	
22	219633	RETAINER	.02	03
24	1141823	SPRING	.05	
26	1141819	SPRING, SHOCK	1.40	
28	219633	RETAINER	.02	03
29	1141824	LEVER, BRAKE	.25	
30	1164000	BRAKE	.15	
		-		
		DRIVE SPRINGS		
31	1141822	MEDIUM	.30	

12-STANDARD PLATEN

1	1135065	KNOB, GRAY 15	1.55	
		MTST		
1	1159299	KNOB, NAVY 15	1.55	
1	1159745	KNOB, CHAR GR 15	1.65	
1	1159353	KNOB, BLUE 15	1.55	
1	1135377	KNOB, GRAY 11	1.00	
1	1159455	KNOB, NAVY 11	1.55	
1	1159746	KNOB, CHAR GR 11	1.55	
1	1159295	KNOB, BLUE 11	1.55	
2	1175621	SCREW, SET	.05	01
3	1138361	BUSHING, RH 11	.35	
3	1147581	BUSHING, RH 11	.65	
		A FRAME PAPER FEED		
3	1138360	BUSHING, RH 15	.35	
3	1147582	BUSHING, RH 15	.70	
		A FRAME PAPER FEED		
4	1164850	RETAINER	.05	
5	1164462	*1* RATCHET, 24T	5.30	
5	1164463	*1*6*2* RATCHET	5.30	
		27T		
5	1159549	*1* RATCHET, 36T	5.30	
5	1164464	*1* RATCHET, 54T	5.30	#
6	1138363	SPRING PLTN VAR	.02	
7	1164476	*1* DRIVER	.35	
8	1138358	PIN, PLTN VAR	.40	

PLATEN ASSEMBLIES,
27T ONLY SHIPPED WITHOUT
RH BUSHING ORDER
APPROPRIATE RATCHET AND
BUSHING IF NECESSARY

9	1166975	*2* PLTN 11"27T	22.50	
9	1166976	*2* PLTN 15"27T	22.50	
10	1123549	BUSHING, LH	.35	
11	236571	RETAINER	.04	03
12	1269126	54T B/M	9.60	
13	1147198	THRUST WASHER	.03	

1 RATCHET, DRIVER & WASHER
(REFS 5,7&13) MUST BE
REPLACED AS A UNIT.

2 ON MACHINES BELOW SN 73X
5924095 & MT PRINTER 5969167
ALSO ORDER PAWL MECH-20-27

210	8158913	BRKT, TERM BLOCK	WT	
		USED ABOVE W/T S/N 16000		
211	6519016	CLAMP, LINECORD	WT	
212	1164579	SCREW	.02	14
220	6518713	SCREW, COVER	WT	
221	6513011	MOUNT, RUBBER	WT	
222	6519029	CLAMP, MOTOR	WT	
223	58207	SCREW	.08	15
224	6519052	PULLEY, MOTOR	WT	
225	1175107	SCREW, PULLEY	.05	01
226	6518711	BELT, DR 62T	WT	
227	322065	SCREW	.08	
228	56722	LOCKWASHER	.01	08
229	58207	SCREW	.08	15
230	6519084	CLAMP	WT	
231	62031	LOCKWASHER	.01	
232	38351	SCREW	.08	
233	1134829	NUT	.02	
234	8159860	BRACKET, MTR	WT	
235	1164579	SCREW	.02	14
236	4118300	CAPACITOR 2X6MF	WT	
237	6519083	FOAM, CAPACITOR	WT	
238	8157588	COVER, CAPACITOR	WT	
239	8160212	JUMPER, GROUND	WT	
240	56722	LOCKWASHER	.01	08
241	4120517	NUT	133.00	
242	4120182	*4* MTR 220V50H	WT	
242	4120181	*4* MTR 240V50H	135.00	WT
243	8159956	GUARD	WT	
244	8161140	TUBE, INSULATION	WT	
245	8161757	*4* MTR PACK	WT	
		220V 50HZ		
245	8161758	*4* MTR PACK	WT	
		240V 50HZ		
		-		
		1 BELOW S/N 735		
		5910636 & 775-5965586		
		ORDER REF 135 INSTEAD OF		
		REF 5		
		-		
		2 B/M DOES NOT		
		INCLUDE 220V SWITCH. ORDER		
		REF 65 IF CONVERTING FROM		
		115V		
		-		
		3 U/S NOTE: TO REPLACE ANY		
		OF THESE BELOW S/N 4077100		
		OR 43870008, ORDER REF 73		
		-		
		4 A. TO CHANGE MOTOR REF		
		242, ORDER REF 245 MOTOR		
		PACK COMPLETE		
		B. TO USE MOTOR REF 242		
		FOR CHANGE OF USA MOTOR		
		ORDER MOTOR PACK REF 245		

SELECTRIC I-O

71	1272008	BM 2 MAG 15,48V	85.00	24	1124010	BKT SHIFT LOCK	.15	67	1123810	STOP,SHIFT CAM	.08	139	*5* NOT AVAIL.	
71	1275099	BM 1 MAG 11,24V	102.00	25	1132259	KB LH,GRAY	.70	68	1128932	ARM,SHIFT REL	1.80	140	*5* NOT AVAIL.	
71	1275100	BM 1 MAG 15,24V	99.75	25	1171961	KB LH,CHAR	.70	69	1175103	SCREW	.05 02	141	1203753	REL LEVER 15 1.55
71	1275098	BM 2 MAG 11,24V	102.00	25	1132263	KB LH,BLUE	.70	70	1164777	ARBOR,SHIFT CL	1.25	142	1187656	*3* ARM REL 731 3.15
71	1275101	BM 2 MAG 15,24V	123.00	25	1138775	KB LH,NAVY	.70	71	1124276	ARM ASM,INTLOCK	1.75	143	1176872	*3* DETENT 15 5.30
72	1135270	FOLLOWER	1.15	26	1132266	KB SL,GRAY	.70	73	1132287	SPRING,SHIFT CL	.55	143	1230181	DETENT 731 6.50
73	341216	SCREW	.08	26	1171974	KB SL,CHAR	.70	74	1132123	RATCHET,11 MACH	1.90	144	1176885	*3* BRKT 15 .35
74	355341	WASHER	.10	26	1132270	KB SL,BLUE	.70	74	1159409	RATCHET,15 MACH	2.60	144	1230182	BRACKET 731 1.90
75	1159913	TIE,SMALL	15 19	26	1138777	KB SL,NAVY	.70	75	219743	C-CLIP	.04	145	1176884	*3* CLAMP 15 .15
76	205329	JUMPER,BRASS	.25	28	1128871	KEYLEVER	1.45	76	1128190	SHAFT,REL 15	.25	146	38051	*3* NUT 15 .08 07
77	37913	NUT	.08 07	29	107794	SPRING	.03 04	77	1128195	BRACKET	1.10	147	1187539	*3* CABLE 11&15 3.75
78	1159559	SPACER	.20	30	1128893	INTERPOSER	1.20	78	38351	SCREW	.08	148	37435	*3* SPACER 15 .05
79	438550	SCREW	.01 02	31	1135604	LINK,LOCKOUT	.20	80	1128199	BRAKE,SHIFT 15	.75	149	1164578	*3* SCREW 15 .02 #
80	1187004	WICK,LUB	.02	33	1128454	KB RH,CHAR	.70	83	1124697	STUD,DETENT 15	.25	150	1164580	*3* SCREW 15 .02 02
81	263680	SPACER	.01	33	1132252	KB RH,GRAY	.70	84	1135304	LINK,SHIFT REL	.75	151	1159913	*3* TIE DOWN .15 19
82	338169	LOCKWASHER	.15	33	1132256	KB RH,BLUE	.70	84	1128935	LINK,SHIFT REL	.75	153	1187205	*3* CAM 1.65
83	1159507	CAM	1.60	33	1138773	KB RH,NAVY	.70			USED ABOVE S/N		154	1203729	*3* INTERLOCK .30
84	1127760	SET SCREW	.10	34	1133672	KEYLEVER,RH	.25			4615040		156	1269670	*4* 7X5 WITH 35.25
				35	1175103	SCREW	.05 02	84	1159895	LINK,SHIFT REL	.35			LUB LEVEL SHIFT
				36	469565	RETAINER,ROLLER	.02 12			775 W/DUAL IMP		156	1269393	*4* 7X5 WITHOUT 38.00
				37	1124259	ROLLER,ARM	.15	86	1203753	REL LEVER,15	1.55			LUB LEVEL SHIFT
				38	1159109	SHAFT,ROLLER	.60	87	1128192	ARM ASM,15	.50	156	1269391	*4* 7X1 WITHOUT 29.50
				39	1132029	BRAKE,SHIFT CA	1.25	89	1187120	ARM,INTLOCK 15	1.75			LUB LEVEL SHIFT
				40	22066	WASHER	.03	90	1174180	SCREW	.09	156	1275396	*4* 11 BETWEEN 20.50
				41	1124773	DAMPER	.02	90	1138353	SCREW,EARLY USE	.09 12			S/N 4643262 & 9007301 ALSO
				42	1166368	BEARING ASM,15	4.25			W/WASHER P/N 1090630				ORDER REF 237 SHIFT TO
						AND 11 W/O PERMISSIVE CONT		92	1128189	BRACKET SUPPORT	.70	156	1269668	F/B L3 SHIFT ON 17.00
						FOR 11 WITH PERMISSIVE		93	1128188	DETENT	2.65			MACHINE WITH LUBE LV
						CONT ORD REF 237		95	1073863	SPRING,RH	.03 04			4643262 & 9007301
				43	1090050	SPACER,STOP SCR	.01	96	1175101	SCREW	.05 01			NOT AVAILABLE
				45	1124775	SCREW	.06	102	1187001	WICK,LUB	.02	157	1175107	SCREW .05 01
				46	1123807	SHAFT ECC	1.35	103	1166770	WICK,LUB	.02	200	1203728	STOP, OVERTHROW .15
				47	1166618	ROLLER,CAM BKUP	.35	104	1166674	WICK,LUB	.10	201	1203729	INTERLOCK .30
				49	1203311	SCREW,SHIFT ARM	10 20	105	1166765	WICK,LUB	.10	203	1203712	WASHER .10
				50	1141030	NUT	.25	113		FOR REF ONLY		204		NOT AVAILABLE
				51	1124261	ARM,SHIFT	2.55			ORDER ASM REF 237				ORDER ASM REF 208
				52	1174160	*2* PULLEY	.80	114	1128303	SPRING	.10	205	1203715	HUB 1.70
				53	1164577	*2* SCREW	.02 14	115	1090254	WASHER	.06	207		N/A ORDER ASM
				54	1128971	TAB SHIFT ARM	.70	116	1141992	PIN,PIVOT	.25			REF 208
				55	15887	SCREW	.08 11	117	1128356	SCREW,STOP	.04	208	1203714	RATCHET ASM 5.65
				56	38051	NUT	.08 07	118	38051	NUT	.08 07	209	1269309	B/M TO INSTALL 9.85
				57	1128785	BRACE,SHIFT ARM	.25	119	1092125	RETAINER,USED	.05 03			NEW RATCHET ON 7X5 WITH
				58	1128471	SPR,SHIFT ARM	.10			ABOVE 4619427				LUBE LEVEL SHIFT
				59	1124266	PIN,PIVOT	.35	120	1133746	RETAINER	.05 03	211	1074242	SPRING .03 12
				60	1138463	PIN,SHIFT ARM	.55	122	56722	WASHER,LOCK	.01 08	220	1230272	BEARING ASM 5.30
						USE BELOW		124		*5* NOT AVAIL.		227	1147396	SPRING .06
						4005000		125	1166363	SCREW	.03	228	438566	SCREW .08 15
				61	1115633	RETAINER	.04 03	127	1124836	SCREW, RATCHET	.30	229	1230267	TAB CONTACT ACT 1.30
				62	38235	SCREW	.05 02	130	1123810	OVERTHROW STOP	.08	231	1472523	*6* ROLLER L-3 5.35
				63	1124819	WASHER	.75	131	1164578	SCREW STOP	.02 #	232	1124266	SHAFT .35
						USED BETWEEN		132		*5* NOT AVAIL.		233	1230270	*6* ARM L-3 3.25
						4005325 & 4014850		133	1166381	SPRING,SHIFT CL	.75	234	1166770	WASHER FELT .02
				64	1135639	CAM,SHIFT	6.90	134	1166362	ARBOR,SHIFT CL	.75	235	1092125	CLIP .05 03
				65	1124273	PLATE,CL SPR	.10	137	1187203	*3* CAM ALL MOD	14.25	237	1230297	ASM ARM & BEAR- 12.50
				66	1164584	SCREW	.02	138		*5* NOT AVAIL.				ING DOES NOT INCLUDE REF

16-SHIFT

1	1118361	RETAINER	.03	43	1090050	SPACER,STOP SCR	.01	96	1175101	SCREW	.05 01			NOT AVAILABLE
2	1141269	SLEEVE	.08	45	1124775	SCREW	.06	102	1187001	WICK,LUB	.02	157	1175107	SCREW .05 01
3	1132235	BAIL,SHIFT	.35	46	1123807	SHAFT ECC	1.35	103	1166770	WICK,LUB	.02	200	1203728	STOP, OVERTHROW .15
4	123491	SPRING,LH	.40	47	1166618	ROLLER,CAM BKUP	.35	104	1166674	WICK,LUB	.10	201	1203729	INTERLOCK .30
5	1138455	WASHER	.01	49	1203311	SCREW,SHIFT ARM	10 20	105	1166765	WICK,LUB	.10	203	1203712	WASHER .10
6	1928	SCREW	.08 01	50	1141030	NUT	.25	113		FOR REF ONLY		204		NOT AVAILABLE
7	1134829	NUT	.02	51	1124261	ARM,SHIFT	2.55			ORDER ASM REF 237				ORDER ASM REF 208
8	1203746	BELLCRANK	.30	52	1174160	*2* PULLEY	.80	114	1128303	SPRING	.10	205	1203715	HUB 1.70
9	1070020	CLEVIS	.05 06	53	1164577	*2* SCREW	.02 14	115	1090254	WASHER	.06	207		N/A ORDER ASM
11	1175107	SCREW	.15 01	54	1128971	TAB SHIFT ARM	.70	116	1141992	PIN,PIVOT	.25			REF 208
12	1187205	CAM,SHIFT INTL	1.65	55	15887	SCREW	.08 11	117	1128356	SCREW,STOP	.04	208	1203714	RATCHET ASM 5.65
13	1173418	C-CLIP	.20	56	38051	NUT	.08 07	118	38051	NUT	.08 07	209	1269309	B/M TO INSTALL 9.85
14	1133596	*1* DETENT	3.85	57	1128785	BRACE,SHIFT ARM	.25	119	1092125	RETAINER,USED	.05 03			NEW RATCHET ON 7X5 WITH
15	1124722	SPRING	.25 05	58	1128471	SPR,SHIFT ARM	.10			ABOVE 4619427				LUBE LEVEL SHIFT
16	1090162	SPRING	.03	59	1124266	PIN,PIVOT	.35	120	1133746	RETAINER	.05 03	211	1074242	SPRING .03 12
17	79193	SPRING	.40	60	1138463	PIN,SHIFT ARM	.55	122	56722	WASHER,LOCK	.01 08	220	1230272	BEARING ASM 5.30
18	264641	RETAINER	.10 03			USE BELOW		124		*5* NOT AVAIL.		227	1147396	SPRING .06
19	1141648	STUD USED ON	1.25			4005000		125	1166363	SCREW	.03	228	438566	SCREW .08 15
		IMP CONT C&R		61	1115633	RETAINER	.04 03	127	1124836	SCREW, RATCHET	.30	229	1230267	TAB CONTACT ACT 1.30
19	1132286	STUD,SHIFT REL	2.25	62	38235	SCREW	.05 02	130	1123810	OVERTHROW STOP	.08	231	1472523	*6* ROLLER L-3 5.35
20	1124697	*1* STUD	.25	63	1124819	WASHER	.75	131	1164578	SCREW STOP	.02 #	232	1124266	SHAFT .35
20	1269083	STUD USE AFTER	2.30			USED BETWEEN		132		*5* NOT AVAIL.		233	1230270	*6* ARM L-3 3.25
		RETAPING FRAME W 8/32				4005325 & 4014850		133	1166381	SPRING,SHIFT CL	.75	234	1166770	WASHER FELT .02
21	1133501	STUD	2.00	64	1135639	CAM,SHIFT	6.90	134	1166362	ARBOR,SHIFT CL	.75	235	1092125	CLIP .05 03
22	1164576	SCREW	.02 02	65	1124273	PLATE,CL SPR	.10	137	1187203	*3* CAM ALL MOD	14.25	237	1230297	ASM ARM & BEAR- 12.50
23	1164582	SCREW	.02 12	66	1164584	SCREW	.02	138		*5* NOT AVAIL.				ING DOES NOT INCLUDE REF

SELECTRIC I-O

221,222,228, & 229
 -
 1 BELOW S/N 4002000
 REP OF ANY REQ REP OF BOTH
 -
 2 731 & 735 ABOVE
 S/N 4646102 -775 ABOVE S/N
 4688806 ORDER REF 52 & 53
 IF NOT NEW DIE CAST ARM
 -
 3 731 & 735 ABOVE
 S/N 4643262 & 775 ABOVE
 S/N 4688281
 -
 4 731 & 735 ABOVE
 S/N 4643262 - 775 ABOVE
 S/N 4688281 NOTE WHEN B/M
 1269671 OR 1269670 IS
 INSTALLED SHIFT CLUTCH SPR
 PN 1166381 MUST BE
 INSTALLED-ALSO WHEN REF
 156 IS INSTALLED REF 237
 MUST BE INSTALLED ON EARLY
 PRE-LUB LEVEL MT/ST WITH
 DIE CAST SHIFT ARM IT IS
 NECESSARY TO REPLACE 4
 EXTRA PARTS WHEN INST
 BEAT-THE-SHIFT B/M IO
 CEM #12 - ORDER AND
 INSTALL THE FOLLOWING
 PARTS MECH 27 REF 27
 MECH 27 REF 29 P/N
 1128950 MECH 27 REF
 72 & 73
 -
 5 FOR 7X1 ORDER REF
 200 & 208 FOR 7X5 ORDER
 REF 209
 6 L-2 SHIFT ARM & ROLLER
 NOT AVAILABLE. IF REPLACE-
 MENT REQUIRED, REF 231 &
 233 MUST BOTH BE USED

8 1164724 *2* CAM,ESC .90
 9 1175103 *2* SCREW .05 02
 10 1145478 *2* CAM,SB INTK 1.10
 EXCEPT MT/ST
 10 1138804 *2* CAM,SB INTK .85
 MT/ST ONLY
 11 1138454 *2* LEVER ASM 1.35
 12 1090343 *2* SPRING .03 16
 13 1266879 *1* SP BAR,GRAY 2.10
 14 1141103 *1* SHAFT ASM 2.40
 15 1128270 *1* CLIP .01
 16 1141106 *1* STUD .15
 17 1164576 SCREW .02 02
 18 1090970 *1* WASHER .02
 19 1141105 *1* SUPPORT .15
 20 37913 *1* NUT .08 07
 21 1175101 SCREW,SET .05 01
 22 1128883 COLLAR 1.30
 23 1123987 SCREW .10
 24 38051 NUT,SHAFT SCREW .08 07
 25 1073863 SPRING,INTPSR .03 04
 26 1128271 *1* LEVER ASM 1.25
 27 1134708 SPRING .40
 28 123491 SPRING,KEYLEVER .40
 29 1127714 *2* SCREW .04
 30 1090472 *2* WASHER .02
 31 1134865 INTPSR - SB 1.60
 LEVEL 1
 31 1145362 *2* INTPSR,SB 1.20
 LEVEL 2
 31 1187517 INTPSR,SB L3 1.75
 32 150047 SPRING .40 18
 33 1187181 SPRING .04
 34 1073866 SLEEVE .08
 35 1175103 SCREW,CAM .05 02
 46 1124538 CAM,ESC 2.80
 47 1134848 CAM,SB LOCKOUT .85
 48 1134851 SPRING .02
 49 1134850 GUIDE,CAM .10
 50 355341 WASHER,SCREW .10
 51 38261 SCREW .05
 52 1271552 BUTTON,SB,GRAY 1.25
 53 1123979 SHAFT,ASM SE 4.05
 BELOW 4007000 ORDER SHAFT
 ASM BUTTON ASM & 2
 RETAINERS-BELOW 4002158
 ORDER SHAFT ASM BUTTON
 ASM 2 RETAINERS AND B/M
 1271551
 54 528552 RETAINER .04 03
 55 1127763 *3* NUT .04
 56 257984 *3* WASHER .04
 57 6364 WASHER,SB STOP .01
 58 1127722 NUT .05 14
 59 1132042 *3* STOP,SB .60

60 1132088 STUD .70
 61 1134824 STOP,SPACEBAR 2.20
 62 1164580 *3* SCREW .02 02
 63 8506 NUT,GUIDE STUD .08
 64 1133671 SPRING,SPACEBAR 1.30
 64 1123973 SPRING,EARLY 1.90
 65 1133687 PLATE,SB SPRING .50
 66 1134852 GUIDE,INTERPOSR .20
 67 1134977 BRACKET,BAIL .75
 68 1134710 NUT .15
 69 1124014 BKT,REPEAT USE 1.80
 BELOW 4010750
 70 1134709 SCREW,ADJUSTING .15
 71 1123982 LEVER ASM,SB .80
 USED BELOW
 4064000 & 4370500
 71 1138469 LEVER ASM,SB .55
 USED WITH NS SB INLK
 BELOW 4083195,4704072 &
 4380816
 72 1123977 ECCENTRIC,SPAC .10
 74 1127733 SCREW,INTERLOCK .05
 75 1272939 SCREW .50
 76 1164086 SPRING .25
 77 1124555 LATCH,INTERPOSR .07
 88 1272940 NUT .25
 89 1269760 SP TO PRINT BM 3.90
 90 1166761 LUB WASHER .02
 91 1187237 BAIL,REPEAT .65
 92 338238 SCREW .08
 93 1164637 KEYLEVER ASM 1.05
 93 1187223 KLV, NO PRINT 1.90
 94 1071449 SPR,SP KLV, .03
 95 1141838 SPRING,REPEAT .04
 96 1187873 BRKT,KLV, RH .60
 97 1134899 STEM,RH SP BAR .03
 98 1124885 SPACEBAR,GRAY .70
 98 1124889 SPACEBAR,BLUE .70
 98 1138779 SPACEBAR,NAVY .70
 98 1173512 SB CHAR,GRAY 1.05
 98 1187519 SHAFT,SPACEBAR 4.50
 99 1203236 SHAFT,NP SPACE 6.35
 100 1138974 SCREW .03
 101 1203229 GUIDE,SPACEBAR .40
 102 1203230 STEM,SPBAR LH .60
 103 1203228 BRKT,KLV, LH .20
 104 1090175 SPRING,SB SHAFT .04
 105 1187223 NO PRINT KLV, 1.90
 150 1134899 STEM .03
 151 1141109 STEM,CENTER .25 WT

2 USED BETWEEN
 4064000 & 5908064-11 AND
 4370500 & 5964723-15
 LEVEL 2
 -
 3 USED ON MACHINES
 BELOW 4011200

18-TAB

1 1128108 ESC CORD,DRUM 1.20
 2 1175107 SCREW .05 01
 3 1164561 SHAFT,ESC .75
 4 1124506 BEARING,ALSO 1.05
 REPLACE CR CORD DRUM MECH
 03-31 IF REP OLD STYLE
 NARROW BEARING
 5 1141678 SPACER .06
 6 1124503 PLATE,BACK 1.75
 6 1123868 PLATE,BACK 3.40
 ABOVE 11-4615351 AND 15-
 4612100
 7 1164579 SCREW BUTTON .02 14
 8 1133584 STUD,STOP .10
 9 1203561 SPRING ASM,100 5.30
 10 1141300 HUB,ESC SPRING 1.55
 11 1175107 SCREW,ESC HUB .05 01
 12 1127733 SCREW .05
 13 1134829 NUT .02
 14 1128387 SPRING .70
 15 1128386 PIVOT .10
 16 56722 WASHER,LOCK .01 08
 17 1141936 SCREW,SPR PIV .45
 775 W/ACOUSTIC HOOD USE PN
 1166984
 20 1128385 SLIDE,PULLEY .20
 21 1124634 PULLEY,RH 1.05
 22 1128378 WHITE CORD,731 .35 #
 22 1175579 WHITE CORD,735 .35 #
 23 38262 *1* SCREW .08 02
 24 1124629 *1* ANCHOR CORD .55
 25 1124628 PULLEY ANCHOR .10
 26 1124624 STUD,FR IDLER .15
 27 1090050 SPACER .01
 28 1141979 BRACKET,RH .25
 39 1128301 STUD,PAWL MGT .75
 40 1128770 WASHER,TAB LEV 1.85
 41 1128768 LEVER,TAB 4.05
 42 1135204 SPACER,TAB LEV .90
 43 1124095 NUT .15
 44 1124247 WASHER .08
 45 15887 SCREW .08 11
 46 1128762 LEVER,TAB LO .65
 47 1138802 SCREW .10

17-SPACEBAR

1 37913 NUT .08 07
 2 1141072 SCREW .10 01
 4 257962 SCREW .10
 5 1100937 SPRING .02 18
 6 1128374 LATCH ASM ABOVE 1.05
 11 4615351 & 15 4612100
 6 1124476 LATCH ASM,11 1.60
 6 1128105 LATCH,SB 15 1.25
 7 1138805 *2* KEEPER,SB .10

1 USED ON MACHINES
 ABOVE S/N4082319 &
 4380816

SELECTRIC I-O

3	1124850	KB,GRAY	.70		EARLY INDEX		181	1147247	LEVER ASM,54T	1.10	9	322550	SCREW,USE ON	.08			
3	1179635	KB,CHARCOAL	.70		41 1133663	SPRING,DETENT	.05	182		USE REF 181			MACH BELOW S/N 4074800				
3	1251431	KEYBTN,LINE	.80		42 469565	*2* C-CLIP	.02	12	183	251989	RETAINER	.02	03	9	1141180	SCREW	.02
		RETURN MODEL			50 1124764	LEVER,INDEX SEL	3.10		184	1073418	RETAINER	.01	03	10	1141181	SPACER,USED ON	.25
4	1123984	KEYLEVER,INDEX	.75		51 1092125	C-CLIP	.05	03	185	1107795	SPRING	.02	04		MACH ABOVE S/N 4074800		
5	1071449	SPRING,PAWL	.08		52 1070020	CLEVIS	.15	06	186	1141595	CARRIER ASM,54T	1.35		11	6519783	*4* BEARING	.45
6	257187	NUT,15 MACHINE	.03	13	53 1014536	LINK,INDEX SEL	.10		187	1133667	SPRING	.04		12	1164760	*4* SHAFT FILTR	9.20
7	1090622	WASHER,15 MACH	.02		54 1132173	SPR,INDEX SEL	.30		188	1141600	STUD,IND LEV	.25		12	1123681	SHAFT,FILTER	7.05
8	1127741	SPACER,DET ASM	.03		55 1206368	LEVER	.90		189	1141599	LEVER,54T	.45			BELOW 4064000		
9	1128326	SCREW,11 MACH	.03		56 38214	NUT	.08		190	1141602	STUD	.30		12	1138810	SHAFT,FILTER	19.25
9	1174181	SCREW,15 MACH	.02		57 62031	WASHER	.01		192	1091220	WASHER	.02		13	1070020	CLEVIS,CK LINK	.15
10	1135167	LEVER	.55		58 1127727	CLEVIS	.15		193	1141603	SPRING	.10		14	1128573	LINK,CK LATCH	.55
10	1141558	LEVER,24T	.70		58 1164127	CLEVIS,LOCKING	.20	06	194	6512614	SHAFT,54T DET	.08		15	1071691	SPRING LATCH L1	.07
11	1092125	C-CLIP,15 MACH	.05	03	59 1127728	NUT	.09		195	469565	RETAINER,CLEVIS	.02	12	16	1133586	LINK,NEG 5 LAT	.25
12	1141561	*1* DETENT,24T	2.65		60 1132161	STOP,PLATEN	.90		196	1133593	RETAINER	.02		16	1135168	LINK,LATCH	.25
12	1141767	*1* DETENT 27T	1.05	#	61 1117759	SCREW	.02	14	197	251989	RETAINER	.02	03	17	1070020	CLEVIS	.15
12	1128975	*1* DETENT,36T	1.85		62 1132162	STOP,MULT LEVER	.90		200	1147561	LEVER,7XX 24T	1.20		18	1128636	STOP,INTERPOSER	1.05
13	1128302	SCREW,DET ASM	.15		63 1164582	SCREW	.02	12		AND 48T				19	1123775	BRACKET,SPRING	.90
		USE WITH REF 10 12 & 14			64 264641	C-CLIP	.10	03	200	953749	LEVER,7XX 24T	1.35		20	38350	SCREW,STOP MTG	.03
14	257984	WASHER,DETENT	.04		65 1124772	LINK,PAWL CAR	.75			AND 47T A-FRAME				21	1133670	SPRING	.04
		USE W/REF 12 & 13			66 1132158	STUD,INDEX LINK	.70		201	1147595	LEVER,7XX 54T	1.35		22	1134768	DAMPER,CY BAIL	.25
14	1127741	SPACER,DETENT	.03		67 1132164	SPRING	.40		201	953748	LEVER,7XX 54T	1.35		23	1123556	BAIL,CC	.85
		PIN FEED			68 1124756	CARRIER ASM	5.55			A-FRAME				24	1134831	SPRING,DAMPER	.10
15	1127763	NUT,DETENT STUD	.10		69 1115017	SPRING,PAWL	.04		202	1115633	RETAINER	.04	03	24	1147354	SPRING,W/O DAMP	.03
16	1107795	SPRING,IND PAWL	.02	04	70 1117759	SCREW,UP-STOP	.02	14	203	1147620	BRACKET,54	.35		25	1128866	PLATE,BALL RH	2.10
17	264641	C-CLIP	.10	03	71 1124762	STOP,UPPER IND	.75		204	1147587	CLIP,LEVER	.04		27	1135096	BAIL,CHECK	2.75
18	1124396	SPRING,SEL LEV	.10	05	72 1124766	STUD,LEVER	2.50		205	1147565	STOP,OT L-1	1.50		28		OBSOLETE	
19	1092125	C-CLIP	.05	03	73 1092125	C-CLIP	.05	03		LARGE PIN				29	1128868	PLATE,LH EARLY	5.95
20	1135456	LEVER,IND SEL	1.85		161 1100688	WASHER	.02		205	1206108	STOP,OT L-2	.30		30	1123792	INTPSR,POS 1	.85
20	1135265	LEVER,IND METAL	6.50		170 1269126	B/M,54T STAND	9.60			SMALL PIN				31	1128873	INTPSR,CK LATCH	3.30
20	1166071	LEVER,SEL 54T	1.95		170 1269127	B/M,54T PIN FD	12.75		206	1090970	WASHER	.02		32	46831	SPRING	.05
21	1128076	LEVER,27T 36T	1.50		170 1287512	54T BM,A FRAME	13.00	#						33	1123791	INTPSR,POS 3	1.05
21	1141559	LEVER,24T	1.55		171 1272719	B/M,INDEX LEVER	4.70			*1* USE WITH REF 13&14				34	1123789	INTPSR,POS 4	.95
22	1287919	LINK,INDEX 11	1.80			& OP SHAFT,SUPPORT				USE WITH REF 13&14				35	1123787	INTPSR,POS 5	1.40
22	1206825	LINK,INDEX 15	.25		172 1141556	CAM,24T	.35			*2* DRUM TYPE USE WITH CLIPLESS OP BRACKET				36	1123788	INTPSR,POS 6	.95
23	1164576	SCREW	.02	02	172 1128477	CAM,27T 36T	1.20							37	1123790	INTPSR,POS 7	1.00
25	1128084	STUD,IND LEVER	.40		173 1135456	LEVER ASM,LONG	1.85							40	1175617	STUD,RESTORING	.10
		USED ON ALL 731 ABOVE S/N 4012015			173 1135380	HANDLE ASM,LONG	.75							41	1132211	*6* WY CL LATCH	.02
26	1287383	SPRING	.35		173	FOR LEVER ASM								42	1135124	WASHER	4.60
27	1128018	CARRIER,PAWL	1.40	#		SHORT,ORD P/N 1147561								43	37913	NUT	.08
28	1290709	SPRING,PAWL	.04		173 1128479	HANDLS ONLY,SHT	.70			KEYBUTTONS				44	1073418	C-CLIP	.01
29	1166135	LEVER,INDEX 15	3.50		174 1141776	SCREW	.02			1133425	KEYBUTTON - SE/IO			45	1135130	SCREW,PIVOT	.30
30	1164127	CLEVIS	.05	06	175 1115633	RETAINER	.04	03			ABOVE INFO USED FOR PRICING. OTHER KEYBUTTON INFO IS CONTAINED IN TYPE CATALOG FORM # 241-5687			46	1090343	SPRING	.03
31	1092125	C-CLIP,15 MACH	.02	03	176 1166071	LEVER ASM,LONG	1.95							47	1117759	SCREW	.02
33	1164582	SCREW	.02	12		54T								48	1144376	SPRING	.10
34	1128017	STOP,PLATEN	.30		176 1135380	HANDLE ONLY,LNG	.75			1 1117759	SCREW	.02	14	49	1176890	ANCHOR,SRRING	.45
35	1128081	SHAFT,15 MACH	.10		176 1147595	LEVER ASM,SHORT	1.35			2 1135097	PLATE,BALL LH	.80		50	1135130	SCREW	.30
36	1128079	LINK,15 MACH	.70			54T				3 1132150	SCREW,DAMPER	.25		51	1135129	LEVER	1.25
36	1187448	*2* LINK	1.05		176 1128479	HANDLE ONLY,54T	.70			3 1128113	SCREW,W/O DAMP	.20		52	1000223	LINK	.10
37	1127727	CLEVIS	.15		176 1147561	LEVER ASM,1 PC	1.20			4 1134784	SPACER,DAMPER	.10		53	1070020	CLEVIS	.15
37	1164127	CLEVIS,LOCKING	.20	06		MOVCEDED				5 219633	C-CLIP	.02	03			FOR LATE LEVEL REF 52 & 53	
38	1073863	SPRING,PAWL	.03	04	177 1115633	GRIP CLIP	.04	03		6 1123961	BAIL,SELECTION	.35		54	1135125	BRACKET	1.70
39	1187514	INTERPOSER IND	1.10		178 1073418	RETAINER	.01	03		7 1175107	SCREW	.05	01	55	257187	NUT	.08
40	1134948	SPRING,INTERP	.03		179 38051	NUT	.08	07		8 1164761	GEAR	1.45		56	1176889	STOP,LATCH LI	
					180 1141598	BRACKET,54T	.25										

21-KEYBOARD SELECTION

SELECTRIC I-O

57	265195	SCREW	.20	102	1141379	INTPSR, POS 1	.30	172	1118361	GRIP RING	.03	243	264641	C-CLIP, FULCRUM	.10	03					
58	43373	SPRING	.05	103	1135605	INTPSR, CK LAT	.75	173	469565	C-CLIP	.02	12	244	1132166	ROD, KEYL FUL	.30					
59	37913	NUT	.08	07	104	1141378	INTPSR, POS 3	.25	174	1072780	LINK	.20	245	1132165	SPRING, PAWL	.10	04				
60	1159955	SCREW	.10	105	1141376	INTPSR, POS 4	.25	175	1269746	ASM, CC TRIP L3	9.25	245	1164080	SPR, UNDERSCORE	.04						
61	1138384	RETAINER	.02	106	1141374	INTPSR, POS 5	.25	180	1175545	PIN, CC LATCH	.05	246	1141266	SPR, ROW 1 & 2	.03						
62	1090840	SPACER	.02	107	1141375	INTPSR, POS 6	.30	181	1175616	*6* CC LTCH BKT	.50	246	1141267	SPR, ROW 3 & 4	.03						
63		N/A USE REF 126		108	1141377	INTPSR, POS 7	.25	181	1147433	CC LATCH BKT	.30	247	1147347	INTERPOSER, SEL	.45						
64	1132240	BALL, INTLOCK 11	.25	109	1141383	SPRING, INTPSR	.05			WITH 6-32 SCREWS				USED WITH SHORT KEYLEVER							
65	2650	SCREW	.08	110	1141382	BRKT, GUIDE	1.55	182	1266829	CC LATCH B/M	5.55			PAWL REMOVE UNDESIRED LUGS							
66	1134812	LEVER	.55	111	1138974	SCREW	.03			EARLY LEVEL				ALSO ORDER REF 246							
67	1134813	SPRING	.35	112	1141894	RETAINER, LH	.10	182	953653	CC LATCH B/M	7.50	247	1128409	INTERPOSER, SEL	.75						
68	1123827	SPRING	.03	04	113	1141896	SPACER	.02		LATE LEVEL				USE W/LONG KEYLEVER PAWL							
69	1128632	PAWL & LINK ASM	2.35	114	1159662	RETAINER, RH 11	1.00	200	1134987	*2* PLATE ASM	2.25			REMOVE UNDESIRED LVGS.							
70	1138369	SCREW	.04	114	1141895	RETAINER, RH 15	.10	201		NOT AVAILABLE				ALSO ORDER REF 246							
70	265195	SCREW, REAR ONLY	.20	115	1138974	SCREW	.03	201	438558	*2* SCREW	.08	248	1123963	ROD FULCRUM	.95						
		ABOVE 4602140		116	1141147	RETAINER, RH	.25			ORDER REF 462		249	1092125	C-CLIP, FULCRUM	.05	03					
71	1132241	PAWL, INTERLOCK	.10	117	1138974	SCREW	.03	203	6518635	CLAMP, COMP TUBE	.60	WT		-							
71	1164601	PAWL, INTERLOCK	.85	118	1138974	SCREW	.10	204	438558	*2* SCREW	.08			KEYLEVER-SHORT PAWL							
		ABOVE 4620276		120	1073449	SPRING, INHIBITO	.03	205	1134990	*2* PLATE	.20			LONG PAWL KLVRs NO LONGER							
72	236550	SCREW, BALL FLAT	.08	121	1159171	LEVER, INHIBITOR	.70	206	1175102	*2* SCREW	.05			AVAILABLE CONVERT KBD TO							
73	1134867	SPACER, INTLOCK	.07	123	1128632	LINK, C CLU LAT	2.35	207	1135495	*2* SUPPORT	4.90			SHORT PAWL							
74	37913	NUT	.08	07	124	1159185	SCREW, C CLU LEV	.20	208	1124430	SPRING	.10									
75	45639	WASHER	.05	125	1159182	LEVER	.40	209	1124433	PLATE	.35	250	1123950	KLVR, 4TH ROW	.40						
76	1134767	STOP, CYCLE BAIL	.10	126	1159173	LEVER, C CLUTCH	1.45	210	1128382	SCREW	.02	250	6512830	KLVR, REPT ROW 4	2.45						
77	1132242	PLATE	.30	127	1100951	SCREW	.04	211	1134986	SCREW	.15	251	1123949	KLVR, 3RD ROW	.45						
78	1073418	C-CLIP USED ON MACHINES BELOW	.01	03	128	1124247	SPACER	.08	213	1124732	SCREW, RH	.15	251	6512829	KLVR, REPT ROW 3	1.90					
		4009650		138	56722	WASHER, USED ON MACH ABOVE S/N 4602140	.01	08	213	1132102	SCREW, LH	.20	252	1123948	KLVR, 2ND	.45					
79	1138368	SCREW, 4-40 OLD	.15	139	1272132	B/M, INHIBIT L1	4.85	215	1134821	SPACER	2.05	252	6512828	KLVR, REPT ROW 2	2.90						
79	1147429	SCREW, 6-32 NEW	.05	139	1135162	B/M, INHIBIT L2	7.05	216	1124682	BALL, COMP	.01	253	1123947	KLVR, 1ST ROW	.40						
80	1138974	SCREW	.03	140	1128144	SPACER	.03	217	1164580	SCREW, STOP	.02	02	253	1123951	KLVR, REPEAT USE	1.90					
81	1127733	SCREW	.05	150	1090222	SPACER	.02	WT	218	438550	SCREW, COMP TAG	.01	02		WITH REF 247 1147347						
82	1123687	BRACKET, EARLY LEVEL *5*	.40	151	1164838	SPRING	.08	219		NOT AVAILABLE				254	1176858	SUPPORT	19.50				
82	1147432	BRACKET, LATE LEVEL (6-32 SCR)	.45	153	1269760	B/M, SPACE TO PRINT INTERLOCK	3.90	220	1133649	SPACER, COMP	12.00			255	1133633	STOP, KEYLEVER	.95				
83	1090343	SPRING	.03	16	154	1164602	PLATE, SHFT BAIL	.08	221	1123956	SUPPORT, FULCRUM	.02	14	256	1123968	COMB, GUIDE W/O	.55				
84	1141129	*5* PLATE, BAIL	.09	155	1164601	PAWL, INTLOCK	.85	225	38214	*2* NUT	.08			256	1176845	COMB, GUIDE WITH	1.40				
85	219633	C-CLIP	.02	03	156	2650	SCREW, INTLOCK	.08	226	1164583	*2* SCREW	.02	14		STUDS						
86	1127791	BRKT, CYCLE LAT	1.65	157	1176886	*3* ARM INTLK	.75	227	1134991	*2* TUBE, RH	1.90			257	6512825	SPRING, RPT. KLEV	.10				
87	1128633	LATCH, C CLUTCH	4.15	158	1176876	*3* ARM	2.05	227	1134992	*2* TUBE, LH	1.55			260	1174231	PLUG, COMP TUBE	.06				
88	1123688	SHAFT, CYCLE LAT	.20	159	1176879	*3* PLATE	1.70	228	1141157	*2* PLUNGER, RH	1.55	280		270	1133637	INSULATION, KYBD	.25				
89	219633	C-CLIP	.02	03	160	1176884	*3* CLAMP	1.15	228	1141168	*2* PLUNGER, LH	1.75				KYBTSN SEE TYPE					
90	37913	NUT	.08	07	161	1164578	*3* SCREW	.02	12	229	1138974	SCREW	.03			CATALOG FN# 241-5687					
91	219633	C-CLIP	.02	03	162	1164582	*3* SCREW	.02	08	230	1117759	SCREW	.02	14	300	1123969	SUPPORT	3.75			
92	1127787	FOLLOWER LATCH	.85	163	265195	*3* SCREW	.20	231	1132191	GUIDE COMB	4.85	301	1141666	BRACKET	.10						
93	1127790	LEVER, LAT REST	1.50	164	1176887	*3* STOP, INTLK	.25	232	1164576	SCREW	.02	02	302	56722	WASHER	.01	08				
94	1164582	SCREW	.02	12	165	1133659	*3* SPRING	.10	233	1124411	SCREW	.20	303	1138977	SCREW, BKT MTG	.06					
96	1134887	KEEPER ASM	.65	166	1073418	RETAINER	.01	03	235	1128293	DOWNSTOP, KEYL	.65	304	219633	RETAINER	.02	03				
97	1135493	BRKT, CC KEEPER	.35	167	1203601	INTERLOCK, BALL	2.75	236	1133647	SPRING, KEYL LH	.25	305	1141894	RETAINER, LH	.10						
98	1138974	SCREW, STOP MTG	.30	168	1203605	PLATE, INTERLOCK	.30	237	1133682	COMB, KEYL LH	.25	306	1138974	SCREW	.03						
99	1132154	BKT, SPRING USED BELOW 4006600	1.00	169	1203606	ADAPTOR, L3 SLVR	1.35	238	1133679	PLATE, KEYL SPR	.30	307	1164760	SHAFT, FILTER DI	9.20						
				169	1203585	ADAPTOR, L2 BLCK	1.50	239	1138974	SCREW	.03	311	1141761	CLIP, CABLE CENT	.08	20					
100	43373	SPRING	.05	170	1203607	SPRING	.50	241	1133654	SPRING, KEYL RH	.45	313	1141763	CABLE, 11	1.55	#					
101	1138974	SCREW	.03	171	1070020	CLEVIS	.15	06	242	1133683	COMB, KEYL RH	.35	313	1141765	CABLE, 15	1.55	#				

SELECTRIC I-O

314	6519783	BEARING	.45	448	1070020	CLEVIS	.15	06	5	1124370	ECCENTRIC NUT	.10		USE ON 11 BELOW 4012015				
315	1175101	SCREW	.05	01	449	1164576	SCREW	.02	02	6	1175237	SCREW	.02	38	1271741	STUD,REL LEV	.30	
316	1141655	CAM,LV SHIFT	.85		450	38350	SCREW	.03		7		NOT AVAIL. USE			TO REP REL LEV CR ITS STUD			
317	1164578	SCREW	.02	#	462		KEYBOARD ASMS				REF 12 P/N 1175236				ON 11 BETWEEN SN 4012015 &			
318	1141782	CAM,SHIFT INT	1.10							8	1124369	PLATE,PLTN ADJ	.06		4031400	USE STD PN		
319	47987	LOCK	.08	12			KEYBOARDS ARE PRODUCTION			9	38348	SCREW,LATCH 11	.08		1128012	& INDEX LEVER STUD		
320	358509	NOCKWASHER	.01				LEVEL PARTS CHECK FOR			9	38350	SCREW,LATCH 15	.03		PN 1128084			
321	1141805	CLAMP,CABLE	.05				COMPATABILITY OF THE END			10	1124803	ECCENTRIC	.10		39	1141184	ARM,FD RL REL	.55
322	1141147	BKT,CABLE ANCH	.25				OF LINE , BELL AND			11	1175100	SCREW	.05		40	1103695	RETAINER	.03
322	1164394	BKT,ANCHOR 731	.45				LINELOCK MECHANISMS ALL			12	1124371	ECCENTRIC	1.20		41	108114	SCREW,REL ARM	.08
323	1138974	SCREW	.03				KEYBOARDS HAVE ACCENT GRAY			12	1175236	*2* ECCENTRIC	.15		42	1159250	*4* ARM,RH 775	1.75
324	1141771	SCREW	.02				BUTTONS			13	1124802	LATCH,LH	.25			WITH FLAT ACOUSTIC HOOD		
325	2651995	SCREW	.20							14	38051	NUT	.08	07	43	1205563	*1* STUD	.10
326	56722	WASHER	.01	08			MTST KEYBOARD ASM NOT AVA			15	1159220	LEV ASM,COPY	3.40		44	1133590	BRACKET	.25
327	1141780	FOLLOWER,L VEL	.40		462	1275640	KBD ASM 735	173.00		15	1135380	LEV,HANDLE ONLY	.75		45	1164096	SCREW	.10
329	1187913	STOP, 2-4K	1.75				CORRESPONDENCE			16	1175102	SCREW	.05		46	1124801	LATCH,PLTN RH	.15
329	1141652	STOP	.15		462	1275639	KBD ASM,735	BCD 173.00		17	3960	NUT	.50		47	1138149	PLATE ASM,RH	1.45
330	1071687	SPRING,LV LATCH	.03	12	462	1275638	KBD ASM,731	173.00		18	1124383	DETENT,COPY CON	.15		47	1124363	PLATE ASM,11	2.10
333	1091074	SPRING,LV FOLL	.40				CORRESPONDENCE			19	1159640	ROD,11	.95			BELOW 4012015		
334	1070020	CLEVIS	.15	06	462	1275637	KBD ASM,731	BCD 173.00		19	1159575	ROD 15	.90		48	1134842	NUT	.02
335	1141647	LINK,LOW VEL	.60							20	1141586	SPRING,CARRIER	.10		49	1166937	*4* EXTENSION	2.25
336	38566	SCREW	.08				*1* ABOVE SN775-			20	1175266	*2* SPRING	.10		50	1073418	C-CLIP	.01
337	1141835	BELLCRANK,LV	.30	20			5968731 731-5921909 735-			21	1117759	SCREW	.02	14	51	1128155	ARM,CENTER 15	3.05
338	602229	NUT	.08				5922537			22	1138143	SHAFT,FD RL 11	1.35		52	1132221	ROD,TIE 11	3.10
339	1141836	VANE,L VEL	3.50							22	1124788	SHAFT,FD RL 11	2.55		52	1128149	ROD,TIE 15	3.10
339	1176868	VANE,NO-PRINT	2.55				*2* ABOVE SN 4013400					BELOW 4012015			53	1175107	SCREW	.05
347	1159893	BRKT,MTG	2.55							22	1128215	SHAFT,FD RL 15	1.80		54	1128280	SCREW	.10
349	1159891	LATCH,LOW VEL	.80				*3* ABOVE 731 & 735			23	1124372	SHAFT,COPY 11	1.45		55	1128238	SCREW	.10
350	1090630	WASHER	.08	08			4643262 & 775-4688281					BELOW 4012015			56	1128239	SCREW	.10
357	1118361	RETAINER	.03							23	1134954	SHAFT,COPY 11	1.15		57	1128234	ARM,FR FEEDROLL	.10
359	1141860	SCREW SET	.15				*4* USE WITH					BETWEEN 4012015 & 4635130				ADJ LH		
360	1174231	END PLUG	.06				IMPRESSION CONTROL C6R			23	1175512	*2* SHAFT,CPY11	1.90		58	1128236	ARM,FR LH	.40
361	1159650	STOP	.15							23	1128136	SHAFT,CPY 15	1.25		59	1128350	SPRING	.10
362	38346	SCREW,BKT MTG	.08							24	1124379	PLATE,LH	.55		59	1128221	SPRING 15	.10
363	1073863	SPRING	.03	04			*5* MACHINES BELOW			25	1124377	SPACER	.05		60	1128237	ARM,FR RH	1.75
364	1272709	B/M,LOW VEL	1.00				4020950 REQ REP OF REF 82			26	1138996	SPRING	.05		61	1128235	ARM,FR FEEDROLL	.10
365	1164652	SPACER	.05				84 & BAIL SHAFT 1159898 IF			27	1124378	ECCENTRIC	.10		62	1138118	LEVER,REL	.06
370	1164574	SPRING,RH	.40				82 OR 84 IS REPLACED			28	38353	SCREW,ECC	.08		63	2651995	SCREW,BRACE	.20
370	1164443	SPRING,LH	.35							29	1124579	STUD,SPR LH	.10		64	1128146	ARM,RH 15	.85
373	1144931	ANCHOR, PLATE	.65				*6* TO REPLACE RIVITED			30	1133589	BRACKET	.25		64	1132228	ARM,RH 11	.95
374	1269569	B/M,KLUR PAWL	5.60	#			ASM ORDER B/M REF 182			32	528552	RETAINER	.04	03	65	1133593	RETAINER	.02
421	1187906	LATCH,LOW VEL	2.40							33	1124396	SPR,PAPER BAIL	.10	05	66	1132222	SCREW	.10
422	1187905	KEEPER	1.15									775 W/ACOUSTIC HOOD USE			67	1092125	C-CLIP,SHAFT	.05
422	1187907	KEEPER,655	24.50									USE PN 1166544			68	1132219	ARM,REAR RH	.90
423	1141896	SPACER	.02									775 W/ACOUSTIC HOOD USE			69	37913	NUT	.08
423	22066	SPACER,655	.03							34	1166939	*4* BAIL,15 775	2.35		70	1134773	STUD,FD RL ARM	.05
428	1187904	BRACKET	3.60				1 1159251 *4* ARM,LH 775	1.75				WITH FLAT ACOUSTIC HOOD			71	2651995	SCREW,BRACE	.20
437	1164302	BKT ASM,LV	2.15				2 264998 PIN,PAPER BAIL	.02		35		FOR REF ONLY			72	1124777	SPACER,ECC	.02
438	1164301	BELLCRANK,LV	1.10				3 1124397 ROLLER,BAIL RUB	.50		36	38051	NUT,RELEASE LEV	.08	07	73	1134829	NUT	.01
439	251989	RETAINER	.02	03			USE W/SMALL SHAFT					USE ON 11 BELOW 4012015			74	1124788	SHAFT,11 USED	2.55
440	106502	SPRING	.40				3 1230216 ROLLER,BAIL RUB	.35		37	1072703	SPR,PAPER REL	.02			BELOW 4012015		
441	1164370	LEVER,LV 655	1.80				USE W/LARGE SHAFT			38	1128012	STUD,REL LEV	.25		74	1138143	SHAFT,11	1.35
441	1187909	LEVER,LV 2-4-K	3.60				3 1132230 ROLLER,BAIL NYL	1.05				USE ON ALL MACH ABOVE			74	1128215	SHAFT,15	1.80
442	1118361	GRIP RING	.03				USE W/SMALL SHAFT					4012015			75		N/A ORDER REF	
443	1164300	LINK	.15				4 38350 SCREW	.03		38	1124366	STUD REL LEV,	1.75				55,56,57 & 58	

22-PAPER FEED

SELECTRIC I-O

76	1132220	ECCENTRIC STUD	1.80	146	1141287	ARM, LH 11	.90	182	1133593	RETAINER, SHAFT	.02	269	1164499	SHAFT, 7X5	1.05	
77		N/A ORDER REF		146	1141277	ARM, LH 15	.90	183	1175108	SCREW, SET	.10	270	1103695	CLIP	.03	
	55,56,57 & 58			147	1124723	SPRING, 11 IN	.10	184	1132227	ARM ASM, 11 LH	.95	271	1138996	SPRING	.05	
78	1128151	ARM, CENT 15 RH	.15	147	1141586	SPRING, 15	.10	184	1128145	ARM ASM, 15 LH	2.25	272	1124370	ECCENTRIC	.10	
79	1164579	SCREW	.02 14	148	1128280	SCREW, REL LEV	.10	185	5644	SCREW, TORQ STOP	.08	273	38348	SCREW	.08	
80	1164579	SCREW	.02 14	149	1128350	SPRING, FDRL TEN	.10	186	1141865	LEVER, BAIL LH	.55	274	1124803	ECCENTRIC	.10	
81	1164925	BRACKET	1.75	149	1128221	SPRING, FDRL 15	.10	187	1141866	LEVER, BAIL RH	.35	275	1147584	LATCH, PLATEN RH	.20	
82	1164577	SCREW, BKT 15	.02 14	150	1133593	RETAINER	.02	188	1141867	HANDLE, BAIL RH	.85	277	38353	SCREW	.08	
83	1128240	SUPPORT ROD, 15	2.00	151	1134829	NUT	.02	189	1141868	HANDLE, BAIL LH	.85	278	1124378	ECCENTRIC	.10	
84	1132214	SUPPORT TIE ROD	1.75	152	1128150	ARM, REAR CENTER	.15	190	1141872	ROLLER, BAIL RUL	.50	#	279	1205663	STUD, BAIL MTG	.10
85	1135381	LEV ASM, PAP REL	2.90	153	1128238	SCREW, ADJUSTING	.10	190	1175055	ROLLER, BAIL NYL	1.15	280	1147590	BRACKET, RH	.25	
85	1135380	LEV, HANDLE ONLY	.75	154	1141298	ARM, CEN ADJ 15	.10	190	1147282	BAIL ROLL, LARGE	.85	281	1124377	SPACER	.05	
86	1115633	GRIP CLIP	.04 03	155	1128237	ARM, CEN LH 15	1.75		USED WITH PIN-FEED			282	1128280	SCREW	.10	
87	1164160	STOP, LEVER	.20	156	1128239	SCREW	.10	191	1230292	SCREW, "NYLOC"	.30	283	1147592	RELEASE ARM, LH	.10	
88	1164499	SHAFT, FD RL 15	1.05	157	1128236	ARM, FR LH	.40	192	1141862	SHAFT, BAIL 11	1.40	283	1147591	RELEASE ARM, RH	.10	
88	1164542	SHAFT, FD RL 11	1.05	158	1128234	ARM, ADJ LH	.10	192	1141864	SHAFT, BAIL 15	2.05	#	284	1134289	NUT	2.00
89	1103695	C-CLIP	.03	159	1132218	ARM, REAR LH	.20	193	1269421	B/M, PAPER BAIL	3.85	#	285	1147570	ARM ASM	1.10
90	1128013	PLATE ASM, RH	2.90	160	1134773	STUD	.05		DOES NOT INCLUDE SHAFT			286	1147576	FEED ROLL, F 7X1	2.35	
109	1138118	LEVER, FD RL REL	.06	161	1073418	C-CLIP	.01 03		REF 192			286	1147580	FEED ROLL, F 7X5	2.25	
110	1128280	SCREW	.10	162	1141282	ARM, CENTER 15	1.60	200	1272907	B/M, BAIL ASM	15.25		287	1147577	FEED ROLL, R 7X1	2.25
111	1128350	SPRING, FR TEN	.10	163	1141288	ARM, RH 11	.90		775 WITH FLAT ACOUSTIC			287	1128138	FEED ROLL, R 7X5	2.25	
112		N/A, ORDER REF		163	1141284	ARM, RH 15	.90	228	1230424	ASM, 7X1 27T	36.50		288	1147586	STUD	.25
	55,56,60 & 61			164	1132219	ARM, REAR RH	.90	228	1230426	ASM, 7X1 54T	30.50		289	1147571	ARM ASM	1.20
113	1134829	NUT	.02	165	1128235	ARM, RH FRONT	.10	228	1230425	ASM, 7X5 27T	62.50		290	1147572	ARM ASM	1.20
114	37913	NUT	.08 07	166	1128236	ARM, CENTER RH	.40	228	1230427	ASM, 7X5 54T	64.25		291	1147589	BRACKET, LH	.30
115	1128150	ARM, CENT LH 15	.15	167	1141298	ARM, CENTER 15	.10	229	1287403	B/M CONVERSION	2.65		292	1147573	ARM ASM	1.20
116	1124777	SPACER, ECC	.01	168	1128151	ARM, REAR RH	.15		INCLUDES MECH 12 REF 3			293	1124802	LATCH, PLATEN L	.15	
117	1132220	STUD, ECC	1.80	169	1141285	BRACKET, SUPPORT	.45		MECH 20 REF 261 (2), 280 &			295	1138975	SCREW	.05	
118		N/A, ORDER REF		170	1174381	BRACKET, SUPPORT	.35		291 AND INSTALLATION			296	1205042	SPACER	.02	
	55,56,57 & 58			171	1117176	SCREW	.05		INSTRUCTIONS			301	1202843	BRACKET, PAPER	7.25	
119	265195	SCREW, BRACE	.20	172	1134954	SHAFT, COPY 11	1.15	249	1205562	STUD	.25		ALIGNING RH			
120	1132218	ARM, REAR LH	.20	172	1128136	SHAFT, COPY 15	1.25	250	1175237	SCREW, FRONT	.02	302	257973	SCREW	.15	
121	1134773	STUD, FD RL ARM	.05	173	1164997	ECCENTRIC	.95	250	115736	SCREW, REAR	.02	303	1202842	BRACKET, PAPER	6.60	
122	1092125	C-CLIP	.05 03	174	1174370	SCREW	.03	251	1117176	SCREW	.05		ALIGNING LH			
123	1204490	UNIV PIN FEED	2.80	175	56722	WASHER	.01 08	252	1175236	ECCENTRIC	.15	304	1172506	FOLLOWER	.65	
123	1204489	UNIV METAL	2.90	176	1124788	SHAFT, FD RL 11	2.55	253	1124369	PLATE	.06	305	1172503	PAPER ALIGNER	2.30	
124	1123289	BKT HOLDER, RH			BELOW 4012015			254	134954	SHAFT, 7X1	1.15	306	1172505	STUD	.30	
125	1141928	SCREW	.04	176	1138143	SHAFT, FD RL 11	1.35	254	1128136	SHAFT, 7X5	1.25	307	1172504	STUD	.25	
126	1138796	WASHER	.01	176	1128215	SHAFT, FD RL 15	1.80	255	1147599	PLATE, LH	.55	308	38051	NUT	.08 07	
127	1091151	SCREW	.06	177	1134954	SHAFT, COPY 11	1.15	256	1147588	RETAINER	.03	309	1115633	CLIP	.04 03	
128	1206609	BKT HOLDER, LH	.06	177	1124372	SHAFT, COPY 11	1.45	257	1230303	LEVER, COPY CONT	1.40	310	1173977	DEFLECTOR	3.50	
129	1174354	CARDHOLDER, UNIV	.90	#	BELOW 4012015			258	1175102	SCREW	.05	311	1205663	STUD, BALL PIVOT	.10	
129	1187031	10P, 775 ACOUST	2.90	177	1128136	SHAFT, COPY 15"	1.25	259	1124383	DETENT, PLATE	.15	312	1166544	SPRING	.10	
129	1187032	12P, 775 ACOUST	2.90	178	1132221	ROD, TIE 11	3.10	260	1117759	SCREW	.02 14	313	1166984	STUD	.30	
130	1175842	B/M, PRINT SHILD	7.90	178	1159574	*3* ROD TIE	.70	261	1175266	SPRING	.10	314	528552	CLIP, BAIL PIVOT	.04 03	
140	1132222	SCREW	.10	178	1128149	ROD TIE, 15	3.10	262	257187	NUT	.08 13	315	1202845	BRACKET, INDEX	2.00	
141	37913	NUT	.08 07	178	1159575	*3* ROD, TIE 15"	.90	263	1147557	FRAME, 7X1	3.00		SELECTOR LEVER			
142	1124788	SHAFT, FD RL 11	2.55	179	1164175	DEFLECTOR, 11	1.90	263	1147559	FRAME, 7X5	4.85	316	1202844	LEVER, INDEX	1.00	
	BELOW 4012015			179	1164177	DEFLECTOR, 15	2.30	264	1138996	SPRING, LATCH RH	.05	318	81693	SCREW	.08	
142	1138143	SHAFT, FD RL 11	1.35	179	1269289	DEFLECTOR, 15	5.90	265	1147596	SPRING, 7X1	.07	319	38051	NUT	.08 07	
142	1128215	SHAFT, FD RL 15	1.80		USE W/END OF PAGE DEVICE			265	1147597	SPRING, 7X5	.07	320	1457089	ARM, BAIL RH	1.75	
143	1124777	SPACER	.01	180	1124776	FD ROLL, REAR 11	2.25	#	266	1147618	PLATE, RH 7X5	1.10	321	1451760	ARM, BAIL LH	2.00
144	1138118	LEVER, FD RL REL	.06	180	1128138	FD ROLL, REAR 15	2.25	#	267	1230302	LEVER, FD REC	1.25	322	1164084	SCREW	.15
145	1128275	ROD, TIE 11	.80	181	1124782	FD ROLL, FR 11	2.25	#	268	1115633	RETAINER	.04 03	323	1451761	SHAFT, BAIL	3.05
145	1128274	ROD, TIE 15	1.05	181	1128141	FD ROLL, FR 15	2.40	#	269	1164542	SHAFT, 7X1	1.05	324	1141872	ROLLER, BAIL	.50

SELECTRIC I-O

325	1452156	SPRING	.10	10	1164314	*1* TAPE, TLT 11	2.50	#	77	1128556	GUIDE, SEL BAIL	.85	124	332747	C-CLIP	.04	13		
326	1164489	SCREW	.03	10	1164316	*1* TAPE, TLT 15	2.50	#	78	1287464	PLATE ASM	11.50	125	1133619	NUT	.03			
327	1164218	WASHER	.01	11	1164775	SCREW, TAPE ANCH	.10	02	79	1134879	*2* LINK, 11	.35	126	1133616	LINK, LONG 11	.25			
328	1141072	SCREW	.10	01	13	62031	WASHER, TILT PUL	.01	79	1134877	*2* LINK, 15	.55	126	1164047	LINK, 11 HEAVY	.25			
329	338169	WASHER	.15	14	1134878	STUD, TILT LINK	.25		80	505071	SPACER	1.65	126	1134843	LINK, RH LONG 15	.02	08		
330	37913	NUT	.08	07	15	25282	RETAINER	.03	12	83	1096222	WASHER, USE WITH	.02	126	1164048	LINK, RH LONG 15	.30		
331	1148026	B/M, PAPER BAIL	9.40		16	1123736	SHAFT	.25			OLD STYLE TILT LINK			126	1147184	LINK, 11 USED	.60		
		INCLUDES REFS 320, 321, 322, 323 & 324			17	1133565	BRKT, WEAR COMP	1.65		84	1141771	SCREW, LATCH	.02	126		WITH STUD, W/O FLATS			
332	1173970	B/M PAPER ALIGN	3.85		18	1187001	WICK, LUB	.02		85	1138462	NUT	.10	126	1147185	LINK, 15 USED	.70		
		INCLUDES REFS 304, 305, 307, 309, 326 & 327			19	38234	SCREW	.05		86	1135031	BRKT, GUIDE	2.65			WITH STUD, W/O FLATS			
341	62031	LOCKWASHER	.01	WT	20	38214	NUT	.08		87	45638	WASHER	.65	127	1133615	SCREW, ROT LINK	.15		
343	322550	SCREW, BRKT L-2	.08	WT	21	1174181	STUD, USED BELOW	.02		88	1164578	SCREW, BRKT MTG	.02	#	127	1164089	SCREW, HEAVY LIN	.90	
344	8174400	*5* BRKT L-2			22	56313	WASHER	.01		89	1164580	SCREW, BRKT MTG	.02	02	127	1147194	STUD, W/O FLATS	.20	#
345	8174132	*5* LEVER, AFH INDEX SELECTOR L-2		WT	23	1090268	NUT	.02		90	1128557	STUD	.30		129	1138996	SPRING	.05	
					24	1203321	ARM, TILT	1.00		91	1128580	SPR, EARLY LEVEL	.07		131	1123725	STUD, NEG 5 LINK	.20	
					24	1187097	B/M, 15 INCLUDE PULLEY, STUD & LINK	3.40		91	1203446	SPR, CURRENT LVL	.50		132	1123724	LINK, NEG 5	.10	
					24	1187096	B/M 11 INCLUDE PULLEY, STUD & LINK	3.65				TWO SMALL LOOPS			134	1123779	SCREW	.25	
					25	1123696	SPACER, USE WITH STUD P/N 1123695	.65		92	438541	SCREW	.08	#	134	1174023	*7* SCREW	.10	
					26	1123692	PULLEY, LH TILT MODIFIED - USE WITH STUD	.65		93	1128558	ARM, CHECK LATCH	.15		135	1159157	BALL ASM, NEG 5	5.30	
					27	1123695	STUD, TILT PULL USE BELOW S/N 4010000 W/REF 2	.55		94	110956	SPRING	.04		135	1174025	*7* BALL, NEG 5	2.75	
					27	1134964			96	358509	WASHER, LOCK	.01		136	38051	NUT	.08	07	
					27	1134964			98	1135826	NUT	.25		136	221	*7* NUT	.08		
					27	1134964			99	1128555	STUD, NEG LATCH	.95		137	1123715	STUD	.45		
					27	1134964			100	1133668	SPRING, NE LAT	.04		139	1159898	SHAFT SEL BAIL	.90		
					27	1134964			101	1123718	*3* LATCH, NEG 5	.20				BELOW 4020950 ORDER			
					27	1134964			102	1128562	*4* GUIDE, LATCH	.15				P/N 1141129 & P/N 1123687			
					27	1134964			103	1128563	*4* ARM, PIVOT	4.60		139	1174021	*7* SHAFT	.80		
					27	1134964			105	6364	WASHER	.01		140	38351	SCREW	.08		
					34	1187005	WICK, LUB	.02		107	1174099	DAMPENER TAPE	.02		141	1128086	RETAINER	.10	
					34	1187001	WICK, *8*	.02		108	1203255	BELLCRANK ASM	2.10		142	1127764	GUIDE	.05	
					36	1134811	TAPE, ROTATE 11	2.50	#			ROT - ON MACH BELOW S/N			150	1124821	SHIM	.05	
					36	1134817	TAPE, ROTATE 15	2.50	#			4008225 ORDER L3 ROTATE			167	1203556	BAIL	12.25	
					44	1073418	C-CLIP	.01	03			LINK PARTS & SOLID ARM B/M			167	1123771	BAIL, USED WITH	3.75	
					45	1133568	ARM ASM	1.90		109	1127741	SPACER	.03				ONE PIECE LATCHES		
					46	1133662	SPRING	.04		110	1127763	NUT	.10		172	1124622	BRACKET, GUIDE	.25	
					49	1123702	ECCENTRIC STUD	1.65		110	37913	NUT, EARLY LINK	.08	07	173	1159790	ARM, PIVOT	5.60	
					50	1123704	PULLEY, LH ROT	1.00		110		STUD WITH FLATS	.08	07	174	1159787	SPRING	.20	
					52	1133669	SPRING, 11	.15				LINK, ROT SHORT	.20		175	103372	NUT	.05	07
					52	1128055	SPRING, 15	.15		117	1133617	LINK, ROT SHORT	.35		176	1164599	WICK, OIL	.02	
					59	1141926	SPRING, TILT ARM	.04		117	1164045	LINK, ROT SHORT	.35		178	1187005	WICK, LUB	.02	
					59	1203322	SPRING, TILT L2	.10				HEAVY			180	1203289	SHAFT, ROT ARM	.50	
					60	1187095	GUARD, ROT TAPE	.60		117	1147182	LINK, SHORT USED	.45		181	1203298	STUD, TILT ARM	.35	
					71	1133615	STUD, THIN LINE	.15				WITH STUD W/O FLATS			182	1203293	ARM, L2 USE WITH	1.25	
					71	1174165	STUD, W/FLATS L2	.50		118	1135028	LATCH ASM, TILT	4.30				HEAVY LINK WITH FLATS		
					71	1147194	STUD, WO FLTS L3	.20	#	118	1203214	*6* LATCH ASM	3.25		182	1203218	ARM, L3 USE WITH	.95	
					72	37913	NUT, EARLY LINK	.08	07			ONE PIECE					LINK W/O FLATS		
					72	38051	NUT, USED WITH	.08	07	118	953588	LATCH ASM, *8*	3.25		183	1203290	BKT, MTG	.25	
					72		STUD W/O FLATS 6/32			119	6503	NUT	.08		184	1164579	SCREW	.02	14
					72	1127763	NUT, USED WITH	.10		120	1123741	SCREW	.10		185	1174160	PULLEY	.80	
							STUD WITH FLATS			121	1123722	STUD	.10		186	1141896	SPACER	.02	
					73	1092125	C-CLIP, TILT DIF	.05	03	122	1133618	NUT	.25		187	1187000	LUB, WICK	.02	
					74	1138996	SPRING	.05		123	1135029	LATCH ASM, ROT	4.75		188	1134842	NUT	.02	
					75	15887	SCREW	.08	11			ONE PIECE			188	1134842	NUT	.02	
					76	47987	NUT	.08	12	123	1203215	*6* LATCH ASM	4.25		189	1203297	GUARD	.30	

23-CHAR SELECTION

1	38051	NUT	.08	07
2	1123749	PULLEY, TILT RH	.65	
3	1123750	BUSHING, RH TILT	.10	
4	1124636	BRKT, RH TILT	.25	
5	38354	SCREW	.08	
5	38350	SCREW, TILT PULL	.03	
		USE W/SNAP IN DUST SHIELDS		
6	263680	WASHER	.01	
7	1124683	SCREW	.04	
8	38353	SCREW	.08	
9	1123751	STUD	.35	
10	1287879	TAPE, TILT II	2.15	
10	1287880	TAPE, TILT 15	2.15	

SELECTRIC I-O

	GOLD		139	1159505	CONT ASM-MT/ST	18.50	196	257189	NUT	.08	13	258	1187635	ACTUATOR,L3	1.35		
110	1159499	C5 CONT-775,785	7.10		W/O C3&C4		197	2031	SCREW	.03				WIDE BOTTOM			
	MT/ST	TUNGSTEN		139	1187710	CONT ASM-MT/SR	13.25	198	1269296	INSULATION	1.10	260	1176935	ROLLER,EOF	.30		
111	1135306	C6 CONT-735,655	9.50		AND REMOTE RECORD		199	6928945	FLECTOR,15"			300		PLATEN EOF,SER			
	GOLD			140	1135478	*3* OP CONT-655	.55		USE W/ EOF DEVICE					ITEM. ORDER BY DES-			
111	1159498	C6 CONT-775,785	7.10	141	1135476	*3* NO CONT-655	.55	200	1128896	CONT ASM,KB MD	9.60			SCRIPTION. ORDER MUST			
	MT/ST	TUNGSTEN		150	1159045	SWITCH,TAB INT	16.50	201	1138975	SCREW	.05			ACCOMPANY SER			
112	1128688	C5&C6 CONT ASM	18.50		LEVEL 1		202	236550	SCREW	.08							
	7X1.			151	438540	SCREW	.08	203	1128882	SPACER	.55	310	219633	C CLIP	.02		
113	1128744	OP CONT-731,735	1.20	152	1135036	BRKT,TAB SW.	.35	204	1128744	CONT,OP	1.20	311	1128714	SCREW	.20		
	655	GOLD		153	1164580	SCREW.	.02	205	1128745	CONT,NO	.70	312	56722	LOCKWASHER	.01		
113	1135482	OP CONT-775,785	1.05	154	37913	NUT	.08	206	1128746	CONT,NC	.70	313	38051	NUT	.08		
	MT/ST	TUNGSTEN		155	1159207	SWITCH,TAB INT	8.10	210	1159544	SWITCH,END OF	6.80	314	1159958	ARM,CONT ACT	1.70		
114	1128745	NO CONT-731,735	.70	156	1159209	SCREW,SW MTG 15	.02		LINE			315	1159945	LINK	1.25		
	655	GOLD		156	1159210	SCREW,SW MTG 11	.05	211	438541	SCREW	.08	#	320	1128710	ARM,CONT ACT RH	3.35	
114	1135476	NO CONT-775,785	.55	157	358509	WASHER,LOCK	.01	212	9755	CLAMP	.45	321	1128707	ARM,CONT ACT LH	3.35		
	MT/ST	TUNGSTEN		158	1072703	SPRING	.02	213	177939	SPRING	.03	322	10514	SPRING.	.04		
115	1128746	NC CONT-731,735	.70	159	1073418	C-CLIP	.01	215	1159286	SCREW,ADJ	1.70	323	27073	NUT	.08		
	655	GOLD		160	45639	WASHER	.05	216	37913	NUT	.08	07	324	1128712	BAIL,CONT LH	3.00	
115	1135474	NC CONT-775,785	.70	161	1159203	LEVER	1.40	217	1159390	ACTUATOR	2.35	325	1128713	BAIL,CONT RH	3.00		
	MT/ST	TUNGSTEN		162	46831	SPRING	.05	04	217	1187902	ACTUATOR,2-4-K	10.50	400	1187911	SW ASM,FX 2-4-K	12.00	
116	1159536	SHIELD,C5	.10	163	1159208	SPACER,15"ONLY	.15	218	1090394	WASHER	.02	400	1187708	SW ASM,FX 655	19.75		
120	1262779	C3&C4 CONT ASM	10.95	164	1187236	SCREW W/WASHER	.20	219	47987	NUT	.08	12	401	6364	WASHER	.01	
121		NOT AVAIL ORDER		165	1125066	C-CLIP-BOWED	.02	220	37435	INSULATOR	.05		402	257187	NUT	.08	
	COMPLETE	ASM REF 139		166	1073449	SPRING	.10	221	1166580	BRACKET	1.15		403	1187706	SPACER	1.60	
122	1187710	C4 CONT-655	13.25	167	20038	SPACER	.10	222	1164582	SCREW	.02	12	404	1159561	ARM,LIFT	1.35	
123	1128744	OP CONT-GOLD	1.20	168	1159204	LEVER,SW ACT	1.00	224	438541	SCREW	.08	#	405	438569	BOLT	.08	
124	1128745	NO CONT-GOLD	.70	169	1159194	BRKT ASM,TAB	2.05	225	1166111	INSULATOR	.06		406	1187703	BRKT, MOUNTING	6.15	
125	1128746	NC CONT-GOLD	.70	170	1272188	*5* SW B/M 15"	31.00	226	1187636	BRKT, SWITCH	.25		407	438544	SCREW,655	.08	
126	1262777	CONT ASM-SHIFT	11.25	170	1272189	*5* SW B/M 11"	45.00	227	37066	LOCK WASHER	.15			0438542SCREW, 2-4-K			
	TRANSMIT			171	1138843	SCREW	.04	228	47987	NUT	.08	12	408	47987	NUT	.08	
127	338002	INSULATOR	.01	172	1159542	SHIELD	.55	229	1187634	BRKT,LST COL.	1.00		409	37066	WASHER,LOCK	.15	
127	1187713	655,MTR	70.00	173	1142377	STUD,SHIELD	.40	230	1187630	SWITCH, LAST COL	8.65		410	1132574	WASHER	.01	
128	1187207	*2* FOLLOWER	2.55	174	1159558	BRKT,CONT MTG	.40	231	210984	SCREW	.15		411	1166111	INSULATOR	.06	
129	1164576	SCREW	.02	175	1108350	SHIELD	1.50	232	1164584	SCREW	.02		412	1187691	BUTTON	.70	
130	1128952	*2* BRACKET-CURRENT	1.55	176	173206	SCREW,CONT ASM	.08	233	1072126	SPRING	.10		413	1187724	ACTUATOR	2.80	
131	1090162	SPRING	.03	177	1128744	CONT,OP	1.20	234	1187629	ACTUATOR	.25		414	1187461	SW 655 & 2-4-K	2.30	
132	38354	SCREW	.08	178	1128745	CONT,NO	.70	235	528552	GRIP CLIP	.04	03	415	1187630	SWITCH	8.65	
133	1128950	*2* *4* LEVER, CONTACT ACTUATOR	1.35	179	1128746	CONT,NC	.70	236	1090472	WASHER.	.02		416	1073418	C CLIP	.01	
134	1134829	NUT	.02	180	1159589	CONTACT ASM	9.25	240	1135183	CONTACT ASM L1	6.75		426	1159209	SCREW	.02	
135	1187709	C4 MOUNT-655	4.25	181	1073418	CONTAINER,TRIP	.01	03	241	1164584	SCREW	.02	427	1132537	WASHER	.20	
139	1187212	CONT ASM-731,735 BCD	33.00	182	1134868	SPRING,TRIP ARM	.03	242	173204	SCREW	.08		444	1203303	BRKT, LAMP	4.05	
139	1187578	CONT ASM-731,735 CORRESPONDENCE	56.25	183	1176855	ARM,TRIP	1.25	243	1135424	SHIELD,CONTACT	.15		445	1176925	RECEPTACLE	1.30	
139	1187213	CONT ASM-705,795	33.00	184	438541	SCREW,SW MTG	.08	#	244	1928	SCREW	.08	01	446	1176839	LAMP	1.50
139	1187216	CONT ASM-MT/ST W/BEAT THE SHIFT. INCLUDES C3&C4	20.75	185	1176852	BRACKET,SW MTG	3.00	245	1128788	ACTUATOR	.85		447	1117759	SCREW	.02	
	BEFORE BEAT THE SHIFT INCLUDES C3&C4			186	1116031	SCREW,BRKT MTG	.02	246	1134829	NUT	.02		449	1164576	SCREW	.02	
				187	1090041	NUT,BRKT MTG	.03	250	1159363	SWITCH	7.25		452	1164576	SCREW	.02	
				188	47987	NUT,SW MTG	.08	12	451	438542	SCREW	.08		453	1176926	INSULATOR	.45
				189	1159207	SWITCH,EOF	8.10	252	1159119	GUARD	.20		454	1787735	BRKT, SW MOD 6	14.25	
				190	47987	NUT	.08	12	253	125231	SPACER	.10		454	1274837	BRKT, SW	8.80
				191	1269295	PLATE	1.40	254	1135978	BRACKET	1.20		455	1203559	SW, PRA IND	10.75	
				192	1269292	ARM,ACTUATOR	4.35	255	1135975	SPRING	.02		455	1176841	SW, PROG SEARCH	6.70	
				193	1269374	SWITCH,EOF	11.75	256	1164584	SCREW	.02				AND MODEL 6		
				194	1269291	BRACKET,MTG	1.50	25	257956	SCREW	.10		456	56722	LOCKWASHER	.01	
				195	438542	SCREW	.08	258	1159541	ACTUATOR,L2	5.30		457	1134842	NUT	.02	

SELECTRIC I-O

458	438566	SCREW	.08	15
459	1117759	SCREW	.02	14
460	1176831	BRKT, FRONT	1.80	
461	1274838	BRKT, REAR	4.85	
463	1275071	SWITCH	10.25	
464	1190601	LINK	.25	
466	1275069	LEVER	3.20	
467	1176813	BUTTON, BLANK	.70	
467	1274842	BUTTON, RST ADJ	.80	
467	1275093	BUTTON, INDENT	.80	
467	1203402	BUTTON, PS CODE	.80	
467	1203403	BUTTON, SW CODE	.80	
467	1203404	BUTTON, RF CODE	.80	
467	1251432	BUTTON, STOP	.80	
	MODEL 6			
467	1251433	BUTTON, BACKSP	.80	
	CODE MODEL 6			
467	1251434	BUTTON, REWIND	.80	
	CODE MODEL 6			
501	2176205	SWITCH, LINE RET	1.15	
	MODEL 6			
503	1787738	BRKT, LINE RET		
	MODEL 6			
505	1787739	ACTUATOR ASM		
	MODEL 6			
507	1787740	INSULATOR, MOD 6		
509	1134842	NUT	.02	
511	1090254	WASHER	.06	
513	438566	SCREW	.08	15
520	1230189	SW ASM, INCL BRK	12.75	
521	1269297	B/M EOF DEVICE		
521	8161749	B/M EOF DEVICE		WT
522	1187340	SPACER		WT
523	1164218	WASHER	.01	WT
524	1159208	SPACER, UK*ONLY	.15	WT
525	8174098	BRACKET, ADAPTER		WT
526	1159209	SCREW, SW MTG 15	.02	WT
526	1159210	SCREW, SW MTG 11	.05	WT
527	1166111	INSULATOR	.06	WT
528	682902	SW, L3 WT ONLY	4.60	WT
529	528288	SCREW, SW MTG.	.20	WT
530	1176934	GRIP CLIP	.10	
	-			
	1 731	CORRESPONDENCE		
	-			
	2 BELOW S/N 4619427 RE-			
	PLACEMENT OF ANY ONE PART			
	WILL REQUIRE REPLACEMENT OF			
	REF 128, 130 & 133 TOGETHER			
	ALSO ORDER REF 132 & 134.			
	-			
	3 705 & 795 REMOTE RECORD			
	-			
	4 IF CONTACT ACTUATOR DUES			
	NOT HAVE SPRING ANCHOR-REF			

28-SEL-OP MAGNETS

1	438549	SCREW, TERM MTG	.08	
2	302090	BLOCK ASM, TERM	1.65	
3	302131	INSUL, TER BLOCK	.10	
4	1128591	SCREW, MAG MTG	.70	
5	1128582	BRKT, MAGNET ASM	4.80	
6	1164577	SCREW	.02	14
7	1107794	SPRING, KO ARM	.03	04
8	1159436	SPACER	.10	#
9	1100937	SPRING ARM	.02	18
10	1128584	ARMATURE	8.25	
11	1135135	BAIL KO	5.05	
12	1135134	COIL ASM 48V	1.90	
12	1266894	COIL ASM 24V	2.15	
13		NOT AVAILABLE		
	ORDER REF 74			
14	1124247	WASHER	.08	
15	1177112	SCREW	.02	
16	15887	SCREW	.08	11
17	1164582	SCREW MTG	.02	12
18	1128588	BACKSTOP ARM	.35	
19	1128589	GUIDE ARM STOP	.60	
20	1128587	STOP ARMATURE	2.35	
21	221	NUT	.08	
22	1128592	SCREW	1.40	
23	1128585	PIVOT, ARMATURE	.55	
24	1128586	GUIDE, ARMATURE	1.60	
25	1159545	*1* MAG ASM, 48V	80.00	
25	1159546	*1* MAG ASM, 24V	70.00	
26	1135575	DIODE ASSEMBLY	6.50	
	COMMON ANODE			
26	1145415	DIODE ASSEMBLY	9.95	
	COMMON CATHODE			
27	38259	SCREW	.08	
40	1166088	LINK, TRIP	.65	
41	1166548	ARMATURE, SEL	1.65	
42	1073418	RETAINER	.01	03
43	1166547	ARM ASM CC TRIP	5.00	
44	1159973	STOP, ARMATURE	.40	
45	1117759	SCREW	.02	14
46	1166187	SUPPORT MOUNT	.40	
47	1166053	SCREW, MAG MTG	.15	
48	1159978	BRKT, MAG ASM	1.20	
49		N/A ORD REF 74		
50	1159975	PIVOT, ARMATURE	.55	
51	1159974	GUIDE, ARMATURE	.40	

52	1159716	NUT, ADJUSTING	.25	
53	1128685	WASHER	.15	
54	1166203	SPRING, ARM	.05	
55	1134831	SPRING	.10	
56	1117759	SCREW	.02	14
57	205329	BRASS JUMPER	.25	
58	129243	BLUE JUMPER, 3	.10	
58	129242	BLUE JUMPER, 2	.25	
59	1090840	SPACER	.02	
60	1135055	ARMATURE, WIDE	1.75	
61	1187884	RETAINER	.03	
62	1203233	BAIL, TRIP L3	5.40	
63	1164584	SCREW	.02	
64	1159978	BRACKET	1.20	
65	1135357	MAG CORE ASM	6.60	
66	1135413	PLATE, PIVOT	.55	
67	1135746	SPACER	.10	
68	1142790	NUT	.08	
69	1203232	ECCENTRIC	.45	
70	1164580	SCREW	.02	02
71	219765	SPRING	.40	
72	1135483	UPSTOP, ARMATURE	.70	
73	1135738	BRACKET	1.85	
74	1269676	B/M TO INSTALL	65.85	
	NEW MAG ASM ON I/O WITH			
	OLD LEVEL PARTS 48V			
74	1269677	B/M TO INSTALL	72.75	
	NEW MAG ON I/O WITH OLD			
	LEVEL PARTS 24V			
75	1128605	PUSHER, LATCH T2	1.50	
75	1135379	*4* PUSHER T2	1.60	
76	1128606	PUSHER, LATCH CK	.95	
77	1128607	PUSHER, LATCH T1	1.85	
78	1128608	PUSHER, LAT R2A	.85	
78	1203906	*5* PUSHER R2A	1.15	
	USED WITH ONE PIECE LATCH			
79	1128609	PUSHER, LATCH R1	.85	
80	1128610	PUSHER, LATCH R2	1.10	
81	1128611	PUSHER, LATCH R5	1.45	
81	1135378	*4* PUSHER R5	1.60	
82	1128624	ROD, PUSHER LAT	.90	
83	1092125	RETAINER	.05	03
84	1090162	SPRING, PUSHER.	.03	
85	1128616	*6* FOLLOWER LH	2.40	
85	1187238	CAM FOLLOWER LH	2.50	
	ARM ONLY.			
86	1128626	ECCENTRIC, KO	1.70	
87	47987	NUT	.08	12
88	358509	WASHER	.01	
89	1128627	SCREW, CAM ADJ	.70	
90	1135052	SPACER	.02	
91	150209	WASHER, LOCK	.01	
92	37913	NUT	.08	07
93	1128625	BAIL, PUSHER	.85	
94	1159436	SPACER, MAG ASM	.10	#
	WIDE			
94	1090840	SPACER, MAG ASM	.02	
	THIN			
95	1128613	PLATE ASM, PUSH	2.00	
96	1128622	*6* FOLLOWER RH	3.75	
96	1187240	CAM FOLLOWER RH	2.30	
	ARM ONLY			
97	1159155	*6* SCREW, CAM	.20	
98	10514	SPR CAM FLWR	.04	
99	1128623	GUIDE, PUSHER	.60	
100	1128604	PUSHER ASM B/M	21.50	
100	1166054	*7* PUSHER ASM	21.50	
100	1203907	*5* PUSHER ASM	32.50	
	USED WITH ONE PIECE LATCHS			
101	1135193	*1* LINK, SHORT	.25	
	USED ON INTERPOSERS WITH A			
	PROJECTION FOR THE CLEVIS			
101	1128684	*1* LINK, LONG	.60	
	USED ON INTERPOSERS W/OUT			
	A LOWER PROJECTION FOR THE			
	CLEVIS			
102	1128682	ARMATURE, OP MAG	3.65	
103	1100938	SPRING	.30	
104	355341	WASHER	.10	
105	1128608	SCREW	.08	
106	1166304	WASHER	.05	
107		FOR REF ONLY		
	USE REF 101 & 108			
108	1159716	*2* NUT	.25	
109	1090840	SPACER	.02	
110	1128686	SUPPORT	.55	
111	38051	NUT	.08	07
112	1164577	SCREW	.02	14
113	1128680	PLATE, PIV REAR	1.75	
114	1164582	SCREW	.02	12
115	1124234	SCREW	.20	
116	1128713	BAIL, RH OP CONT	3.00	
117	1128712	BAIL, LH OP CONT	3.00	
118	1128710	ARM, RH	3.35	
119	1128707	ARM, LH	3.35	
120	27073	NUT	.08	
121	1128714	SCREW	.20	
122	10514	SPRING	.04	
123	56722	WASHER	.01	08
124	38051	NUT	.08	07
125	1164578	SCREW	.02	#
126	1135134	COIL, MAG 48V	1.90	
126	1266894	COIL, MAG 24V	2.15	
127	302090	BLOCK, ARM TERM	1.65	
128	438549	SCREW, TERM MTG	.08	
129	302131	INSUL, TER BLK	.10	
131	1135169	PLATE, ARM PIVOT	.55	
132	1128679	PLATE, ARM PIVOT	.30	
133		NOT AVAIL ORDER		
	REF 135			

SLELECTRIC I-O

134	1203366	RESISTOR,735 OP	1.20	196	1164579	SCREW	.02	14	281	1266892	COIL,KB LOCK 24	4.60
135		NOT AVAIL-ORD		199	1160777	DIODE	2.00	20	281	1135089	COIL,KB LOCK 48	5.35
		REF 155,USE OLD ACTUATORS		200	1128958	BRACKET	1.20		282	1135235	*8* YOKE,KB SOL	1.90
136	1135016	DIODE ASM OF	5.65	200	8155396	BRKT,DK LEV 1		WT	283	1128644	NUT	.35
		MAGNET COMMON ANODES		212	8155407	ARMATURE,DK		WT	284	343752	CORE	2.00
136	1145414	DIODE ASM OF	5.65	213	1128966	BACKSTOP ARM DK	.25	WT	285	35739	SCREW	.08
		MAGNET COMMON CATHODES		214	1128967	PLATE,HINGE DK	.10	WT	286	343755	PLUNGER	1.55
136	1160777	DIODE,MT/SR 655	2.00	215	1164578	SCREW	.02	#	287	1099884	GUIDE	.20
137	1128683	BACKSTOP,OP ARM	.80	216	1074242	SPRING,ARM DK	.03	12	288	1145508	SPACER	.10
140	1166336	*3* FRAME	3.60	217	38235	SCREW	.05	02	289	1110668	SCREW	.04
141	1166335	*3* PIVOT PLATE	.20	218	322060	SCREW,YOKE MTG	.01	WT	290	1128648	SPRING	1.20
142	1159833	BRKT ASM,OP FR	6.50	219	1129862	CORE,DK	.20	WT	291	1164576	SCREW	.02
		BKT ONLY-FOR COILS SEE		220	1128964	COIL,DK,48V	.10	WT	291	108114	*8* SCREW	.08
		REF 126		221	257187	NUT	.08	13	292	1135573	DIODE	1.40
143	1166331	ARMATURE,OP	.35	222	1128965	RESIDUAL	.10	WT	300	1187907	MAGNET ASM,LV & 24.50	
144	1166334	*3* BACKSTOP	1.50	223	8155408	LINK,DK		WT			CRIPPLER SW. 2-4-K	
145	1159842	BKT ASM,OP REAR	2.85	230	8174546	DIODE		WT			-	
		BKT ONLY FOR COIL SEE		231	438541	SCREW	.08	#			*1* BELOW S/N 731-735	
		REF 126		232	317767	BLOCK	1.20	WT			4616462 & 775 - 785 - 705	
146	1166332	*3* BACKSTOP	.35	233	317766	INSULATOR	.05	WT			- 795 4680660 ORDER REF 74	
147	1166333	*3* PIVOT PLATE	.30	234	8158408	BRKT,DK MAG MTG		WT			INSTEAD OF REF 25	
148	1159945	LINK ASSEMBLY	1.25	235	1164578	SCREW	.02	#			-	
149	219633	RETAINER	.02	236	1128967	PLATE,HINGE DK	.10	WT			-	
150	1159958	ARM,CONT ACT	1.70	237	150735	SPRING,ARM	.40	WT			-	
155	1203846	MAGNET ASM,48V	53.25	238	1117759	SCREW,MAGNET	.02	14			*2* WHEN REF REF 101	
155	1203860	MAGNET ASM,24V	50.50	239	1166507	ARMATURE,DK		WT			ORDER REF 108 ALSO LEVEL 1	
157	1166337	RESIDUAL	.25	240	1166950	CORE,DK	10.00	WT			PARTS NOT AVAILABLE LEVEL	
158	1166338	RESIDUAL	.25	241	1128965	RESIDUAL	.10	WT			3 ABOVE S/N 775 5964723	
170	1166770	WICK,LUB THIN	.02	242	1128966	BACKSTOP ARM DK	.25	WT			735-5908064	
171	1187000	WICK,LUB THICK	.02	246	1128964	COIL,DK 48V	2.20	WT			-	
172	1128618	ROLLER	.10	246	1266893	COIL,DK 24V	2.15	WT			*3* BELOW SN 73X	
173	469565	C CLIP	.02	251	1090254	WASHER	.06	WT			4623633 OR MT I/O	
174	1187416	WICK,LUB.	.02	252	322060	SCREW	.01	WT			4681801 ORDER REF 155	
178	1124290	SPRG,SHFT MODE	.04	260	1159894	MAGNET ASM COMP	14.25	WT			-	
		ACTUATOR		261	1128964	MAGNET ASM	2.20	WT			*4* USED WITH WIDE ARMATURE	
179	1164576	SCREW	.02	263	1128969	ARMATURE	.45	WT			SELECTION MAGNETS	
180	1272125	MAG ASM,24V	31.25	264	1128965	RESIDUAL	.10	WT			-	
180	1135302	MAG ASM,48V	31.25	265	1128966	BACKSTOP,ARM	.25	WT			*5* USED ABOVE,S/N 73X	
181	1128962	CORE,UC	6.50	266	355341	WASHER	.10	WT			9004549 & MT/ST 5978639	
182	1128959	CORE,LC	4.95	267	1127787	SCREW	.85	WT			-	
183	1266893	COIL,UC 24V	2.15	268	1164578	SCREW	.02	#			*6* BELOW S/N 4608000 ALSO	
183	1128964	COIL,UC 48V	2.20	269	1128967	PLATE,PIVOT	.10	WT			ORDER REF 85,96 & 97	
184	1266894	COIL,LC24V	2.15	271	1117759	SCREW	.02	14			-	
184	1135134	COIL,LC 48V	1.90	272	1164578	SCREW	.02	#			*7* USED BETWEEN S/N 4616461	
185	1128965	RESIDUAL	.10	273	438549	SCREW	.08	WT			& 73X 9004549 MT 5978639	
186	1164578	SCREW	.02	274	1135573	DIODE	1.40	WT			-	
187	355341	WASHER	.10	275	317767	BLOCK,TERMINAL	1.20	WT			*8* REPLACEMENT OF REF 282	
188	1127785	SCREW	.10	276	317766	INSULATOR,T3	.05	WT			OR MECH21.ON MECH BELOW	
189	1164580	SCREW	.02	277	37435	INSULATOR,USED	.05	WT			73X-4263514 OR 775-4681847	
190	1128968	ARMATURE,UC	1.10			WITH VEL LOCKOUT 2-4-K					REQUIRES REPLACEMENT OF	
191	1128969	ARMATURE,LC	.45	280	1159853	KEYBOARD LOCK	13.25	WT			282,291 & MECH 21	
192	1128966	BACKSTOP,UC	.25			SOLINOID ASM 24V					RECORD & 705 W/2-4-K	
193	1128967	PLATE,UC & LC	.10	280	1159854	KEYBOARD LOCK	14.75	WT			60 1187702 655	30.00
194	123552	SPRING	.40			SOLINOID ASM 48V					60 8158643	CABLE,11 & 15
195	1072126	SPRING	.10									WT

29-CABLES-CONNECTORS

1	2127859	HOOD, CONN. 50	3.20	WT
1	8156840	HOOD, CONN. 104		WT
		POS.		
		POS INCL JACKSCREW.		
2	2122259	SOCKET,FEMALE	.75	
2	2122258	SOCKET,MALE	.80	
2	1202679	*1* NO 22 WIRE	.20	
2	1202681	*1* NO 18 WIRE	.90	
3	2122628	JACKSOCKET ASM	1.50	
4	2122735	SOCKET,GUIDE	.60	
4	2122636	SOCKET,GUIDE	.45	WT
5	2123029	JACKSCREW	.70	
6	2122734	PIN GUIDE	.60	
7	1164576	SCREW	.02	02
8	150209	WASHER,LOCK	.01	
9	1127763	NUT	.10	
10	2122258	PIN,MALE	.80	
10	2122260	PIN,GROUND	.55	
10	1202678	*2* NO 22 WIRE	.60	
10	1202680	*2* NO 18 WIRE	.45	
11	1166036	BRACKET	2.15	
11	1159516	BRACKET,655	2.15	
12	2122471	BLOCK,MALE,50 P	4.35	
12	1159358	BLOCK,MALE,775	4.35	
12	2122257	BLOCK,MALE,655	1.60	
		REMOTE RECORD.		
13	2122472	BLOCK,FEM, 50 P	2.45	
13	1272062	BLOCK,FEM, 775	4.75	
13	1202677	BLOCK,FEM, 655	5.05	
13	1161678	BLOCK,FEM,	24.00	
		REMOTE RECORD.		
15	2127988	SPRING,CLIP	.75	
16	2127989	SPRING,LATCH	.25	
17	2127858	HOOD ASM. 75 P	3.60	WT
		CONTAINS PARTS SHOWN		
		EXCEPT REF 21.		
18	187243	TERMINAL, TAPER	.02	17
19	92784	TERMINAL, RING	.20	
20	186967	TERMINAL, SPADE	.02	
21	8153151	CLAMP, NYLON.		WT
60	1135285	CABLE,11 COR	86.25	
60	1135282	CABLE,11 BCD	80.25	
60	1135354	CABLE,15 COR	101.00	
60	1135353	CABLE,15 BCD	97.00	
60	1166328	*3* CABLE,MTST	66.00	
60	1187912	2-4-K	8.65	
60	1203265	CABLE, REMOTE	21.50	
		RECORD, 705.		
60	1203302	CABLE, REMOTE	24.75	
		RECORD & 705 W/2-4-K		
60	1187702	655	30.00	
60	8158643	CABLE,11 & 15		WT

SELECTRIC I-O

CORR	11	1166907	BRKT ASM,RH	3.20
60 8158644 CABLE, 11' & 15	WT	12 1166924	PIN, LINK PIVOT	.55
BCD		13 1166918	LINK ASM, RH	1.75
60 8158655 CABLE, 655	WT	14 1166922	LINK ASM, RH	2.60
60 8155349 CABLE, 775	WT	15 1141520	RETAINER, COVER	.06
60 8158767 CABLE, 775 W/4K	WT	16 45639	WASHER, LATCH	.05
60 8159468 CABLE, 705	WT	17 1124084	SCREW, LATCH	.10
60 8159291 CABLE, 705 W/4K	WT	18 1166915	STUD, HOOD	.65
61 2108398 PIN TOOL	7.25	19 1166910	PLATE DET, LH	1.45
71 5412642 PIN, 6 POS CONN	.04 13	20 1166908	BRKT ASM, LH	2.65
72 1160983 CONNECTOR, FEMAL	.45	21 1166923	LINK ASM, LH	2.90
72 1203317 CONN ASM W/WIRE	4.85	22 1166926	HINGE COVER, LH	1.50
73 1166358 BRACKET	1.60	23 1166919	LINK ASM, LH	1.80
74 1166036 BRACKET	2.15	24 1090041	NUT, LOCK	.03
75 744606 SCREW, JACK	1.20	25 1166931	WASHER ASM	.20
76 1134635 NUT	.30	27 1166929	BRKT ASM	4.75
77 631647 CONN, 60 POS MAL	3.05	28 1166932	WASHER, FRICTION	.20
78 38264 SCREW	.08	29	SEE COVER CHART	
79 1187121 SCREW	.20		SEE MECH 04 REF 154	
80 1160976 PIN	.20 20	30 1159635	STUD, BALL	.15
82 56722 LOCKWASHER	.01 08	31 1132200	PIN, GUIDE	.04
87 1166115 PIN, FEMALE.	.04 13	32 1135739	VENT COVER, GRAY	.75
88 1160977 CONN, 6 POS MALE	.25	33 811421	SCREW, VENT COV	.05
103 1159913 TIE, SMALL	.15 19	34 1159577	TRIM, MARGIN 11	.95
104 1159255 TIE, LARGE	.30	34 1159578	TRIM, MARGIN 15	1.25
105 1164577 SCREW	.02 14	35 811421	SCREW	.05
106 1159077 CONNECTOR, B/M	25.00		PAPER TABLES	
50 POSITION		36 1147542	TABLE-731	2.30
-		36 1147538	TABLE-735, 775	3.70
1 655 & REMOTE RECORD		37 1204518	BRACKET MTG, RH	.65
FEMALE CONNECTOR		37 1204520	BRACKET MTG, LH	.65
-		38 1142214	SCREW	.03
2 655 & REMOTE RECORD		39 1128231	SPRING	.02
MALE CONNECTOR		40 1159579	SCALE, 10P 11	1.60
-		40 1159580	SCALE, 12P 11	2.15
3 WHEN REPLACING OLD		40 1159581	SCALE, 10P 15	1.75
STYLE 50 POS. ALSO ORDER		40 1159582	SCALE, 12P 15	1.75
REF 74 & 80		41	OBSOLETE	
		50 1203731	HOOD, INV. V 11IN	6.90
		50 5173795	HOOD, INV. V 15IN	10.00

30-ACOUSTIC HOOD

1 1166900 HOOD ACOUSTIC	13.00
2 PRICING INFO	
LISTED BELOW. SEE NOTE *2*	
2 1203447 COVER, TOP 15	20.75
2 1230206 COVER, TOP 15	26.00
3 1166912 SPRING, DETENT	.15
4 1166911 ROLLER, DETENT	1.30
5 1166914 FASTENER PLATE	.75
6 1166909 PLATE DET, RH	1.25
7 1166913 SLIDE DETENT	.70
8 1118361 RING, GRIP	.03
9 1166925 HINGE, COVER, RH	2.60
10 1124084 SCREW, HINGE	.10

73 1457033 GUIDE, MOUNT RH	.50	INDEX	-
74 56722 WASHER	.01 08	-	
75 1457121 INSULATION	3.20	*1* LATE LEVEL	
76 1457078 PATENT LABEL	.55	ACOUSTIC FILTER HOOD	
77 1457030 SEAL	1.95	REPLACEMENT PART.	
78 1457031 CHAMBER	6.35	-	
79 1451818 HOOD, ACOUSTIC	9.35	*2* SEE COVER CHART IN	
80 1451834 PLATE, END LH	3.20	BACK OF PARTS CATALOG,	
81 1457027 B/M ACOUSTIC	32.00	FN 241-5157, FOR PART	
		NUMBER & DESCRIPTION.	
		SPECIFY COLOR	

40-ROLL PAPER HOLDER	
194 1186026 SCREW	.70
195 1186027 COLLAR	2.10
196 1186028 SHAFT, PAPER	4.85
197 1186030 SUPPORT, BOTTOM	5.70
198 1186029 SUPPORT, TOP RH	6.65
199 1186025 GUIDE, PAPER	127.00
200 1186031 SUPPORT, TOP LH	4.95
201 1186101 B/M, PAPER ROLL	65.00

49-PIN FEED PLATEN	
1 1135065 KNOB, GRAY 15	1.55
MTST	
1 1159299 KNOB, NAVY 15	1.55
1 1159745 KNOB, CHAR GR 15	1.65
1 1159353 KNOB, BLUE 15	1.55
1 1135377 KNOB, GRAY 11	1.00
1 1159455 KNOB, NAVY 11	1.55
1 1159746 KNOB, CHAR GR 11	1.55
1 1159295 KNOB, BLUE 11	1.55
2 1175621 SCREW	.05 01
10 1123549 BUSHING LH	.35
11 236571 RETAINER	.04 03
21 1204490 CARD HOLDER,	2.80
UNIVERSAL PIN FEED.	
25 FOR REF ONLY	
ORDER REF 27 & 51.	
26 FOR REF ONLY	
ORDER REF 27 & 51	
27 1128523 BUSHING, RH	1.85
ORDER REF 51 ALSO	
28 1135337 ROD, PUSH 15	1.25
30 1128527 RATCHET, 27T	5.30
30 1135192 RATCHET, 36T	5.30
30 1175281 RATCHET 45T	5.30
30 1175287 RATCHET 48T	5.30
30 1175289 RATCHET, 54T	5.30
31 1128528 DRIVER, RATCHET	4.25
32 1128533 GUIDE, VARIABLE	4.25

SELECTRIC I-O

33	308459	NUT, PLATEN SHFT	.30
35	1100951	SCREW, PINWHEEL	.04
36	1128522	PINWHEEL, RH	50.00
CORES, EARLY LEVEL			
REPLACEMENT CORES FOR			
EARLY LEVEL (THREADED			
PLATEN SHAFT) PIN FEED			
PLATENS. ORDER REF 117 &			
SHIM .018. FOR .018 SHIM			
ORDER ONE OF EACH:			
37	1269447	SHIM, .003	.40
37	1269448	SHIM, .005	.35
37	1269449	SHIM, .010	.30
38	1128521	PIN WHEEL, LH	50.00
39	1128531	SHAFT, 11	23.50
39	1135338	SHAFT, 15	22.50
40	1128529	SPRING	.05
41	1135323	ROD, ANCHOR 15	3.30
43	1175106	SCREW, SET	.10
44	236571	C-CLIP	.04
45	1128526	PIN, ROLL	.04
46	1274548	SPRING	.30
51	311072	GRIP RING	.15
52	1269127	B/M, 54T PPP	12.75
60	1269447	SHIM, .003	.40
60	1269448	SHIM, .005	.35
60	1269449	SHIM, .010	.30
100	1203784	PINWHEEL BODY	11.00
101	1203783	PIN, .140 IN	.40
PLASTIC			
102	1164952	SCREW, SET	.10
103	2155979	RETAINER	.04
104	1203787	CAM	2.00
104	1230428	CAM, HIGH LIFT	2.85
105	1203786	CAM, PLATE RH	.80
105	1203788	CAM, PLATE LH	1.00
106	1203785	SPRING	.10
107	1175106	SCREW	.10
108	1142214	SCREW	.03
109	1203742	GUIDE, PLATEN	4.50
VARIABLE			
110	1203745	DRIVER	4.30
111	1128526	PIN	.04
112	236571	RETAINER	.04
113	1128527	RATCHET, 27T	5.30
113	1135192	RATCHET, 36T	5.30
113	1175281	RATCHET, 45T	5.30
113	1175287	RATCHET, 48T	5.30
113	1175289	RATCHET, 54T	5.30
114	311072	RETAINER	.15
115	1203743	BUSHING	2.65
115	1147600	BUSHING, A-FRAME	1.00
PINFEED 11 AND 15 IN			
115	1147600	BUSHING, RH	1.00

116	1128525	SHAFT, 11"	1.20
116	1135337	SHAFT, 15"	1.25
-PLATEN CORES PIN-PIN-			
117	1203934	5-1/4"	9.75
117	1203935	6"	9.75
117	1203936	7-1/2"	9.75
117	1203937	8"	11.50
117	1290414	8-1/2"	11.00
117	1203938	9"	11.25
117	1203939	9-3/8"	11.50
117	1203940	9-7/8"	11.25
117	1203941	10"	11.50
117	1203942	10-1/8"	11.50
117	1290415	10-1/2"	11.50
117	1203943	11-1/4"	11.75
117	1203944	11-1/2"	12.75
117	1203945	12-1/2"	12.50
117	1203946	13-1/8"	13.25
117	1203736	13-7/8"	13.50
117	1164108	BLANKET P/N -	25.00
FOR SPECIAL LENGHT CORE			
SPECIFY OVERALL FORM WIDTH			
AND PIN TO PIN DIMENSION			
OR SUBMIT SAMPLE OF FORM.			
CHARGE THE CUSTOMER THIS			
BLANKET P/N PRICE PLUS THE			
PRICE OF THE NEXT LONGER			
-			
118	1203780	SHAFT, PLATEN 11	9.15
118	1203744	SHAFT, PLATEN 15	12.75
119	1203747	BUSHING, LH	.25
120	1090568	SPRING	.03
130	SEE NOTE *3*		
130	1203781	PINWHEEL ASM, RH	16.50
130	1203782	PINWHEEL ASM, LH	16.50
130	1230429	PINWHEEL ASM, RH	16.50
HIGH LIFT			
130	1230430	PINWHEEL ASM, LH	16.50
HIGH LIFT			
131	1275604	*1* B/M, 11"	64.25
131	1275605	*1* B/M, 15"	74.25
132	1187957	KEY	.40
-			
1 B/M 27T FOR FIELD			
INSTALLATION CONTAINS ALL			
PARTS EXCEPT LARGE BAIL			
ROLLS, PLATEN CORE, AND			
CARD HOLDER WHICH MUST BE			
ORDERED SEPARATELY			
-			
3 USE OF 9-3/8" ON			
7X1 MAY CAUSE INTERFERENCE			
WITH LH PAPER BAIL ARM &			

PINWHEEL			
50-VERTICAL FORMAT			
201	1159210	SCREW	.05
202	125231	WASHER	.10
203	480517	SWITCH ASM	3.20
204	1166111	INSULATOR, SW	.06
205	2196333	RETAINER	.02
206	731688	PLATE	1.05
207	731689	STUD	1.60
208	1164578	SCREW	.02
209	1166960	CLAMP	
210	1164582	SCREW	.02
211	257969	SET SCREW	.10
212	731685	HUB	7.70
213	731692	PULLEY, 3&6 L/IN	5.05
FOR 54T & 27T PLATEN			
213	731686	PULLEY, 4&8 L/IN	5.05
FOR 36T PLATEN			
214	1166403	HANGER	4.65
215	830193	SPACER	2.60
-			
216 -BEAD CHAIN-			
PACKAGES CONTAIN 2 CHAINS			
AND 40 BIG BEADS			
216	827950	CHAIN, 54 BEAD	1.05
FL 4, 5, 9 IN.			
216	827913	CHAIN, 60 BEAD	1.05
FL 5, 10 IN.			
216	827915	CHAIN, 66 BEAD	1.05
FL 5.5, 11 IN.			
216	1108454	CHAIN, 72 BEAD	1.50
FL 2, 3, 4, 6, 12, 07 IN.			
216	344308	CHAIN, 78 BEAD	1.05
FL 6.5, 13 IN.			
216	343631	CHAIN, 84 BEAD	1.65
FL 3.5, 7, 14 IN.			
216	827922	CHAIN, 90 BEAD	1.05
FL 7.5, 15 IN.			
216	1110878	CHAIN, 96 BEAD	1.00
FL 8, 16 IN.			
216	343632	CHAIN, 102 BEAD	1.70
FL 8.5, 17 IN.			
217	731691	SPUD	.95
218	731690	STUD, PULLEY MT	3.25
219	52359	SCREW	.08
220	1164578	SCREW	.02
221	38282	SCREW	.05
222	38351	SCREW	.08
223	731673	BRACKET	1.70
224	300761	CONNECTOR, FEMAL	1.35
225	1458078	PLUG, JUMPER	3.60
225	300742	PLUG, MALE	

226	1164579	SCREW	.02
227	1166402	BRACKET	2.15
228	830192	WASHER	.10
229	830198	VFC ASM FOR 3&6	26.50
LINES 1 INCH, 54 & 27T			
229	RATCHET *1*		
229	830199	VFC ASM FOR 4&8	26.50
LINES 1 INCH & 36T			
229	RATCHET *1*		
230	1166648	PULLEY ASM, IDLE	
231	473104	NUT, KNURLED	2.40
232	731704	DISC	.20
233	820734	PULLEY	
234	1166643	DISC	
235	1166646	BUSHING	
236	1072191	SPRING	.02
237	1166647	STUD	
238	731674	CABLE ASM INCL	27.00
PLUG & SWITCHES			
239	1458400	SHAFT, VFC PL	14.25
240	236571	RETAINER	.04
241	8161678	RATCHET, VFC 54T	
241	731681	RATCHET, VFC 36T	36.25
241	731677	RATCHET, VFC 27T	59.25
1 PINFEED PLATEN VFC			
SHAFT AND VFC PLATEN			
RATCHET MUST BE ORDERED			
SEPARATELY			
51-REVERSE INDEX			
301	1115633	GRIP RING	.04
302	1147561	LEVER	1.20
303	1128018	INDEX PAWL 54T	1.40
304	1166509	INDEX SEL CAM	1.95
305	38353	SCREW	.08
306	1230348	BRACKET	2.20
307	1203625	END PLATE	14.25
308	1166111	INSULATOR	.06
309	1187630	SWITCH	8.65
310	438542	SCREW	.08
311	1203631	STOP, REV IND.	3.60
312	1203634	SPACER	2.00
313	38261	SCREW	.05
314	1203650	PAWL & CARR ASM	23.75
315	264641	CLIP	1.10
316	1203644	LINK	2.50
317	1164127	CLEVIS	.20
318	1203613	GUARD	2.35
319	1230353	SHAFT -A- R.I.	12.00
320	317766	INSULATOR	.05
321	317767	BLOCK ASM	1.20
322	438549	SCREW	.08

51-65**SELECTRIC I-O**

323	1203620	MAGNET -A- R.I.	13.00
		(INCLUDES ARMATURE)	
324	1128967	PLATE,PIVOT	.10
325	1164578	SCREW	.02 #
326	1072126	SPRING	.10
327	1128965	RESIDUAL	.10
328	355341	WASHER	.10
329	1164578	SCREW	.02 #
330	1128966	UPSTOP,ARMATURE	.25
331	1128580	SPRING,CK RING	.07
332	1203639	LATCH,CK RING	5.80
333	1203624	BRACKET	4.90
334	438622	SCREW	.08
335	1230347	CONT ASM CB8	5.75
336		FOR REF ONLY	
337	257187	NUT	.08 13
338	3550	SPACER	.02
339	1203622	BRACKET, R.I.	3.10
340	322550	SCREW	.08

341	1230349	ACTUATOR	1.60
342	257962	SCREW	.10
343	1145202	SPRING	.65
344	257971	SCREW	.10 02
345	1203630	CAM FOLLOWER	18.25
346	1203610	CAM	6.50
347	1203621	RATCHET	4.75
348	1203615	RATCHET, PLATEN	68.00
349	1171811	COLLAR, PLATEN	1.95
350	1175101	SCREW	.05 01
351		ORD REF 323	
370	1230354	OP SHAFT	7.00

65-PACKING PARTS

ORDER PACKING MATERIAL BY
DESCRIPTION ON A P&S REQ
FROM LEXINGTON NEW PACKING

		FOR AN I/O SELLS FOR	
		\$15.00	
1	7341406	PLATEN RETAINER	.10
2	7340360	UNPACKING SLIP	
3	3550	WASHER	.02
4	7340834	EXTENSION RING	.30
		MOUNT MACHINE	
4	7340835	EXTENSION, FREE	.30
		STANDING MACHINE	
5	7340804	SPACER, RING	.65
		MOUNT MACHINE	
5	7340795	SPACER, FREE	
		STANDING MACHINE	
6	7341226	PALLET, SMALL	.70
7	7341399	PALLET, LARGE	1.10
8	7341290	WASHER	
9	7341402	HEX SCREW REAR	
		15" MACHINE	
10	7341229	LINER	1.85
11	7341400	CUSHION	2.25

12	7341159	CARTON	2.50
13	7340631	PLASTIC BAG	.03
14	7341403	HEX SCREW, FRONT	.03
		NOTE 11" MACHINES USE	
		FOUR SCREWS REF 14	
121	6519488	WASHER	WT
122	1117393	WASHER	.15 WT
123	8161853	*1* B/M PACKING	WT
124	8159841	FRAME, SHIPPING	WT
125	8161918	PALLET, SHIPPING	WT
		1 ORDER WITH PSR FROM	
		AMSTERDAM	
		A. SPECIFY 11" OR 15"	
		B. IF MACH IS WITH OR	
		WITHOUT KYBD	
		C. IF MACH IS WITH OR	
		WITHOUT COVERS	

MAGNETIC TAPE UNIT

66-MOTOR-FAN

6	1160493	FAN	1.35
7	*1*	GRIP RING, REF ONLY	
8	1160416	GUARD, FAN	26.50
9	151720	SCREW, SET	.10 14
10	1160419	PULLEY, 60HZ DR.	7.55
10	1160801	PULLEY, 50HZ DR.	15.50
11	1161152	FAN, LATE LEVEL	3.45
12	172624	SCREW, SET	.10 14
13	1160899	BKT, MTR MTG	.35
14	1138316	GROMMET, FAN GD	.05
15	*1*	WASHER, REF ONLY	
16	234341	SCREW, MTR MTG	.06
17	3550	WASHER	.02
18	*1*	SCREW, FAN GD, REF ONLY	
19	236849	SCREW, GND	.08 15
20	56079	WASHER	.01
25	1928	SCREW	.08 01
26	526952	NUT	.45
28	1160786	RING RET	.04
29	1161157	SCREEN, FAN GD	.80
30	70078	SCREW	.02
31	1116219	WASHER	.01
32	1160898	SCREW	.30
33	5644	SCREW	.08
34	1161154	SPACER	.10
35	1161093	BKT, FAN HOUSG	.65
36	1138462	NUT	.10
37	2114761	NUT, MTR MTG	.10
38	1161153	HOUSING, FAN	11.50
40	1160388	MOTOR ASM 110V 60HZ	116.00
40	1202610	MOTOR ASM 230V 60HZ MT/SR, RDR	93.25
40	1160790	MOTOR ASM 220V 50HZ	94.50
40	1202611	MOTOR ASM 115V 60HZ MT/SR, RDR	88.00
57	1160486	BKT, MTR MTG	4.75
68	1160796	BELT, DR 50HZ	5.30
68	1160417	BELT DR 60HZ	5.55 #
69	1274567	B/M, TAPE DECK MTR, GND. SFTY CEM 176	.30
70	79778	SCREW, DUCT	.02
72	1274509	MOUNT, MOTOR	2.00

1 DISCONTINUED PARTS
REPLACE WITH LATE LEVEL
REQ. REF 11, 12, 14, 29, 30, 31
32, 33, 34, 35, 36, 37

67-DRV SHFT-CYCLE CL

1	1160415	SCREW, LOCKING	.20
2	56722	WASHER, LOCK	.01 08
3	1160306	GEAR, HELICAL	9.35
4	1160414	KEY, CYC CLUTCH	3.25 #
5	1161195	ARBOR, DR SHAFT	5.25 #
7	1160255	CLAMP, CYC CL.	6.05
8	1160723	SCREW, CYC CL.	.15
9	1160413	SHAFT, MAIN DR	26.75
10	1160418	PULLEY, 60 HZ -- DRIVEN	23.75
10	1160797	PULLEY, 50 HZ -- DRIVEN	17.00
11	176246	SCREW, SET, LG	.10 14
12	1160309	KEY, DRIVEN PUL	1.90
13	1175106	SCREW, SET SMA	.10 02
14	1160307	GEAR, HELICAL	8.00
15	1127730	WASHER, NYLATRO	.03
16	1160253	SPACER, STEEL	.55 #
17	1160258	SLEEVE, FIXED	18.75 #
18	1160218	SPRING, CYC CL	4.00 #
19	1160257	SLEEVE, LEAD	22.00 #
20	1145492	SCREW, SET	.10 17
22	1160528	SHIELD, SAFETY	1.65
23	1174181	SCREW, MTG.	.02
24	1160917	SHIM, 003"	.25 17

68-C.C. MAG-DETENT

1	ORDER REF 30 THRU 35		
2	438566	SCREW, RESIDUAL	.08 15
3	1160387	RESIDUAL, CYCCL	1.15
4	1160015	ARMATURE, CYC CL	7.50 #
5	1160874	SPRING, ARM.	.05
6	1161378	SHOCK ABSORBER	2.15
7	1161381	CUP	.70
8	1160176	BKT, STUD MTG.	5.25
9	81693	SCREW, MOUNTING	.08
9	322550	SCREW, MOUNTING	.08
	USED BELOW SFTY S/N 81795		
10	186758	SCREW MTG BKT	.08
11	1160629	DETENT, BACKLAS	9.50 #
13	1098149	SPRING DETENT	.10
14	1160016	PIVOT, ARMATURE	5.25
15	1092125	C-CLIP	.05 03
16	1160006	SHAFT, PIVOT MT	.35
17	1161384	BASE PLATE NEW	3.40
19	1160007	PLATE, MOUNTING	2.75
20	1160011	SHIM, .005"	.10
20	1160010	SHIM, .010 IN.	.10
20	1160009	SHIM, .020 IN.	.10
21	55901	WASHER, LOCK	.03

22	19944	SCREW, MTG. SHORT	.08
	2	REQUIRED	
22	321483	SCREW, MTG. LONG	.08
	1	REQUIRED	
23	1160091	SPRING, HEAVY	.25
24	1160932	COIL, MAG, OLD	3.90
25	1160385	YOKE, MAG ASM	1.25
26	163	SCREW, COIL MTG	.08 01
27	7327	SCREW	.20
28	56079	WASHER	.01
30	1161357	BKT, MAG MTG	.95
31	1161356	STOP, CYC CL	.30
32	1161375	RESIDUAL	.30 17
33	1161370	COIL, MAG, NEW	8.00
34	170215	SCREW	.05
35	1117759	SCREW	.02 14
36	1202869	CYCLE CL. ARMATU	7.30
	BASE BM, INCLUDE REF 6, 7, 17		
37	1160008	SPACER, 3 REQ.	.35
38	1160019	ARMATURE B/M--	20.75 #
	CY CLU ASM INCL REF 4, 5, 6, 7, 14, 15, 16, 17, 19, 22, 23, 37		

69-DRIVE SLEEVE

1	472729	SCREW, BEARING PLATE	.08 17
2	1160308	PLATE, BEARING RETAINER	.25
3	191148	BEARING, DRIVE SLEEVE	3.00
4	1160254	SPACER, DRIVE SLEEVE	.75
5	1145492	SCREW, SET	.10 17
6	1160216	KEY DRIVE SLEEVE	2.25
7	1160305	CAM CB 1, 2, 3, 4	2.50
7	1160950	CAM CB1	1.80
	ABOVE S/N 80692		
8	1160303	CAM CB 5	2.55
8	1160304	CAM CB 6, 7, 8	1.80
9	1161237	CAM CB 8	2.60
	ABOVE S/N 82360		
18	1160215	SLEEVE, MAIN DR	128.00
	ORDER REF 32 WHEN REP		
	EARLY LEV		
19	1175103	SCREW, SET	.05 02
20	1458450	ARM, EMITTER	33.75
20	1202603	ARM, EMITTER	26.00
	MT READER		
21	1160053	DIAL, DEGREE	1.45
22	38263	SCREW, DIAL MTG	.08
23	1160252	CAM HEAD SLIDE	8.15
24	1202771	CAM, STEPPING	5.30
26	1160916	GUARD, EMITTER	1.10
27	1164576	SCREW, MOUNTING	.02 02
29	1160217	SPACER, DR SLEEVE	1.20
30	1160401	SCREW, BEARING CAP	1.45
31		CAP, BEARING REF ONLY	
32	1161197	INSERT, WEAR	.85 #

70-EMITTER-C.B.'S

1	1160867	EMITTER ASM	138.00
1	1202535	EMITTER ASM	132.00
	MT READER		
1	1202572	EMITTER ASM	132.00
	MT/SR		
2	257964	SCREW, SET	1.15
3	1160860	BLOCK EMITTER	9.20
4	139210	SCREW, LOCATING	.70
5	236550	SCREW, SMS CARD MOUNTING	.08
6	216209	SUPPORT, CARD	.09
7	216210	SPACER, CARD	.08
8	491349	CARD, CONNECTOR	2.80
9	216208	CLAMP, CARD	.35
10	1160273	NUT, ECCENTRIC	.40
15	*1*	SCREW, MTG	
16	*1*	INSUL, BLK	
17	*1*	INSUL, SCREW	
18	*1*	BLK, TERM	
19	*1*	DAMP CONTACT	
20	*1*	CONTACT ASM	
	UPPER		
21	*1*	BLK, TERM	
22	*1*	INSUL, BLK	
23	*1*	BLK, MTG	
25	1161194	SCREW, CB ADJ	.25
26	1160767	STUD, MOUNTING	.55 17
27	1160392	BAR, CB MOUNTING	15.50
28	25627	SCREW MOUNTING	.08 15
30	228110	CB ASSEMBLY	6.30
30	610073	CB ASM, MT/SR	11.00
31	*1*	SETScrew	
32	*1*	ROLLER ASM	
33	*1*	FLUNGER ASM	
34	*1*	STRAP ASM	
35	*1*	SPACER, .0125	
35	*1*	SPACER, .003	
36	*1*	INSUL, BLK	
37	*1*	STIFF, UPPER	
38	129242	JUMPER	.25
39	118418	SCREW	.08
40		REF ONLY	
51	1202569	BRACKET	.70
52	1202054	MAGNET DRIVER	4.25

MAGNETIC TAPE UNIT

WITH INSULATOR		
53	251970 SCREW	.08 01
54	81693 SCREW	.08
55	56722 WASHER	.01 08
56	257187 NUT	.08 13
60	1161457 B/M ARC SUPP.	3.80
	CB5&CB7 CEM 153	
	-	
1 REFERENCE ONLY,ORDER REF 30 WHEN REPLACING		

71-REWIND SHAFT

1	1161437 HUB & SHAFT ASM	18.00
2	1160532 BEARING,RWD	.40
9	1145492 SCREW,SET	.10 17
9	1141071 SCREW	.10
16	1160495 DOG PLATE	.35
17	1160534 BEARING	.25
18	1160499 WASHER NYLATRON	.05 17
19	300380 COLLAR,SHAFT	2.20
21	1160481 GEAR,REWIND	2.50
23	1160487 SHAFT,REWIND	4.10
25	1458132 BIAS CLUTCH ASM	33.50
	RIGHT HAND	
26	1458131 BIAS CLUTCH ASM	33.00
	LEFT HAND	
37	151720 SCREW,SET	.10 14
40	310108 RETAINER	.04
41	1175125 SCREW,PLATE ADJ	.04
42	1161224 HUB	.45
43	1175103 SCREW,SET	.05 02
44	1160491 ARBOR	6.75
45	1160944 PLATE,BIAS ADJ	.50
46	1161368 SPRING BIAS ADJ	.05
47	1160480 SPRING LH	1.85
47	1160485 SPRING RH	.80
48	1160170 ARBOR	6.95
49	1161225 COVER	.40

72-BIAS SOLENOID

1	1160324 STOP,BIAS SOL.	.70
2	1160326 SCREW WITH WSHR	.05
3	825939 SCREW,MAG. MTG.	.80
5	1160322 BRACKET,RH	.70
5	1160321 BKT,LH	.70
7	215150 NUT	.15
8	343752 CORE,STOP	2.00
9	1160327 PLATE,BIAS SOL.	.80
10	343761 COIL	1.20
11	1160318 BRACKET,COIL	1.70
12	1099884 GUIDE,PLTR	.20

13	1110668 SCREW	.04
14	343755 PLUNGER	1.55
15	1160317 LEVER,BIAS ACT.	1.90
16	60646 WASHER	.01
17	528251 WASHER	.20
18	1160325 SPRING,CMPR.	.05
19	1160323 STUD,PLGR.GUIDE	.55
20	1160319 BIAS SOL ASM LH	33.75
20	1160316 BIAS SOL.ASM RH	30.00

73-TOR LIMITER SHFT

1	1160020 CLIP	.10
10	1160033 *2* RATCHET ASM	9.95 #
	(REQ. LARGE SET SCREW	
	REF 30, P/N 1161240)	
	ON MACHINES BELOW	
	S/N 82939	
11	1145492 SCREW,SET	.10 17
12	324403 BEARING	2.95
13	1160027 SEARCH ARB.HUB	5.05
14	1160021 *1* SPRING LH	.45 #
	SEARCH	
14	1160023 *1* SPRING RH	.45
	SEARCH	
15	1160025 SHAFT	4.40
16	1160026 HUB	4.10
17	300380 COLLAR	2.20
18	1160499 WASHER,THRUST	.05
19	1160534 BUSHING,BRONZE	.25
21	1160024 GEAR & ARBOR	5.80
22	1124290 SPRING	.04 #
23	1160029 SPRING,TORQUE	.60
	LIMITER	
24	1160028 HUB,TORQUE	8.25
	LIMITER	
25	1160030 ANCHOR,SPRING	1.30
26	1164577 SCREW	.02 14
27	332747 C-CLIP	.04 13
30	1145492 SCREW,SET (SM)	.10 17
	BELOW APPROX. SN82939	
30	1161240 SCREW,SET (LRG)	.35
	ABOVE APPROX. SN82939	
32	1280018 MOLYKOTE	1.85
	-	
	1 BELOW S/N 83151,REPLACE-	
	MENT OF OLD 15 TURN SPRING	
	REQUIRES REPLACING REF 13	
	AND 16	
	-	
	2 ALSO REPLACE REF 30	
	P/N 1161240	

74-STEPPING MECHANISM

1	1160110 STUD,ECC	.55
2	1160124 ARM,ACTUATOR RH	3.00
2	1160125 ARM,ACTUATOR LH	2.40
3	23931 NUT,ARMATURE	.08
	BELOW S/N 81860	
3	72828 NUT,LOCK TYPE	.10
	ABOVE S/N 81860	
4	6318 WASHER,LOCK	.01
	BELOW S/N 81860	
5	1160119 SPACER,FLAT	.30
	RH REPLACEMENT	
	BELOW S/N 81860	
5	1160981 WASHER,DETENT	.06
	ABOVE S/N 81860	
6	23931 NUT	.08
7	1090873 WASHER,LOCK	.03
8	233355 BEARING,CAM FOL	2.60
9	332747 C-CLIP	.04 13
	ABOVE S/N 81860	
10	FOR REF ONLY	
	WHEN REPLACING,ORD REF 55	
11	1138462 NUT,FINGER MTG	.10
12	1160074 ECCENTRIC,FGR	2.00
13	1160075 FINGER,STEP RH	3.50 #
13	1160063 FINGER,STEP LH	3.60 #
14	1160072 STUD,FGR MTG	3.75
15	1160068 SPRING FINGER	.75 17
16	257187 NUT	.08 13
17	1160298 PLATE ASM	5.10
18	1128964 COIL ASM	2.20
19	1160295 ARMATURE,STEP	1.75
20	1160297 STUD,MOUNTING	1.55
21	1160293 STUD,ECC ADJ	2.15
22	38051 NUT,ASM MTG	.08 07
23	1161255 ASM,STEP SHAFT	28.00
	REF 44 & 45 REQUIRED FOR	
	MACHINES BELOW S/N 84000	
24	1160126 SPRING,DETENT	.65
25	1160127 ARM,DETENT	9.20
26	56722 WASHER,STAR	.01 08
31	1161070 PIN,DETENT	3.25 #
38	7235 SPRING,ACT ARM	.75
40	170214 SCREW&WASHER	.05
42	1160196 BRACKET	.70
43	1160195 SPRING	.15
44	1161253 EXTENSION,STEP	.65
	SHAFT,TWO REQUIRED	
45	3550 WASHER 2 REQ'D	.02
46	1160535 BUSHING,	.15
47	1128524 COLLAR,STEP SHT	.55
	TWO REQUIRED	
48	1175101 SCREW,SET	.05 01

51	302090 BLOCK,TERMINAL	1.65
52	302131 INSULATOR	.10
53	438550 SCREW	.01 02
54	1160777 DIODE	2.00 20
55	1458013 DETENT LVR STUD	26.75
	LH,REPLACEMENT B/M	
	ALSO ORDER ONE REF 5	
55	1458012 DETENT LVR STUD	26.75
	RH,REPLACEMENT B/M	
	ALSO ORDER ONE REF 5	
60	1458451 MAGNET ASM.	27.50
	STEPPING	

76-DET SOL-LEV

1	1160235 BRACKET,BCK STP	.35 #
2	1134635 NUT,MOUNTING	.30
3	1090657 WASHER	.02
4	1160178 SHOE,SEARCH	.15
5	1160190 SPRING,RH	.10
5	1160189 SPRING,LH	.06
6	1090970 SPACER	.02
7	1160183 LEVER,SEARCH	2.30
8	1160179 STUD,SEARCH	.25
9	1134842 NUT	.02
10	1160232 LINK,DETENT	5.00
11	37913 NUT	.08 07
12	1160234 PLUNGER ASM DET	5.90
13	1160240 SLEEVE,PLUNGER	2.75
14	234316 SCREW,GUIDE	.06
15	149627 GUIDE,PLUNGER	3.60
16	1160239 BRACKET,DETENT	3.80
17	28413 SCREW,MOUNTING	.05 15
18	1160229 CORE,PLUNGER	3.20
19	220546 NUT,SLEEVE MNTG	.50
21	306375 COIL,SOLENOID	12.25
21	1202588 COIL,SN,MTSR	8.85
22	1160110 STUD,ECCENTRIC	.55
23	1160188 SRCH LEV ASM RH	11.50
23	1160187 SRCH LEV ASM LH	8.35
24	2111601 NUT,LOCK,SMALL	.25
25	1160237 SWITCH ASM	10.25 #
25	1160291 SWITCH ASM MTSR	3.60
26	1160228 BRACKET,MOUNTING	.65
27	38235 SCREW	.05 02
29	438545 SCREW,SW MTG	.08
30	438548 SCREW TERM	.08 02
31	302131 INSULATOR	.10
32	302090 TERMINAL BLOCK	1.65
33	1160777 DIODE	2.00 20
34	438550 SCREW	.01 02
35	1073418 RETAINER	.01 03
36	1161571 STUD,SCH LEVER	.85
37	1160230 DETENT SOL ASM	40.00

MAGNETIC TAPE UNIT

50 1202790 BLOCK, TERM MTSR 4.20

77-HEAD-SLIDE

1	1160243	HD SLIDE ASM	40.25	#
2	1160246	BEARING, HD SLD	8.00	#
3	1090199	WASHER, BEARING	.02	
4	1164373	SCREW, BEARING	.05	
5	6364	WASHER, LOCK	.01	
6	257187	NUT, FOLLOWER	.08	13
7	110129	BEARING, FLR	3.00	
8	1160821	SPRG EXTENSION	1.55	
9	336322	WASHER, FLR	.10	
10	1160643	HEAD&CABLE ASSM	75.00	#
10	1202568	HEAD&CABLE ASM	103.00	
		MT/SR		
11	1160249	STUD, SPRING	3.15	
13	216128	LOCK NUT, HD MNT	.10	17
14	1077722	GROMMET, HD CABL	.20	
15	556785	CLAMP HD CABLE	.20	
		BOTTOM (SM) REQ. REF. 18		
15	357433	CLAMP HD CABLE	.15	
		TOP, LARGE		
16	1160250	COMPRESSION SPG	.35	
17	1160720	FELT INSERT	.03	
18	2903	WASHER	.01	
19	1141776	SCREW, CLAMP MTG	.02	
20	1160248	STUD FOLLOWER	.75	
30	1146864	STUD	2.10	
30	1146863	STUD, MTSR READR	2.10	
31	196397	SCREW TERMINAL	.08	
32	38352	SCREW MOUNTING	.05	
33	1160315	BKT CONTACT MTG	.65	
33	1202644	BKT MTG MTSR	.90	
34	1160314	CONTACT ASM.	22.50	
34	1202540	CONTACT STK. ASM	18.75	
		MT/SR & RDR		
34	1450344	CONTACT STK ASM	16.50	
		TTR		
35	1160642	HEAD CABLE ASM	11.50	
		MT/ST & MT/SC		
35	1202571	HEAD CBL. ASM	22.00	
		MT/SR		
36	1161379	COVER, CONTACT	.55	
36	1202772	COVER, CONTACT	.70	
		READER MTSR		
37	257986	WASHER	.02	08
38	7341	NUT	.08	
40	9900418	DEVELOPER, TAPE	2.35	

78-STATION PLATFORM

1	38352	SCREW, PLT. MTG.	.05	
2		*1* PLATE RH		
		REF ONLY		
		1 PLATE LH		
		REF ONLY		
3		*1* FLANGE RH		
		REF ONLY		
		1 FLANGE LH		
		REF ONLY		
4	170226	SCREW, W/WASHER	.08	
5	438577	SCREW, BLOCK MTG	.08	
		ISOLATED STATION		
6	1160348	GUIDE, BLOCK RH	2.15	
6	1160347	GUIDE, BLOCK LH	2.00	
6	1202699	GUIDE, BLC, READR	1.75	
		RH		
11	1161006	SPRING, LOCATOR	.40	
		PIN		
12	1160355	BLOCK, ASM CPLT	3.75	
		RIGHT HAND		
12	1160352	BLOCK, ASM CPLT	3.30	
		LEFT HAND		
13	1160330	HOUSING, INTERLCK	1.55	
14	1160328	SPRING, INTERLCK	.06	
		HUB		
15	1160329	INTERPOSER, INLK	.35	
16	55901	STAR WASHER	.03	
17	1160356	PLATE, MOUNTING	.45	
19	1164577	SCREW	.02	14
20		BKT. REF. ONLY		
21	1160698	HOUSING, SPG. RET	.45	
22	1160464	SPRING, DMT BALL	.02	
23	2180423	DETENT, TAPE	.04	
		CARTRIDGE, LARGE		
24	1160474	PLATFORM STA, RH	20.75	
		ALSO ORDER REF. 23		
24	1160469	PLATFORM STA. LH	20.75	
		ALSO ORDER REF. 23		
25	1160465	*3* GUIDE, CART	.75	
		ADJ		
27	257189	NUT, GUIDE MTG	.08	13
28	119	SCREW, STATION	.08	
29		STOP, REF. ONLY		
30	438543	SCREW, SW. MTG.	.08	
31	1160291	*4* SWITCH ARCO	3.60	
32	1160985	BRACKET	.25	
33	219549	WASHER, CONTACT	.09	
34	47987	NUT, CONTACT	.08	12
35	1160326	SCREW, MOUNTING	.05	
36	1160786	RETAINER CLIP	.04	
37	1160237	SWITCH	10.25	#
38	1161088	STUD, STA MTG	.35	

39	1161089	STOP, CARTRIDGE	1.00	
40	1161092	PLATE, RH STA	10.00	
40	1161091	PLATE, LH STA	10.00	
43	1138316	GROMMET	.20	
44	528251	WASHER	.05	
45	257982	C-CLIP	.02	13
48	1127055	GROUND WIRE	.50	
49	1161086	STUD, STATION MG	.15	
50	1161090	CHANNEL, RUBBER	.05	
51	1161087	BRACKET, STA MTG	.55	
55	1143986	WASHER	.10	
57	22478	WASHER	.02	13
58	234318	SCREW, ADD TO LH	.15	
		SIDE TO PREVENT MET-		
		AL SHAVINGS FROM FALLING		
60	1160466	*2* ISOLATED	43.50	
		TAPE STATION, LH		
60	1160472	*2* ISOLATED	60.25	
		TAPE STATION, RH		
		-		
		1 DISCONTINUED PARTS, ORDER		
		REF 60		
		-		
		2 WHEN REPLACING OLD STYLE		
		TAPE STATION WITH REF 60,		
		ORDER REF 16, 38, 44, 55, 57		
		AND 58, 2 REQUIRED		
		-		
		3 MACHINES BELOW APPR S/N		
		84500 REQ REPL OF REF 39,		
		QTY 2		
		-		
		4 ALSO ORDER REF 30, QTY 2		

79-T.P.SUP-GUIDE

		REF 23 IS OMITTED IN		
		LATEST PARTS CATALOG		
1	1160206	STUD, TAPE BED	.30	
2	1161528	TAPE BED	3.65	#
		LATE LEVEL		
		WHEN REPLACING EARLY		
		LEVEL TAPE BED ORDER		
		REF 38 INSTEAD		
3	338169	LOCKWASHER	.15	
4	801402	NUT	.15	
5	1160042	ROLLER, GUIDE OR	.30	
		BUFFER		
6	1073418	C-CLIP	.01	03
7	1160090	SWITCH, PP	3.85	#
8	438543	SCREW, SWITCH	.08	
9	1160312	BRACKET	1.45	
10	343751	YOKE, SOLENOID	1.95	
11	196298	SCREWS	.08	

12	215150	NUT	.15	
13	1135089	COIL, TAPE SUPP	5.35	
14	186759	SCREW	.08	15
15	1099884	GUIDE	.20	
16	1160842	STUD	.65	
17	1161138	SCREW, GUIDE	.25	
18	343755	PLUNGER	1.55	
19	1160313	LINK, TAPE SUPP	1.25	
20	22478	WASHER, FLAT	.02	13
21	23931	NUT, PLUNGER	.08	
22	438550	SCREW	.01	02
23	302090	TERMINAL BLOCK	1.65	
24	302131	INSULATOR	.10	
25	1160650	BRACKET, MTG	.75	
26	1164576	SCREW	.02	02
28	1160847	EOT SWITCH RDR	5.05	#
28	1160766	EOT SW MT/ST &	3.25	
		MOD V EOT B		
28	1159207	EOT SW A MT/SR	8.10	
29	1160835	EOT SEN BKT LH	2.35	
29	1160832	EOT SEN BKT RH	2.00	
30	1164577	SCREW, MTG BKT	.02	14
32	1160043	ROLLER, EOT	.30	
34	1161231	ARM BUFFER	2.85	
34	1160035	ARM, BUFFER	2.75	
		BELOW APPR S/N 92700		
35	1117933	SPRING, BUFFER	.05	
36	1787704	STUD, BUFFER MTG	2.15	
37	1787705	STUD, GUIDE ROLL	2.35	
38	1160197	BELLCRANK, TAPE	23.00	
		SUPP INCL LATE LEV BED LH		
38	1160198	BELLCRANK, TAPE	23.00	#
		SUPP INCL LATE LEV BED RH		
39	1160207	STUD, BELLCRANK	1.75	
40	1160209	WASHER, LARGE	.09	
41	257986	WASHER, SMALL	.02	08
42	1160415	SCREW, LOCKING	.20	
43	1160211	ECCENTRIC, STOP	2.00	
44	60646	LOCKWASHER	.01	
45	1160210	SCREW, MTG	.75	
47	1160280	BRACKET SW MTG	.60	
48	150735	SPRING	.40	
49	1092125	C-CLIP	.05	03
50	1160837	ARM, EOT SEN RH	3.30	
50	1160836	ARM, EOT SEN LH	2.65	
52	1160777	DIODE RR	2.00	20
53	1096657	WASHER	.02	
55	343752	CORE, SOLENOID	2.00	
56	1202725	RESISTOR TTR	1.50	
60	1160691	RESISTOR	.60	
61	1127455	CAPACITOR	2.95	

MAGNETIC TAPE UNIT

16	210984	SCREW	.15	71	76574	STARWASHER	.05	143	438582	SCREW, RES. MTG	.08	(ONE VIAL)				
17	1160390	RELAY, MTR START	5.75	72	265059	GROMMET	.07	145	1164576	SCREW	.02	02				
		60HZ, 115V				BOTTOM PANEL		146	1164579	SCREW, EXT.	.02	14				
17	1160795	RELAY, MTR START	7.15	73	1161145	SILICON RECTI- FIER BRIDGE USED ON MACH	7.65	147	1202503	CAPACITOR, 10,000 MFD, 55V	19.50	3	103956	PLUG, DUMMY RLY	4.30	
19	62031	WASHER	.01			ABOVE S/N 83434							12	POSITION		
20	1160405	BRACKET, CAP MTG	.30	101	1161689	RECTIFIER, 48V	13.00	148	1202504	CAPACITOR, 35,000 MFD, 55V	14.50	4	316455	BULB, TEST LIGHT	1.25	
21	438546	SCREW	.08	102	60646	WASHER, RECT MTG	.01					9	1459605	DIODE (TM)	1.10	
22	55901	WASHER	.03	103	2300	SCREW, RECT MTG	.08	02	149	1202505	COVER, PLASTIC	3.10	10	1202513	SWITCH, B/M	17.50
23	5252810	CAPACITOR, 10MFD				REMOTE RECORD		150	1202506	CLAMP, CAP MTG	.35	11	3960	NUT	.50	
24	526378	INSULATOR, CAP	.25	104	1161688	RECTIFIER, 12V	12.25	151	1202508	COVER, POWER	5.70	12	438622	SCREW	.08	
25	1160397	CAPACITOR, 5000 MFD	11.25	105	1161694	RESISTOR, 200 OHM, 25 WATTS	2.05	152	1202512	CHASSIS, BASE	9.00	14	1459606	JUMPER 61N(TM)	1.75	
26	1160396	CAPACITOR, 17000 MFD	11.25	106	1132709	SCREW, RESISTOR	.30	153	1202597	COVER		15	1202514	BRACKET	2.80	
27	511096	BOLT, CAPACITOR	.75	107	507144	WASHER	.15	154	1202643	CONNECTOR, 12 POS	.75	16	216083	SMS BLOCK	7.55	
28	312469	NUT, WING	.15	108	442958	WASHER	.15					16	1160687	SMS BLOCK ASM	48.25	
29	1096741	SPACER, LARGE	.75	#				155	2102365	CLAMP, CABLE	.06			PREWIRED		
30	140777	SPACER, STEEL	.10	110	438587	SCREW, RES POR	.08	156	1127428	LABEL, CAUTION	.05	17	1164576	SCREWS	.02	
31	323543	CLAMP, NYLON	.30	111	442959	WASHER, RESISTOR	.03	157	1160900	POWER SUPPLY	252.00	18	257187	NUT	.08	
32	1160406	COVER, PLASTIC	2.25			OFF 30HM, 5 WATT						19	1202515	SWITCH, CE	2.05	
33	322766	TERMINAL STRIP	.85	112	32042	SCREW, GND	.08	158	1202750	POWER SUPPLY	318.00	20	2160777	DIODE	2.00	
34	210884	STUD, COVER MTG	.95	113	587254	RELAY, POR	6.75					50	1202790	TERMINAL, BLOCK	4.20	
35	1160664	CORD PWR 115V MT/ST & MT/SR	4.75	114	6364	LOCKWASHER, PWR ON-OFF RELAY RR	.01	170	4120712	R. I. FILTER	62.00	WT	51	302133	INSULATOR, BLOCK	.10
35	256348	CORD PWR 230V MT/ST	10.25	115	257187	NUT, PWR ON OFF RELAY	.08	13	171	8173749	LABEL, FILTER	WT	52	438550	SCREW, BLOCK	.01
35	1202612	CORD PWR 230V MT/SR	4.30	116	1161679	RESISTOR, 100 OHM, 3 WATT	1.50	180	8173788	F/BM CAPACITOR PCB FREE 50HZ MT72		WT	100	1264607	B/M CODE CONV.	15.50
36	1160403	PLATE, NAME, 3AMP FUSE	1.05	117	1161691	CAPACITOR, 9000 MFD 55V	10.00	180	8173787	F/BM CAPACITOR PCB FREE 60HZ MT72		WT	101	1274477	B/M HOT KBD.	9.65
40	1160394	RESISTOR, 3K	.90	118	1161690	CAPACITOR, 3100 MFD 15V		180	8173784	F/BM CAPACITOR PCB FREE 50HZ REC		WT	102	1161457	B/M ARC SUPPRES	3.80
41	3344	FUSE, 2AMP	.15					180	8173783	F/BM CAPACITOR PCB FREE 60HZ REC		WT		SMS CARD LISTING CARD READER		
41	855252	FUSE, 3 AMP	.25	#								230	374539	EZW	12.75	
43	2102365	CLAMP, PWR CORD	.06	119	317199	TERMINAL BOARD, RESISTOR	.20					231	372443	AZZ	55.50	
46	236849	SCREW, TFRM	.08	15	120	317084	RESISTOR, 1.5K 2 WATTS	.25				232	372432	AKV	37.00	
47	45690	WASHER TFRM	.02	13								233	372431	AKV	40.25	
48	337512	DIODE, STUD MTG	3.00	121	438548	SCREW, RESISTOR TERM BOARD RR	.08	02				234	371029	CD	28.50	
50	323838	BLOCK, TERMINAL	.85									235	371475	AEP	29.00	
51	210884	STUD, SHIELD MTG	.95	122	38368	SCREW	.08							SMS CARD LISTING MT/ST		
52	210883	STUD, TAPPED	1.20	123	317232	TERMINAL BLOCK	1.30					250	370255	CAPACITOR AET	18.00	
54	191477	SHIELD, 4 POS	.35	124	1160802	PLATE, ID	.50					251	372673	SHAPER	ZKG	23.50
55	1160395	RESISTOR, 5 10 OHM	.95	125	1161692	COVER, PLASTIC	2.00					252	372671	SELECTOR	ZKE	23.75
		ORDER REF 73 FOR REPLACEMENT		126	1161672	COVER, CAPACITOR	3.25					253	374932	AND/OR ESZ		32.25
57	207398	DIODE, SINGLE	1.10	127	5252813	CAPACITOR, 18MFD						254	372674	THYRATRON	ZKH	41.00
62	1160409	COVER, PWR SUPLY	5.00	128	1161685	CLAMP	.65	1	196207	RELAY, 4 POS, 2PK	10.25	255	372669	TRIGGER	ZKC	18.75
64	56079	WASHER	.01	129	1161686	PLATE, ID	.90					256	371661	INVERTER	MX	32.50
65	1160453	COVER, LINE SUPY	3.85	130	1161771	RECTIFIER, SILC	7.45					257	372670	WRITE/ERASE	ZKD	23.75
67	11598	NUT	.08	132	1161683	TFRM, 60HZ	150.00					258	372608	READ AMP	ZKY	34.75
68	1127428	DECAL, LINE SPLY	.05	135	361537	SHIELD, TERM.	1.65					#	259	375086	SS1 FNF-THE	40.25
69	317367	GROMMET	.25	141	312610	RESISTOR, BLEED 150 OHM, 25 WATT	1.00							WIRING CHANGE SHOWN IN CEM 47 MUST BE INSTALLED ON MACH BELOW S/N 82509 BEFORE USING THIS CARD		
70	257986	WASHER, DIODE BK	.02	08	142	1202018	COVER, MT/SR TTR	.85	1	196208	RELAY, 4 POS HRH	10.50				
					142	5462534	COVER, MOTOR START RELAY	.70	2	149878	CONTACT WIRE, ORDER IN QUANTITY OF 1200	.02				

84-RELAYS-ELECTRONICS

WIRE CONTACT RELAY LISTING
FOR CODING PURPOSES, THE
RELAY LOCATION NUMBER IS
ALSO THE REFERENCE NUMBER.
USE REF 1 WHEN TROUBLE IS
IN RELAYS BUT NOT ISOLATED
TO ANY ONE RELAY

MAGNETIC TAPE UNIT

260	374932 AND/OR CARD ESZ	32.25	425	1161662 LATCH,GATE	2.90	473	5807270 SLD CARD	160.00	701	MTG	
261	375215 SENSE AMP	42.00	426	1161667 BRACKET,STOP		474	5807271 SLD CARD	118.00	701	55901 WASHER	.03
	MT READER		427	1070160 BUMPER,RUBBER	.04	476	1202788 DIOE,CAG DRIVER	2.15	701	48594 SCREWS,SW MTG	.08
262	375212 MAG DRIVER	72.00	428	1161670 SCREW	.20		MOD. 5		702	1161481 BRACKET,BIT	.40
	MT READER		430	70078 SCREW	.02	481	1176745 CABLE,DATA SET	32.25		LIGHT,NEW STYLE	
	RELAY MOUNTING PARTS		431	32617 SCREW	.08		CONN		710	38686 SCREW,RELAY	.20
315	198363 SCREW,RELAY	.02	432	1161181 CROSS BAR ASM	2.90	482	765295 HOOD & STRAIN	2.50		GATE	
	BASE MOUNTING		433	1161351 POCKET ASM	3.90		RELIEF ASM			-	
316	159946 CLIP,12 POS UPR	.90		TTR CARD LISTING		483	234317 SCREW	.05	725	BLUE JUMPERS	
316	159944 CLIP,4 POSITION	.95	434	5807839 SLD CARD, TTR	142.00	484	1161495 GATE,AUX RELAY	36.75	725	129242 2.5 INCHES	.25
	UPPER		435	5807840 SLD CARD, TTR	105.00	485	1161492 GUIDE	5.30	725	129243 3.5 IN	.10
316	159945 CLIP,6 POSITION	1.05	436	5807841 SLD CARD, TTR	139.00	486	1161489 PIN	1.70	725	129244 4.5 IN	.10
	UPPER		437	5807842 SLD CARD, TTR	112.00	487	1161493 BRACKET,GATE	5.70	725	129245 5.5 IN	.10
317	156731 TERMINAL, BASE	.20	438	5807843 SLD CARD, TTR	98.50		PIVOT		725	129246 6.5 IN	.10
318	159941 BASE,4 POSITION	1.75	439	5803565 SLD CARD, TTR	41.00	488	1161485 BRACKET,REAR	3.05	725	129247 7.5 IN	.10
318	159942 BASE,6 POSITION	.80	440	5803567 SLD CARD,TTR	33.75		PIVOT		725	129248 8.5 IN	.10
318	159943 BASE,12 POS	1.60		MT/SR CARD LISTING		489	1161487 BRACKET,FRONT	4.50	725	1161410 10 IN	.15
319	308704 CLIP,4 POS LWR	.55	441	5806466 SLD CARD	170.00		PIVOT		725	1161412 12 IN	.15
319	284424 CLIP,12 POS LWR	.49	442	5806473 SLD CARD	176.00	490	257982 C-CLIP	.02 13	725	1161414 14 IN	.15
	FOR CLIP,6 POS LWR,USE 4		443	5806475 SLD CARD	235.00	491	1161488 SCREW	1.05	725	1161416 16 IN	.15
	OR 12 POS LWR		444	5806478 SLD CARD	176.00	492	1161484 WASHER	.25		-	
320	324999 TERMINAL BLOCK	3.45	445	5806479 SLD CARD	169.00	493	125930 NUT	.10		BRASS JUMPERS	
322	324999 TERMINAL SPRING	3.45	446	5806480 SLD CARD	213.00	494	22478 WASHER	.02 13	735	205331 1/8 INCH	.01
323	302089 TERMINAL SPRING	.04	447	5806481 SLD CARD	139.00	496	3550 WASHER	.02	735	205329 5/32 IN	.25
325	328616 CLIP,MOLDED R/C	.10	448	5806659 SLD CARD	26.75	497	438623 SCREW	.08	735	205330 3/16 IN	.05
326	22066 WASHER	.03		-		498	6935 WASHER	.01	739	338002 SPAGHETTI,LARGE	.01
	SEE SYSTEM DIAGRAM FOR			CARD MOUNTING HARDWARE		500	1160915 DIODE BLOCK	19.50	739	1146884 SPAGHETTI,SMALL	.01
	-		449	816726 SOCKET,SINGLE	.15	501	1160777 DIODE	2.00 20	740	187243 PINS,TAPER	.02 17
401	9092 WASHER	.01	450	816731 SOCKET,DOUBLE	.35	502	1022715 RESISTOR,180	1.15	745	1264286 WIRE,YELLOW	2.35
402	11598 NUT	.08	451	811304 SOCKET,SNAP	.15		OHM,MT/SR			100 FT	
403	32042 SCREW,HINGE RR	.08 15		LOCK TYPE		510	23931 NUT	.08	750	147440 LACING CORD,	3.75
403	28413 SCREW	.05 15	455	811802 GUIDE,CARD	.06	511	55901 LOCKWASHER	.03		1000 YDS	
404	234329 SCREW	.15	455	811804 GUIDE,CARD,DBLE	.10	512	38364 SCREW	.08	755	736546 CONNECTOR,	.06 17
406	257986 WASHER	.02 08	457	813179 CLAMP,BOARD	.05	513	1090873 LOCKWASHER	.03		HEAD CABLE	
407	303538 CLAMP	.30	458	811417 SCREW	.23		-		760	321051 CONNECTOR,2-WAY	.70 17
408	357433 CLAMP,CABLE	.15	459	1202642 BOARD,ELECTRNIC	230.00		MOLDED RC BLOCKS		770	257244 CONNECTOR,	1.75
409	45690 WASHER	.02 13		MT/SR		550	328601 680 OHM .47MFD	8.00		16 POS MALE	
410	1092125 C-CLIP	.05 03	459	1450402 BOARD,ELECTRNIC	286.00		ONE DOT		771	257243 CONNECTOR,	.60
411	1138316 GROMMET	.05		TTR		551	328602 330 OHM .1MFD	9.70		16 POS FEMALE	
412	1164577 SCREW	.02 14	459	1161562 BOARD,ELECTRNIC	238.00		TWO DOT		772	122610 TERMINAL,TAPE	.06
413	1176748 KNOB	.55		REMOTE RECORD			-		773	302090 TERMINAL,BLOCK	1.65
414	1161659 HINGE RR	11.50		REMOTE RECORD CARD LISTING		600	1160690 30MFD 55V	2.70		SYSTEMS DIAGRAMS	
414	1202501 HINGE	3.50	461	5803086 SLD CARD	29.00	601	1127455 CAPAC.,.25 MFD	2.95	800	1161301 DIAGRAMS,RELAY	3.30
415	1202557 STUD,LATCH	.50	462	5803570 SLD CARD	47.00	602	1202715 RESISTOR,180OHM	1.15		WIRING,1011 & 1021	
416	1202561 BRACKET,STOP	.25	463	5803863 SLD CARD	205.00	651	1119085 1000 OHM	.80	800	1274358 DIAGRAM,PROGRAM	
417	1202578 INSULATION	2.80	464	5804381 SLD CARD	138.00	652	1160691 110 OHM	.60		SEARCH	
418	1202579 COVER,CARD	6.40	465	5806681 SLD CARD	129.00	653	1119111 1.8K OHM	.75	800	1274717 DIAGRAM, PARA	.30
419	1202655 LATCH	.45	466	5806682 SLD CARD	311.00	654	1160775 1.2K OHM	.60		INDENT	
420	1202649 STOP,GATE	1.10	467	5806683 SLD CARD	118.00	701	1160641 BLOCK,CE AID	2.65	800	1161890 DIAGRAM, REMOTE	11.75
421	1202502 GATE,ELECTRONIC	6.45	468	5806684 SLD CARD	213.00	701	1161374 LIGHT,CE AID	1.35		RECORD	
421	1161660 GATE,ELECT RR	35.00	469	5806685 SLD CARD	137.00	701	165010 TERMINAL LIGHT	.30	800	1787594 DIAGRAM MODEL 6	.01
422	38380 SCREW	.08	470	5806686 SLD CARD	88.25	701	1134478 SWITCH ASM	1.00	851	1149674 INDICATOR/COVER	10.00
423	1161664 CLAMP	2.15	471	5806687 SLD CARD	239.00	701	1160640 BRACKET SW MTG	.80		-MONITOR	
424	1161661 KEEPER,LATCH	1.00	472	5806688 SLD CARD	135.00	701	438592 SCREWS,BLOCK	.08	852	1161947 MONITOR, MTST	20.75

MAGNETIC TAPE UNIT

854	1161946	MONITOR, MTSC	19.50
856	1161949	MONITOR, MTSR	21.00
858	1450648	MONITOR,MTSC-PT	22.75

86-CON PAN-SWITCHES

1	1161031	*1* ENCODE SW.	51.25
		FOR COMP ASM ORD REF 160	
2	1161032	*1* SWITCH,OP	29.00
		FOR COMP ASM ORD REF 170	
4	1273519	SWITCH,MODE,TNT	8.45
4	1160572	SWITCH MODE	11.50
4	1161073	*2* SWITCH,MODE	4.50
	1021		
4	1161079	*2* SWITCH,MODE	4.20
	1011		
5	1160780	SWITCH, START	11.50
5	1161081	*2* SW. START	6.90
5	1787626	SWITCH, START	4.85
	MODEL 6		
6	1161373	SWITCH,SEARCH--	9.55
		WHEN REPL EARLY LEV,ORDER	
		2 SW REF 6,REF 24 & 26 &	
		TWO EACH REF 42 LRG	
8	1161289	GEAR ASM, TENS	3.75
10	1161290	GEAR ASM, UNITS	2.50
12	1160575	PANEL 1021	27.00
12	1160711	PANEL 1011	21.75
12	1787589	PANEL MODEL 6	
14	1160567	WINDOW	1.15
16	1160542	LIGHT	2.75
17	1160543	RETAINER, LIGHT	.15
18	195000	SOCKET, LIGHT	.25
19	1161064	DISC	.30
20	1160566	KNOB,SMALL REF.	5.55
20	1161063	*2* KNOB,SM REF	6.15
22	1160562	KNOB,LARGE REF.	4.65
22	1161062	*2* KNOB, LARGE	7.80
	REF		
24	1161296	DIAL ASM,TENS	6.60
26	1161293	DIAL ASM,UNITS	7.60
		DIAL ASM(REF.24&26)	
		REQ. REF. 6 ALSO	
		REF 42,LARGE	
28	1161060	*2*KNOB, START	5.05
		1021 & 1011 ABOVE	
		SN 82688	
28	1160735	KNOB,START COND	19.25
		1021 & 1011	
28	1787625	KNOB START COND	7.05
		MODEL 6	
30	1161061	KNOB SEL. 1021	5.05
		BELOW S/N 82688 CHANGE SW	
30	1161061	*2* KNOB SELECT	5.05

		1021 ABOVE S/N 82688	
30	1160737	KNOB,SELECTOR	15.00
		1011	
30	1161057	*2* KNOB SELECT	5.05
		1011 ABOVE S/N 82688	
30	1273531	KNOB,MODE DIAL	9.25
		EARLY LEV TNT	
30	1273527	KNOB,MODE DIAL	6.75
		LATE LEV TNT	
31	1161473	BEARING SCH.KNB	2.55
32	1160665	RETAINER	.95
33	1160667	PLATE, MOUNTING	2.50
34	1273524	INSERT,KNOB TNT	2.45
		BELOW S/N82688	
38	81693	SCREW	.08
39	56722	WASHER	.01 08
40	303538	CLAMP, CABLE	.30
41	1160559	CLAMP, COVER	.15
42	1145492	SCREW,SET SMALL	.10 17
		EARLY LEV	
42	186635	SCREW,SET LARGE	.10
		LATE LEV	
45	1159519	CLAMP, CABLE	.08 19
52	186759	SCREW	.08 15
53	2903	WASHER	.01
60	1202715	RESISTOR, 180	1.15
		OHM,MT/SR	
60	1160775	RESISTOR, 1.2K	.60
61	129245	JUMPER, BLUE 5.5	.10
62	205331	JUMPER, BRASS	.01
63	302131	INSULATOR	.10
64	302090	TERMINAL STRIP	1.65
65	1160927	BRACKET	.85
65	1450345	BRACKET, TTR	1.95
66	198363	SCREW,TERMINAL	.02
		MOUNTING	
67	38350	SCREW,BRACKET	.03
		MOUNTING	
68	22478	WASHER	.02 13
		CONSOLE KEYBUTTON LIST	
		KEYBUTTONS NOT REF IN	
		PICTORIAL	
		-	
81	1160381	START	.80
81	1787590	START MODEL 6	.80
82	1160376	STOP	.80
83	1160369	SKIP	.80
84	1160374	SEARCH	.80
85	1160383	REWIND	.80
86	1160368	LINE RETURN	.80
87	1160365	LOAD	.80
88	1160380	BACKSPACE CODE	.80
89	1160377	STOP CODE	.80
90	1160370	FEED CODE	.80
91	1160375	REFERENCE CODE	.80

92	1160382	AUTO SEARCH CDE	.80
93	1160373	STOP TRANS CODE	.80
94	1160367	SWITCH CODE	.80
95	1160366	UNLOAD	.80
121	216323	NUT, SWITCH	1.30
122	734879	SWITCH ASM. TYPE	3.95
		RECORD	
122	734879	SWITCH ASM TTR	3.95
123	1164576	SCREW	.02 02
124	1164579	SCREW	.02 14
125	1177116	SWITCH,CE	1.25
125	1202515	SWITCH,CE TTR	2.05
126	1202517	KEYPLATE, READER	21.75
127	1202519	SWITCH,LD-UNLND,	15.00
		MT READER	
128	1202521	KEYBUTTON,UNLND	.80
		LEFT, READER	
128	1202522	KEYBUTTON,LOAD	.80
		LEFT, READER	
128	1202523	KEYBUTTON RE-	.80
		READ LEFT, READER	
128	1202524	KEYBUTTON,SKIP	.80
		LEFT, READER	
128	1202525	KEYBUTTON,UNLND	.80
		RIGHT, READER	
128	1202526	KEYBUTTON,LOAD	.80
		RIGHT, READER	
128	1202527	KEYBUTTON,SCH	.80
		READER	
128	1202528	KEYBUTTON,CVR	.80
		UNLOCK READER	
128	1458040	KEYBUTTON SHELL	1.60
129	1202529	SWITCH ASM,RE-	8.65
		READ COV UNLOCK	
		READER	
130	1202573	SWITCH ASM MTSR	20.25
130	1450321	SWITCH ASM TTR	20.25
131	1202576	KEYPLATE, MTSR	21.75
131	1450318	KEYPLATE, TTR	21.75
132	1202590	KEYBUTTON,UNLND.	.80
132	1202589	KEYBUTTON,LOAD	.80
		MT/SR	
132	1202591	KEYBUTTON,LINE-	.80
		RETURN,MT/SR	
132	1450324	KEYBUTTON,RE-	2.15
		RECORD, TTR	
133	1202598	LIGHT	2.85
134	1202654	BRACKET,CE AID	.60
		SWITCH	
135	438548	SCREW	.08 02
135	1164580	SCREW,CE AID,	.02 02
		TTR	
136	1142264	NUT, TTR	.10
150	1458113	B/M LEAF SPRING	1.35
		MODE SW,INCL BALL,CEM	30

160	1161031	ENCODE SW ASM.	51.25
		W/BUTTONS MT/ST	
170	1161032	OPERATIONS SW	29.00
		ASM W/BUTTONS,MT/ST	
170	1787588	OPERATIONS SW	37.25
		ASM,MODEL 6	

1 FOR ALL MODELS,BREAK OFF UNUSED STEM

2 USED ON MACHINES ABOVE S/N 82688-WHEN ORDERING REF 20, 28 OR 30,ALSO ORDER REF 19

87-COVERS-MOUNTING

1	1161164	*2*COVER ASM.	114.00
		FRONT MODEL 1021	
1	1160930	STATION BLANK	23.00
		MODEL 1011	
2	1458454	*3*COVER,REAR	73.00
2	1160436	*3*COVER,REAR	58.00
		USED BELOW S/N 81990	
3	1458455	PANEL, SIDE	62.00
4		FRAME, REF. ONLY	
5	1160778	NAME PLATE	.65
		MODEL 1021	
5	1160892	NAME PLATE	.75
		MODEL 1011	
5	1202727	NAME PLATE,MTSR	.70
5	1202734	NAME PLATE	.65
		MT READER	
5	1450312	NAME PLATE, TTR	.65
5	1787663	NAME PLATE	
		MODEL 6	
6	58207	SCREW	.08 15
7	1160591	RETAINER UNIVER	.95
8	1160590	RETAINER SEAL	1.30
		FRONT, RH	
8	1160422	RETAINER SEAL	.75
		FRONT, LH	
9	1160668	CHANNEL RUBBER,	.20
		FRONT	
12	22478	WASHER	.02 13
13	1160559	CLAMP, PANEL	.15
14	183900	SCREW	.05
15	1160593	STUD	.25
16	25282	C-CLIP	.03 12
18	1160670	CHANNEL, RUBBER	.80
		UPPER, RH	
19	1160585	BRACKET, HINGE	1.80
20	1160437	HINGE	.65
21	1141372	SCREW	.04

MAGNETIC TAPE UNIT

22	6364	WASHER	.01	123	1160531	BRACKET, REAR	.45	284	1161655	SEAL, LH	.30	350	1161177	INSULATION, REAR	.40		
23	81693	SCREW, GND	.08	124	1164577	SCREW	.02	14	285	1161656	SEAL, RH	.10		CROSSBAR			
24	24752	SCREW	.01	125	55726	SCREW	.08		288	1166930	WASHER	.10	353	1161178	INSULATION, CONT	2.85	
26	259914	SCREW, BUSHING	.20	126	1202547	SHIELD, READER	.85		289	9092	WASHER	.01		PANEL	POCKET		
		MOUNTING		150	1161430	COVER, FILTER	2.30		290	11598	NUT	.08	354	1161181	CROSSBAR ASM	2.90	
27	2903	WASHER	.01	151	1160428	FILTER	1.65	#	291	1159636	GROUND STRAP	.30	355	1161351	POCKET ASM	3.90	
28	1160426	BUSHING, CUR SUP	.20	152	322029	SCREW	.08		310	1161162	RETAINER, COVER	.75	360	70078	SCREW	.02	
29	1160433	SPACER, HINGE	.08	154	265059	GROMMET, SMALL	.07			SEAL			361	1161148	INSULATION	.35	
30	1160671	CHANNEL, RUBBER	1.30	155	1160823	CLAMP, CABLE	.15		311	236550	SCREW	.08	362	1161099	INSULATION	4.75	
		UPPER, LH		155	1202604	CLAMP, CABLE	.45		312	1161167	TRIM, COV SEAL	.25	363	1161141	SIDE FRAME,	1.75	
31	1160438	SUPPORT, COVER	.85		MTSR				313	1161161	RETAINER, COVER	1.45		BAFFLE BOX			
32	1160581	HINGE PIN, FRONT	.25	156	1160824	SUPPORT, CABLE	.75			SEAL			364	1162119	WASHER	.01	
40	37913	NUT	.08	07	CLAMP				314	1161165	SEAL, COVER	1.40	365	1161144	DUCT, EXHAUST	16.50	
41	338169	WASHER	.15	157	1160431	PLATE, GROMMET	.60		314	1160831	SEAL, COVER	2.35	366	116140	INSULATION	.35	
42	1161518	CLIP	.10		LOWER					EARLY LEV BELOW S/N 81990			367	116143	SCREEN	.70	
43	338167	WASHER	7.40	158	322550	SCREW	.08		315	1161166	SCREW	.04	368	116150	INSULATION	.45	
44	251970	SCREW	.08	01	180	1127398	PIN, POSITION	.25	316	1161160	BRACKET, SEAL	1.65	369	1161097	SIDE FRAME,	1.05	
45	1160625	PIN, SIDE POS.	.35		181	55901	WASHER	.03		RETAINER				BAFFLE BOX			
47	257187	NUT	.08	13	182	257189	NUT	.08	13	317	1161163	SPACER	1.60	370	1161449	INSULATION	.35
50	1160587	SPACER, SHIPPING	.45		183	322029	SCREW	.08		318	1161179	INSULATION,	.60	371	1161095	FRAME, BAFFLE BX	11.00
51	1160988	LIMIT BRACKET	.30		189	173937	SET SCREW	.10			CROSSBAR			372	1161147	INSULATION	.70
52	6935	WASHER-LOCK	.01		190	1161476	LEG ASM NON-ADJ	9.35		318	1202577	INSULATION,	.25	373	116146	INSULATION	.55
53	3960	NUT	.50		191	1160424	LEG ASM	4.30			CROSSBAR RDR			376	1450341	COUNTERBALANCE	21.25
54	438570	SCREW	.08		191	1143434	FOOT HOLDER	2.25		319	1161168	SEAL, CONTROL	2.40		TTR		
55	117281	NUT	.15		191	1161474	FOOT HOLDER NON	2.15			PANEL			377	19852	SCREW, CTR BAL	.20
56	1160536	MOUNT, SHOCK	2.50			ADJUSTABLE			319	1202580	SEAL, CONTROL	1.50	378	203213	WASHER CTR BAL	.85	
57	1160537	SPACER	.15		192	1146579	FOOT	2.55			PANEL MTSR			381	1161133	CLAMP	2.00
58	79778	SCREW	.02		193	1160618	PLUG	1.10		320	1115734	SCREW	.02	384	38350	SCREW	.03
59	1128144	WASHER, 3 REQ.	.03		200	1160604	SOUND DEADNER,	3.45		322	1161180	SEAL ASM, CONT	6.45	385	1161519	BRACKET	13.50
61	1160586	STUD	.20			TOP REAR					PANEL			389	28413	SCREW	.05
80	1159255	CLAMP--CEM 98	.30	202	1160605	SOUND DEADNER,	1.50		323	1161183	SEAL, CONT. PANEL	.55	390	32617	SCREW	.08	
81	369208	WARNING STICKER	.50			LEFT REAR CORNER			323	1161183	GROMMET	.55	391	101923	CLAMP, CABLE	.25	
83	70078	SCREW	.02	204	1160606	SOUND DEADNER,	1.15		327	1161090	CHANNEL, RUBBER	.05	393	1202558	POCKET	7.50	
84	1160430	PLATE	.20			RIGHT REAR CORNER			328	1161172	INSULATION,	.35	394	1202560	INSULATION		
85	1073043	NUT, SPEED	.02	206	1161188	SOUND DEADNER,	1.25			21 1/2"			395	1161466	INSULATION	.15	
86	1160095	STOP, NYLON LDR	.45			BACK, REAR			328	1161173	INSULATION,	.20	396	1161469	INSULATION	.30	
87	438573	SCREW, NYLON STP	.08	208	1160616	SOUND DEADNER	4.00			14 1/2"			397	1202559	INSULATION	.85	
88	1160669	CHANNEL, RUBBER	.35			TAPE DECK			328	1161174	INSULATION, 7"	.15	398	317279	GROMMET	.20	
		REAR		210	1160442	SOUND DEADNER,	1.00			1161175	INSULATION,	.20	399	1161427	BAFFLE ASM	21.00	
90	1160625	POSITION PIN	.35			FRONT COVER			328	1161175	INSULATION,	.20	400	1161428	DUCT, EXHAUST	4.30	
92	1160423	BRACKET	.30	211	1160595	INSULATION,	.10		331	1161658	PANEL, REAR RR	20.25	401	1161433	SCREEN, BAFFLE	.20	
95	1160429	HINGE REAR	.30			STA CVR 1.62"			331	1161131	PANEL, BOLT-ON	42.75	402	1161438	CLIP	.06	
96	1160439	HINGE PIN REAR	.15	212	1160596	INSULATION,	.15		332	1161461	PANEL, REMOVABLE	26.25	403	478394	SCREW	.08	
101	322551	SCREW	.08			STA CVR 5.56"			333	1161455	NUT	.04	404	1161525	PLUG	.05	
102	1160435	BAFFLE	28.00	213	1160597	INSULATION,	.15		334	1161456	LATCH RECEPACL	.30	406	1161657	COVER, AUX RR	438.00	
105	607610	SCREW	.70			STA CVR 1.69"			335	1161453	WASHER	1.10	407		REF ONLY		
106	56722	WASHER	.01	08	214	1160841	INSULATION,	.25	336	1161454	STUD, LOCK	7.75	408	1161663	RETAINER	.85	
109	1138316	GROMMET	.05			STA CVR 4.88"			338	1161159	POCKET	2.25	409	461017	SAFETY LABEL	.40	
112	1160152	GUIDE, TAPE BIN	.60	215	1160924	INSULATION, RH	.15		340	38235	SCREW	.05	02	410	2100310	GROMMET	.35
115	1160432	LOCK, COVER	.30			STA CVR 4.84"			342		*1* BRACKET		411	1275677	PAINT, PEARL	7.00	
116	81693	SCREW	.08	215	1160925	INSULATION, LH	.30		343	1161184	CHANNEL, RUBBER	.85		WHITE QT SPEC NO 612			
120	1160529	SHIELD, SAFETY	3.75			STA CVR 4.84"			344		*1* CLAMP, CABLE		412	1275688	LACQUER, PEARL	1.90	
121	1160817	COVER, RH HEAD	.85	281	1161652	DUST SEAL	.55		348	1161170	INSULATION	.30		WHITE TO MATCH 612			
		SLIDE		282	1161653	DUST SEAL	.35			CROSSBAR				1/4 PINT			
122	1160530	BRACKET, LH	.30	283	1202606	DUST SEAL	.65		349	1161158	CROSSBAR	1.90	413	1275678	PAINT, DEEPCHAR-	6.85	

MAGNETIC TAPE UNIT

	COAL SPEC NO 613 QT.	
414	1275689 LACQUER, DEEP	1.90
	CHARCOAL TO MATCH	
	613 1/4 PINT	
416	OBSOLETE	
417	OBSOLETE	
	-	
	1 FOR REF ONLY, ORDER P/N	
	101923 FOR REPLACEMENT	
	-	
	2 COMPLETE, INCLUDES	
	INSULATION & STATION CVRS	
	-	
	3 COMPLETE, INCLUDES	
	INSULATION & WARNING LABEL	

88-DESK HARDWARE

1	1176670 COPY HLD. ASM.	48.00
2	1161353 BRACKET	10.00
3	234345 SCREW, MOUNTING	.35
4	1161248 SET SCREW	.10 17
5	2114680 CABLE CLIP	.40
6	2114681 CABLE CRADLE	.20
7	83606 SCREW, CRADLE	.09
9	1202760 NUT	.08 WT
10	1160936 PALLET ASM. INCL	45.75
	REF 12, 13, 14 & 15	
11	1160937 PAD	7.50
12	59647 SCREW	.20
13	6935 WASHER	.01
14	3960 NUT	.50

15	7340205 SCREW	.10
17	1160938 TUBE	13.50
18	1161241 NYLON PELLET	.15 17
19	3550 WASHER	.02
20	1161257 ROD, COPY HOLDER	32.00
	SCREW, 1" #10 WOOD-REF ONLY	
	WOOD, REF. ONLY	
22	1161239 CLAMP, PLASTIC	2.00
23	REF ONLY	
24	1161517 COPY HOLDER ASM	84.25
	MT/ST INCL REFS (1, 4, 18, 20, 22)	
26	1161418 FOOT DESK STD	1.75
26	1161417 FOOT ADJUST	2.00
27	1202701 SPRING, LINE FDR	.50
30	1161407 COVER ASM. STAND	
31	2134565 SPEED CLIPS	.04
32	3960 NUT	.50
34	6935 SPRING WASHER--	.01
	REF. 32&34 USED ON	
	EARLY LEVEL COVER	
50	8153328 LOCK	WT
51	8153331 DIVIDERS	WT
52	8153332 TRAY	WT
53	8153333 TRAY	WT
54	8153330 KNOB	WT
55	8173684 HANDLE	WT
56	8173685 SCREW	WT
57	8173682 LEG	WT
58	8173678 TOP	WT
59	8173683 DRAWER	WT
60	8153215 DESK	WT

89-CABLE ASSEMBLIES

1	2127858 HOOD, CONN. 75PDS	3.60	WT
	INCL REF 17 & 18		
2	2122259 SOCKET FEMALE	.75	
3	2122628 JACKSOCKET, LONG	1.50	
4	2122735 SOCKET GUIDE	.60	
6	2122734 PIN, GUIDE	.60	
13	1161678 BLOCK, FEMALE RR	24.00	
	104 POS		
17	REF ONLY		
20	COVER PLASTIC		
	FOR REFERENCE ONLY		
21	8153151 CLAMP, CONN, HOOD		WT
24	55901 WASHER	.03	
25	1161752 BRACKET, 2 PIECE	.55	
26	52523 SCREW, BKT. MTG.	.08	#
	4 REQUIRED		
27	602229 NUT, BKT. MTG	.08	
	4 REQUIRED		
28	1161154 SPACER, 4 REQ.	.10	
29	257189 NUT, CABLE CLAMP	.08	13
	2 REQUIRED		
30	337 SCREW, CAB. CLAMP	.08	
	2 REQ.		
40	1161501 CABLE CLAMP B/M	1.85	
	---CEM 135---		
	B/M INCL. REF. 25		
	26, 27, 28, 29&30.		
60	1160973 CABLE ASM. MT/ST	89.25	
60	1202682 CABLE ASM MT/SR	61.00	
81	631648 CONN. 60 POS	3.50	

FEMALE

87	1166115 PIN FEMALE	.04	13
88	1160977 CONN. 6 POS	.25	
95	740576 *1* SCREW	1.85	
96	1090050 *1* SPACER	.01	
97	740617 *1* PIN	.30	
99	1161668 *1* CABLE CONN.	2.05	
	AND BRACKET ASM		
100	337 *1* SCREW	.08	
101	55901 *1* WASHER	.03	
102	257189 *1* NUT	.08	13
	-		

1 REMOTE REC. CABLE

90-UNIT PACKING-WT

1	8157039 PLATE	WT	
2	8173697 CAP	WT	
3	7340791 COVER	WT	
4	8173733 POST	WT	
5	1160587 RETAINER	.45	WT
6	8153488 BOX	WT	
7	7340811 PAD	WT	
8	8153297 BRKT	WT	
9	8153298 SCREW	WT	
10	8153296 PALLET	WT	
11	8153486 BOX	WT	
12	1160618 PLUG	.10	WT
13	1161633 TAPE 35FT	12.00	WT
14	1160223 LABEL	3.60	WT
20	8173686 PACKING, COMP.	WT	

COVERS

NOTE: When ordering covers to replace pre-tilt up covers, order mounting B/M listed below and the proper cover B/M. The cover B/M's do not include pitch scales and plastic vents.

Mounting B/M for conversion to tilt up covers.

1272782 Ring mount 15"
 1272781 Ring mount 11"
 1272780 Free standing 15"
 1272779 Free standing 11"

COLORS

Pearl White (MT Products)	Topaz Bronze
Sapphire Blue	Onyx Blue
Emerald Green	Sandstone Beige
Opal Gray	Raven Black
Garnet Rose	Deep Charcoal Gray (MT Bottom Covers)
Willow Green	Classic Blue

POLYESTER PAINT

Model	Description	Top*†	Center* †	Top & Center B/M*	Free* Standing Bottom	B/M Free* Standing Bottom	Ring Mount Bottom*	Ring Mount B/M**	Acoustic Filter Center
731	11" I/O	1159751	1159752	1203683	1159753	1203684	1159753	1203694	
735	15" I/O	1159754	1159755	1203685	1159756	1203686	1159756	1203691	1202851
785	MT/ST with Film Ribbon	1159754	1159755	1203685	1159756	1203686	1230005	1203691	1202851
785	MT/ST with Film Ribbon and Composer Compatability	1159754	1187693	1203692	1159756	1203686	1230005	1203691	1202852
785	MT/ST with Film Ribbon and Paragraph Indent	1159754	1274840	1203693	1159756	1203686	1230005	1203691	1202850
785	MT/ST with Film Ribbon and Program Search	1159754	1187947	1203695	1159756	1203686	1230005	1203691	1202353
785	MT/ST with Film Ribbon, Vertical Forms Control and Program Search	1230206	1230194	1203697	1159756	1203686	1230005	1203691	N/A
785	MT/ST with Film Ribbon and Vertical Forms Control	1230206	1230205	1203698	1159756	1203686	1230005	1203691	N/A

"SEL

COVERS

POLYESTER PAINT (Cont'd)

Model	Description	Top*	Center*	Top & Center B/M*	Free* Standing Bottom	B/M Free* Standing Bottom	Ring Mount Bottom*	Ring Mount B/M*	Acoustic Filter Center
655	MT/SR with Fabric Ribbon	1159754	1187693	1203692	1159756	1203686	1230005	1203691	1202852
775	MT/ST with Fabric Ribbon	1203447	1159755	1203685	1159756	1203686	1187199	1203691	1202851
775	MT/ST with Fabric Ribbon and Composer Compatibility	1159754	1187693	1203692	1159756	1203686	1187199	1203691	1202852
775	MT/ST with Fabric Ribbon and Paragraph Indent	1203447	1274840	1203693	1159756	1203686	1187199	1203691	1202850
775	MT/ST with Fabric Ribbon and Program Search	1203447	1187947	1203695	1159756	1203686	1187199	1203691	1202853
775	MT/ST with Fabric Ribbon, Vertical Forms Control and Program Search	1230206	1230194	1203697	1159756	1203686	1187199	1203691	N/A
775	MT/ST with Vertical Forms Control	1230206	1230205	1203698	1159756	1203686	1187199	1203691	N/A
705	MT/ST with Fabric Ribbon and Remote Record	1203447	1203274	1203687	1159756	1203686	1187199	1203691	1202849
705	MT/ST with Fabric Ribbon, Remote Record and Composer Compatibility	1159754	1203305	1203701	1159756	1203686	1187199	1203691	1202848
795	MT/ST with Film Ribbon and Remote Record	1159754	1203274	1203687	1159756	1203686	1230005	1203691	1202849
775	MT/ST with Fabric Ribbon and Reverse Index	1203447	1187947	1275386	1159756	1203686	1230005	1203691	N/A
785	MT/ST with Film Ribbon and Reverse Index	1159754	1187947	1275386	1159756	1203686	1230005	1203691	N/A

*Specify Color

**Order Scales And Motor Grill

†Order Trim And Foam

NOTE: Replace "Ret-Tex"® Covers With Polyester


PLATEN INDEXING CHART

Index Selection Lever Positions												
	Ratchet	Pin Feed Ratchet	Detent Assembly	Index Pawl Assembly	Line Space Lever	Line Space Cam Lever	Pos. 1 Lines/n.	Teeth Index	Pos. 2 Lines/n.	Teeth Index	Pos. 3 Lines/n.	Teeth Index
24T	1164462	-----	1141561	1128018	1135456	1141556	5,333	1	2.667	2	----	
27T	1164463	1128527	1138122	1128018	1135456	1128477	6.003	1	3.001	2	----	
36T	1159549	1135192	1128975	1128018	1135456	1128477	8.004	1	4.002	2	----	
54T	1164464	1175289	6512615*	1141595	1166071	1141599	6,003	2	4,002	3	3,001	4

*Requires Detent Roller P/N 6512356 & Retainer P/N 251989

Subject	CSI Page/Item
GENERAL	
284	<i>Features Compatibility</i>
301	<i>Gold Contact Cleaning Procedures</i>
271	<i>MT/ST Identification – Current Production</i>
307	<i>Prefix Code – Flow Charts Revised.</i>
ACOUSTIC HOOD	
305	<i>Acoustic Filter Hood – MT/ST Feature</i>
BACKSPACE	
309	<i>Backspace – Intermittent Failures</i>
306	<i>Operational Latch Spring – Breakage</i>
CARRIER RETURN	
302	<i>Carrier Return Unlatching Bellcrank – Redesigned</i>
CARRIER AND ROCKER	
299	<i>Rotate Detent Guide – New.</i>
CHARACTER SELECTION	
308	<i>Rotate Bellcrank Mounting Stud – Loose</i>
300	<i>Rotate Bellcrank Mounting Stud – Redesigned</i>
DESK	
223	<i>Parts And Service – MT/ST Desk</i>
289	<i>Serial Number Missing – Desk And I/O Stands.</i>
ESCAPEMENT	
286	<i>Torque Bar Backup Stud – New</i>

CEM No.	Subject	CSI Page/Item
D AND SLIDER ASM.		
286	<i>Heads – Loose Core Holder</i>	
KEYBOARD SELECTION		
298	<i>Model VI MT/ST – Announcement</i>	
MOTOR AND DRIVE		
226	<i>Motor I/O – Loose Ground</i>	
OPERATIONAL SHAFT ASSEMBLIES		
303	<i>Torque Limiter Spring Clamp – Redesigned</i>	
304	<i>Torque Limiter Spring Clamp – Improperly Installed.</i>	
POWER SUPPLY		
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TAB		
306	<i>Operational Latch Spring – Breakage</i>	



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Office Products Division
Customer Engineering

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